



Division of Facilities Construction and Management

Request For Bids For Construction Services Two-Stage Bidding Process

Stage II – Mechanical Contractors Bidders List Invitation to Bid

January 26, 2006

COOLING ADDITION AND ELECTRICAL SERVICE UPGRADE LEHI ARMORY

UTAH NATIONAL GUARD LEHI, UTAH

DFCM Project No. 05122470

WHW Engineering Inc. 1354 East 3300 South, Suite 200 Salt Lake City, Utah 84106 Phone: (801)466-4021

Fax: (801)466-8536

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Current copies of the following documents are hereby made part of these contract documents by reference. These documents are available on the DFCM web site at http://dfcm.utah.gov or are available upon request from DFCM:

DFCM General Conditions dated May 25, 2005 DFCM Application and Certificate for Payment dated May 25, 2005

Technical Specifications & Drawings:

The Agreement and General Conditions dated May 25, 2005 have been updated from versions that were formally adopted and in use prior to this date. The changes made to the General Conditions are identified in a document entitled Revisions to General Conditions that is available on DFCM's web site at http://dfcm.utah.gov

INVITATION TO BID

ONLY CONTRACTORS PREVIOUSLY SHORT-LISTED DURING STAGE I ARE ALLOWED TO BID ON THIS PROJECT

The State of Utah - Division of Facilities Construction and Management (DFCM) is requesting bids for the construction of the following project:

COOLING ADDITION AND ELECTRICAL SERVICE UPGRADE - LEHI ARMORY UTAH NATIONAL GUARD - LEHI, UTAH DFCM PROJECT NO: 05122470

Work includes providing thirteen (13) new wall-mounted split-system cooling units and one (1) packaged heating/cooling rooftop unit. Also included in this project is an electrical service upgrade. Construction cost estimate: \$120,000.00

FIRM NAME	POINT OF CONTACT	PHONE	FAX
A.H. Palmer	Mr. Val Palmer	(435) 752-4814	(435) 752-6991
Alternative Mechanical Cont	Mr. Ron White	(801) 261-8523	(801) 261-8561
Barclay Mechanical	Mr. Mike Barclay	(435) 835-5084	(435) 835-5085
KOH Mechanical Contractors	Mr. Larry Hansen	(801) 254-7013	(801) 254-6374
Mechanical Service and Systems	Mr. Randy Karren	(801) 255-9333	(801) 561-4673
Palmer-Christiansen Company Inc	Mr. Brett Christiansen	(801) 466-1679	(801) 466-1777
Ralph Tye and Sons, Inc	Mr. Doug Tye	(801) 262-9900	(801) 262-1391
S.R. Mechanical, Inc.	Mr. Steven Roberts	(435) 529-7492	(435) 529-7851
U.S. Mechanical, LLC	Mr. Brad Bylund	(801) 785-6028	(801) 785-6029

The bid documents will be available at 4:00 PM on Thursday, January 26, 2006, in electronic format, from DFCM at 4110 State Office Building, Salt Lake City, Utah 84114, telephone (801)538-3018 and on the DFCM web page at http://dfcm.utah.gov. For questions regarding this project, please contact Jim Russell, Project Manager, DFCM, at (801)538-9784. No others are to be contacted regarding this project.

A **MANDATORY** pre-bid meeting and site visit will be held at 10:00 AM on Wednesday, February 1, 2006 at the Lehi National Guard Armory, 348 East Main Street, Lehi, Utah. All short listed prime contractors wishing to bid on this project must attend this meeting.

Bids must be submitted by 3:00 PM on Wednesday, February 15, 2006, to DFCM. **DURING THE 2006 LEGISLATIVE SESSION, THE BIDS WILL BE RECEIVED, OPENED, AND READ ALOUD IN THE CONFERENCE CENTER BUILDING AT THE UTAH STATE FAIRPARK, 155 NORTH 1000 WEST, SALT LAKE CITY, UTAH.** Note: Bids must be received at the Conference Center Building at the Utah State Fairpark by the specified time. The contractor shall comply with and require all of its subcontractors to comply with the license laws as required by the State of Utah.

A bid bond in the amount of five percent (5%) of the bid amount, made payable to the Division of Facilities Construction and Management on DFCM's bid bond form, shall accompany the bid.

The Division of Facilities Construction & Management reserves the right to reject any or all bids or to waive any formality or technicality in any bid in the interest of the State.

DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT MARLA WORKMAN, CONTRACT COORDINATOR 4110 State Office Bldg., Salt Lake City, Utah 84114

STAGE II BIDDING PROCESS

ONLY CONTRACTORS PREVIOUSLY SHORT-LISTED DURING STAGE I ARE ALLOWED TO BID ON THIS PROJECT

1. <u>Invitational Bid Procedures</u>

Invitation to Bid: DFCM will notify each short-listed firm via e-mail and/or fax when a project is ready for construction services.

Bid Documents: Bidding documents including plans and specifications (if applicable) may be obtained by accessing DFCM's web page at http://dfcm.utah.gov or at DFCM's office 4110 State Office Building, Salt Lake City, Utah 84114.

Mandatory Pre-Bid Site Meeting: If required, the schedule contained in this document will indicate the date, time, and place of the mandatory pre-bid site meeting. At this meeting, contractors will receive additional instructions about the project and have an opportunity to ask questions about project details. If a firm fails to attend a pre-bid site meeting labeled "Mandatory" they will not be allowed to bid on the project.

Written Questions: The schedule contained in this document will indicate the deadline for submitting questions in writing to the DFCM Representative pertaining to this project.

Final Addendum: The schedule contained in this document will indicate the deadline for DFCM issuing the final addendum clarifying questions and changes to the scope of work. Contractors are responsible for obtaining and responding to information contained in the addenda.

Submitting Bids: Bids must be submitted to DFCM at the **CONFERENCE CENTER BUILDING AT THE UTAH STATE FAIRPARK, 155 NORTH 1000 WEST, SALT LAKE CITY, UTAH** by the deadline indicated on the schedule contained in this document. Bids submitted after the deadline will not be accepted. Bids will be opened at the Fairpark Conference Center Building on the date, time, and place indicated on the schedule. (Additional information pertaining to bidding is contained later in this document).

Subcontractors List: The firm selected for the project must submit a list of all subcontractors by the deadline indicated on the schedule contained in this document. (Additional information pertaining to subcontractor lists is contained later in this document)

2. <u>Drawings and Specifications, Other Contract Documents</u>

Drawings and Specifications, as well as other available Contract Documents, may be obtained as stated in the Notice to Contractors.

3. **Bids**

Before submitting a bid, each bidder shall carefully examine the Contract Documents; shall visit the site of the Work; shall fully inform themselves as to all existing conditions and limitations; and shall include in the bid the cost of all items required by the Contract Documents. If the bidder observes that portions of the Contract Documents are at variance with applicable laws, building codes, rules, regulations or contain obvious erroneous or uncoordinated information, the bidder shall promptly notify the DFCM Representative and the necessary changes shall be accomplished by Addendum.

The bid, bearing original signatures, must be typed or handwritten in ink on the Bid Form provided in the procurement documents and submitted in a sealed envelope at the location specified by the Notice to Contractor's prior to the published deadline for the submission of bids.

Bid bond security, in the amount of five percent (5%) of the bid, made payable to the Division of Facilities Construction and Management, shall accompany bid. THE BID BOND MUST BE ON THE BID BOND FORM PROVIDED IN THE PROCUREMENT DOCUMENTS IN ORDER TO BE CONSIDERED AN ACCEPTABLE BID.

If the bid bond security is submitted on a bid bond form other than the DFCM's required bid bond form, and the bid security meets all other legal requirements, the bidder will be allowed to provide an acceptable bid bond by the close of business on the next business day following notification by DFCM of submission of a defective bid bond security. **Note: A cashier's check cannot be used as a substitute for a bid bond.**

4. Contract and Bond

The Contractor's Agreement will be in the form bound in the specifications. The Contract Time will be as indicated in the bid. The successful bidder, simultaneously with the execution of the Contract Agreement, will be required to furnish a performance bond and a payment bond, both bearing original signatures, upon the forms provided in the procurement documents. The performance and payment bonds shall be for an amount equal to one hundred percent (100%) of the Contract Sum and secured from a company that meets the requirements specified in the requisite forms. Any bonding requirements for Subcontractors will be specified in the Supplementary General Conditions.

5. <u>Listing of Subcontractors</u>

Listing of Subcontractors shall be as summarized in the "Instructions and Subcontractor's List Form", which are included as part of these Contract Documents. The subcontractors list shall be delivered to DFCM or faxed to DFCM at (801)538-3677 within 24 hours of the bid opening. Requirements for listing additional subcontractors will be listed in the Contract Documents.

DFCM retains the right to audit or take other steps necessary to confirm compliance with requirements for the listing and changing of subcontractors. Any contractor who is found to not be in compliance with these requirements is subject to a debarment hearing and may be debarred from consideration for award of contract for a period of up to three years.

6. <u>Interpretation of Drawings and Specifications</u>

If any person or entity contemplating submitting a bid is in doubt as to the meaning of any part of the drawings, specifications or other Contract Documents, such person shall submit to the DFCM Representative a request for an interpretation thereof. The person or entity submitting the request will be responsible for its prompt delivery. Any interpretation of the proposed documents will be made only by Addenda duly issued and a copy of such Addenda will be mailed or delivered to each person or entity receiving a set of documents. Neither DFCM nor A/E will be responsible for any other explanations or interpretations of the proposed documents. A/E shall be deemed to refer to the architect or engineer hired by DFCM as the A/E or Consultant for the Project.

7. Addenda

Any Addenda issued during the time of bidding shall become part of the Contract Documents made available to the bidders for the preparation of the bid, shall be covered in the bid, and shall be made a part of the Contract.

8. **Award of Contract**

The Contract will be awarded as soon as possible to the lowest, responsive and responsible bidder, based on the lowest combination of base bid and acceptable prioritized alternates, provided the bid is reasonable, is in the interests of the State of Utah to accept and after applying the Utah Preference Laws in U.C.A. Title 63, Chapter 56. The DFCM reserves the right to waive any technicalities or formalities in any bid or in the bidding. Alternates will be accepted on a prioritized basis with Alternate 1 being highest priority, Alternate 2 having second priority, etc.

9. **DFCM Contractor Performance Rating**

DFCM will evaluate the performance of the Contractor. This evaluation may include comments from the User. The Contractor will have an opportunity to review and comment on the evaluation. Evaluations, including the Contractor's comments, may be considered in future selection in the evaluation of the Contractor's past performance.

10. Licensure

The Contractor shall comply with and require all of its Subcontractors to comply with the license laws as required by the State of Utah.

11. Right to Reject Bids

DFCM reserves the right to reject any or all Bids.

12. <u>Time is of the Essence</u>

The completion deadline for this project is **June 30, 2006.** Failure to meet the completion deadline may result in a poor performance rating from DFCM which may have a negative impact on your firm's ability to obtain future work with the state of Utah and may also result in liquidated damages being assessed. Time is of the essence in regard to all the requirements of the Contract Documents.

13. Withdrawal of Bids

Bids may be withdrawn on written request received from bidders within 24 hours after the bid opening if the contractor has made an error in preparing the bid.

14. **Product Approvals**

Where reference is made to one or more proprietary products in the Contract Documents, but restrictive descriptive materials of one or more manufacturer(s) is referred to in the Contract Documents, the products of other manufacturers will be accepted, provided they equal or exceed

Stage II – Bidding Process Page No. 5

the standards set forth in the drawings and specifications and are compatible with the intent and purpose of the design, subject to the written approval of the A/E. Such written approval must occur prior to the deadline established for the last scheduled addenda to be issued. The A/E's written approval will be in an issued Addendum. If the descriptive material is not restrictive, the products of other manufacturers specified will be accepted without prior approval provided they are compatible with the intent and purpose of the design as determined by the A/E.

15. Financial Responsibility of Contractors, Subcontractors and Sub-subcontractors

Contractors shall respond promptly to any inquiry in writing by the DFCM to any concern of financial responsibility of the Contractor, Subcontractor or Sub-subcontractor.

16. **Debarment**.

By submitting a bid, the Contractor certifies that neither it nor its principals, including project and site managers, have been, or are under consideration for, debarment or suspension, or any action that would exclude such from participation in a construction contract by any governmental department or agency. If the Contractor cannot certify this statement, attach to the bid a detailed written explanation which must be reviewed and approved by the DFCM as part of the requirements for award of the Project.





Division of Facilities Construction and Management

PROJECT SCHEDULE Stage II = Two-Stage Bidding Process

PROJECT NAME: COOLING ADDITION AND ELECTRICAL SERVICE UPGRADE - LEHI ARMORY

UTAH NATIONAL GUARD – LEHI, UTAH

DFCM PROJECT #: 05122470

Event	Day	Date	Time	Place
Stage II Bidding Documents Available	Thursday	January 26, 2006	4:00 PM	DFCM, 4110 State Office Bldg, SLC, UT and DFCM web site *
Mandatory Pre-bid Site Meeting	Wednesday	February 1, 2006	10:00 AM	Lehi Natl Guard Armory 348 East Main Street Lehi, UT
Last Day to Submit Questions	Monday	February 6, 2006	4:00 PM	DFCM, 4110 State Office Bldg, SLC, UT
Final Addendum Issued	Thursday	February 9, 2006	4:00 PM	DFCM, 4110 State Office Bldg, SLC, UT or DFCM web site*
Prime Contractors Turn in Bid and Bid Bond	Wednesday	February 15, 2006	3:00 PM	Conference Center Building Utah State Fairpark 155 North 1000 West Salt Lake City, UT **
Subcontractors List Due	Thursday	February 16, 2006	3:00 PM	DFCM, 4110 State Office Bldg, SLC, UT
Project Completion Date	Friday	June 30, 2006	4:00 PM	

- * DFCM's web site address is http://dfcm.utah.gov
- ** Due to the limited parking on Capitol Hill and anticipated shortage of parking during the 2006 Legislative Session, all bids will be received, opened, and read at the Conference Center at the Utah State Fairpark. Refer to map on the DFCM web site for directions (http://dfcm.utah.gov/project_center/ads_solicitations.htm)





Division of Facilities Construction and Management

BID FORM

NAME OF BIDDER	DATE
To the Division of Facilities Construction and M 4110 State Office Building Salt Lake City, Utah 84114	anagement
for the COOLING ADDITION AND ELECTE UTAH NATIONAL GUARD – LEHI, UTAH examined the Contract Documents and the site of conditions surrounding the construction of the prhereby proposes to furnish all labor, materials and the Contract Documents as specified and within the contract Documents as specified and within the contract Documents.	ontractors" and in accordance with the Request for Bids RICAL SERVICE UPGRADE - LEHI ARMORY - DFCM PROJECT NO. 05122470 and having f the proposed Work and being familiar with all of the oposed Project, including the availability of labor, d supplies as required for the Work in accordance with the time set forth and at the price stated below. This ing the Work required under the Contract Documents of
I/We acknowledge receipt of the following Adde	nda:
For all work shown on the Drawings and describe agree to perform for the sum of:	ed in the Specifications and Contract Documents, I/we
	DOLLARS (\$)
(In case of discrepancy, written amount shall gov	vern)
	ly Complete by June 30, 2006 after receipt of the Notice and agree to pay liquidated damages in the amount of the Contract Time as stated in Article 3 of the
This bid shall be good for 45 days after bid open	ing.
Enclosed is a 5% bid bond, as required, in the sur	m of
The undersigned Contractor's License Number for	or Utah is

BID FORM PAGE NO. 2

Upon receipt of notice of award of this bid, the undersigned agrees to execute the contract within ten (10) days, unless a shorter time is specified in Contract Documents, and deliver acceptable Performance and Payment bonds in the prescribed form in the amount of 100% of the Contract Sum for faithful performance of the contract. The Bid Bond attached, in the amount not less than five percent (5%) of the above bid sum, shall become the property of the Division of Facilities Construction and Management as liquidated damages for delay and additional expense caused thereby in the event that the contract is not executed and/or acceptable 100% Performance and Payment bonds are not delivered within time set forth.

Type of Organization:	
(Corporation, Partnership, Individual, etc.)	
Any request and information related to Utah P	reference Laws:
	Respectfully submitted,
	Name of Bidder
	ADDRESS:
	Authorized Signature

BID BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

KNOW ALL PERSONS BY THESE PRESENTS:

That	(Circular 570, Compani ies); hereinafter referred in the amount of \$ ment the Principal and	es Holding Certificates of Authority as Acceptable I to as the "Surety," are held and firmly bound unto
THE CONDITION OF THIS OBLIGATION IS SUbid incorporated by reference herein, dated as shown, to enter into	H that whereas the Prince contract in writing for t	ncipal has submitted to Obligee the accompanying heProject.
NOW, THEREFORE, THE CONDITION OF THE execute a contract and give bond to be approved by the Obligee for in writing of such contract to the principal, then the sum of the damages and not as a penalty; if the said principal shall execute performance thereof within ten (10) days after being notified in world. It is expressly understood and agreed that the liability of the penal sum of this Bond. The Surety, for value received, hereby so for a term of sixty (60) days from actual date of the bid opening.	the faithful performand amount stated above we a contract and give bout iting of such contract to Surety for any and all of	ce thereof within ten (10) days after being notified ill be forfeited to the State of Utah as liquidated and to be approved by the Obligee for the faithful the Principal, then this obligation shall be null and defaults of the Principal hereunder shall be the full
PROVIDED, HOWEVER, that this Bond is executed as amended, and all liabilities on this Bond shall be determined length herein.	ursuant to provisions of accordance with said	Title 63, Chapter 56, Utah Code Annotated, 1953, provisions to same extent as if it were copied at
IN WITNESS WHEREOF, the above bounden parties below, the name and corporate seal of each corporate party be representative, pursuant to authority of its governing body.	ave executed this instru ging hereto affixed and	ment under their several seals on the date indicated I these presents duly signed by its undersigned
DATED this day of	20	
Principal's name and address (if other than a corporation):	Principa	il's name and address (if a corporation):
By:	By:	
Title:	Title:	(Affix Corporate Seal)
		(Affix Corporate Seal)
		name and address:
STATE OF) ss.	D _V .	
COUNTY OF	Atto	orney-in-Fact (Affix Corporate Seal)
On this day of, 20, personally whose identity is personally known to me or proved to me on the that he/she is the Attorney-in-fact of the above-named Surety C complied in all respects with the laws of Utah in reference to beco acknowledged to me that as Attorney-in-fact executed the same.	ompany, and that he/sh	e is duly authorized to execute the same and has
Subscribed and sworn to before me this day of My Commission Expires: Resides at:		<u> </u>
Agoney		Y PUBLIC
Agency: Agent: Address: Phone:		Approved As To Form: May 25, 2005 By Alan S. Bachman, Asst Attorney General

DFCM FORM 7b-2 052505





Division of Facilities Construction and Management

INSTRUCTION AND SUBCONTRACTORS LIST FORM

The three low bidders, as well as all other bidders that desire to be considered, are required by law to submit to DFCM within 24 hours of bid opening a list of <u>ALL</u> first-tier subcontractors, including the subcontractor's name, bid amount and other information required by Building Board Rule and as stated in these Contract Documents, on the following basis:

PROJECTS UNDER \$500,000 - ALL SUBS \$20,000 OR OVER MUST BE LISTED PROJECTS \$500,000 OR MORE - ALL SUBS \$35,000 OR OVER MUST BE LISTED

- Any additional subcontractors identified in the bid documents shall also be listed.
- The DFCM Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law.
- List subcontractors for base bid as well as the impact on the list that the selection of any alternate may have.
- Bidder may not list more than one subcontractor to perform the same work.
- Bidder must list "Self" if performing work itself.

LICENSURE:

The subcontractor's name, the type of work, the subcontractor's bid amount, and the subcontractor's license number as issued by DOPL, if such license is required under Utah Law, shall be listed. Bidder shall certify that all subcontractors, required to be licensed, are licensed as required by State law. A subcontractor includes a trade contractor or specialty contractor and does not include suppliers who provide only materials, equipment, or supplies to a contractor or subcontractor.

BIDDER LISTING 'SELF' AS PERFORMING THE WORK:

Any bidder that is properly licensed for the particular work and intends to perform that work itself in lieu of a subcontractor that would otherwise be required to be on the subcontractor list, must insert the term 'Self' for that category on the subcontractor list form. Any listing of 'Self' on the sublist form shall also include the amount allocated for that work.

'SPECIAL EXCEPTION':

A bidder may list 'Special Exception' in place of a subcontractor when the bidder intends to obtain a subcontractor to perform the work at a later date because the bidder was unable to obtain a qualified or reasonable bid under the provisions of U.C.A.Section 63A-5-208(4). The bidder shall insert the term 'Special Exception' for that category of work, and shall provide documentation with the subcontractor list describing the bidder's efforts to obtain a bid of a qualified subcontractor at a reasonable cost and why the bidder was unable to obtain a qualified subcontractor bid. The Director must find that the bidder complied in good faith with State law requirements for any 'Special Exception' designation, in order for the bid to be considered. If awarded the contract, the Director shall supervise the bidder's efforts to obtain a qualified subcontractor bid. The amount of the awarded contract may not be adjusted to reflect the actual amount of the subcontractor's bid. Any listing of 'Special Exception' on the sublist form shall also include amount allocated for that work.

DFCM FORM 7b-2 052505

INSTRUCTIONS AND SUBCONTRACTORS LIST FORM Page No. 2

GROUNDS FOR DISQUALIFICATION:

The Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law. Director may withhold awarding the contract to a particular bidder if one or more of the proposed subcontractors are considered by the Director to be unqualified to do the Work or for such other reason in the best interest of the State of Utah. Notwithstanding any other provision in these instructions, if there is a good faith error on the sublist form, at the sole discretion of the Director, the Director may provide notice to the contractor and the contractor shall have 24 hours to submit the correction to the Director. If such correction is submitted timely, then the sublist requirements shall be considered met.

CHANGES OF SUBCONTRACTORS SPECIFICALLY IDENTIFIED ON SUBLIST FORM:

Subsequent to twenty-four hours after the bid opening, the contractor may change its listed subcontractors only after receiving written permission from the Director based on complying with all of the following criteria.

- (1) The contractor has established in writing that the change is in the best interest of the State and that the contractor establishes an appropriate reason for the change, which may include, but not is not limited to, the following reasons: the original subcontractor has failed to perform, or is not qualified or capable of performing, and/or the subcontractor has requested in writing to be released.
- (2) The circumstances related to the request for the change do not indicate any bad faith in the original listing of the subcontractors.
- (3) Any requirement set forth by the Director to ensure that the process used to select a new subcontractor does not give rise to bid shopping.
- (4) Any increase in the cost of the subject subcontractor work is borne by the contractor.
- (5) Any decrease in the cost of the subject subcontractor work shall result in a deductive change order being issued for the contract for such decreased amount.
- (6) The Director will give substantial weight to whether the subcontractor has consented in writing to being removed unless the Contractor establishes that the subcontractor is not qualified for the work.

EXAMPLE:

Example of a list where there are only four subcontractors:

TYPE OF WORK	SUBCONTRACTOR, "SELF" OR "SPECIAL EXCEPTION"	SUBCONTRACTOR BID AMOUNT	CONT. LICENSE #
ELECTRICAL	ABCD Electric Inc.	\$350,000.00	123456789000
LANDSCAPING	"Self"	300,000.00	123456789000
CONCRETE (ALTERNATE #1)	XYZ Concrete Inc	298,000.00	987654321000
MECHANICAL	"Special Exception" (attach documentation)	Fixed at: 350,000.00	(TO BE PROVIDED AFTER OBTAINING SUBCONTRACTOR)

<u>PURSUANT TO STATE LAW - SUBCONTRACTOR BID AMOUNTS CONTAINED IN THIS</u> SUBCNTRACTOR LIST SHALL NOT BE DISCLOSED UNTIL THE CONTRACT HAS BEEN AWARDED.

DFCM FORM 7b-2 052505





Division of Facilities Construction and Management

SUBCONTRACTORS LIST FAX TO 801-538-3677

PROJECT TITLE:			
Caution: You must read and comply fully with instructions.			
TYPE OF WORK	SUBCONTRACTOR, "SELF" OR "SPECIAL EXCEPTION"	SUBCONTRACTOR BID AMOUNT	CONT. LICENSE #
alternates.	as required by the instructions, including exception" in accordance with the instruction licensed as required by State law.		bid as well as any
	FIRM:		
DATE:	SIGNED BY:		

<u>NOTICE</u>: FAILURE TO SUBMIT THIS FORM, PROPERLY COMPLETED AND SIGNED, AS REQUIRED IN THESE CONTRACT DOCUMENTS, SHALL BE GROUNDS FOR DFCMS REFUSAL TO ENTER INTO A WRITTEN CONTRACT WITH BIDDER. ACTION MAY BE TAKEN AGAINST BIDDERS BID BOND AS DEEMED APPROPRIATE BY DFCM. <u>ATTACH A SECOND PAGE IF NECESSARY.</u>

FUGITIVE DUST PLAN

The Contractor will fill out the form and file the original with the Division of Air Quality and a copy of the form with the Division of Facilities Construction & Management, prior to the issuance of any notice to proceed.

The Contractor will be fully responsible for compliance with the Fugitive Dust Control Plan, including the adequacy of the plan, any damages, fines, liability, and penalty or other action that results from noncompliance.

Utah Division of Air Quality April 20, 1999

GUIDANCE THAT MUST BE CONSIDERED IN DEVELOPING AND SUBMITTING A DUST CONTROL PLAN FOR COMPLIANCE WITH R307-309-3, 4, 5, 6, 7

1.	Name of your operation (source): provide a name if the source is a construction site.
2.	Address or location of your operation or construction site.
3.	UTM coordinates or Longitude/Latitude of stationary emission points at your operation.
4.	Lengths of the project, if temporary (time period).
5.	Description of process (include all sources of dust and fugitive dust). Please, if necessary, use additional sheets of paper for this description. Be sure to mark it as an attachment.
6.	Type of material processed or disturbed.
7.	Amount of material processed (tons per year, tons per month, lbs./hr., and applicable units).

8.	Destination of product (where will the material produced be used or transported, be specific, provide address or specific location), information needed for temporary relocation applicants.
9.	Identify the individual who is responsible for the implementation and maintenance of fugitive dust control measures. List name(s), position(s) and telephone number(s).
10.	List, and attach copies of any contract lease, liability agreement with other companies that may, or will, be responsible for dust control on site or on the project.

Description of Fugitive Dust Emission Activities (Things to consider in addressing fugitive dust control strategies.)

1.	Type of activities (drilling and blasting, road construction, development construction, earth moving and excavation, handling and hauling materials, cleaning and leveling, etc).
2.	List type of equipment generating the fugitive dust.
3.	Diagram the location of each activity or piece of equipment on site. Please attach the diagram.
4.	Provide pictures or drawings of each activity. Include a drawing of the unpaved/paved road network used to move loads "on" and "off" property.
5.	Vehicle miles travels on unpaved roads associated with the activity (average speed).
6.	Type of dust emitted at each source (coal, cement, sand, soil, clay, dust, etc.)
7.	Estimate the size of the release area at which the activity occurs (square miles). For haul or dirt roads include total miles of road in use during the activity.

Description of Fugitive Dust Emission Controls on Site

Control strategies must be designed to meet 20% opacity or less on site (a lesser opacity may be defined by Approval Order conditions or federal requirements such as NSPS), and control strategies must prevent exceeding 10% opacity from fugitive dust at the property boundary (site boundary) for compliance with R307-309-3.

1.	Types of ongoing emission controls proposed for each activity, each piece of equipment, and haul roads.
2.	Types of additional dust controls proposed for bare, exposed surfaces (chemical stabilization, synthetic cover, wind breaks, vegetative cover, etc).
3.	Method of application of dust suppressant.
4.	Frequency of application of dust suppressant.
5.	Explain what triggers the use of a special control measure other than routine measures already in place, such as covered loads or measures covered by a permit condition (increase in opacity, high winds, citizen complaints, dry conditions, etc).
6.	Explain in detail what control strategies/measures will be implemented off-hours, i.e., Saturdays/Sundays/Holidays, as well as 6 PM to 6 AM each day.

Description of Fugitive Dust Control Off-site

Prevent, to the maximum extent possible, deposition of materials, which may create fugitive dust on public and private paved roads in compliance with R307-309-5, 6, 7.

- 1. Types of emission controls initiated by your operation that are in place "off" property (application of water, covered loads, sweeping roads, vehicle cleaning, etc.).
- 2. Proposed remedial controls that will be initiated promptly if materials, which may create fugitive dust, are deposited on public and private paved roads.

Phone: (801) 536-4000

FAX:

(801) 536-4099

Submit the Dust Control Plan to:

Executive Secretary Utah Air Quality Board POB 144820 15 North 1950 West Salt Lake City, Utah 84114-4820

Fugitive Dust Control Plan Violation Report

When a source is found in violation of R307-309-3 or in violation of the Fugitive Dust Control Plan, the course must submit a report to the Executive Secretary within 15 days after receiving a Notice of Violation. The report must include the following information:

- 1. Name and address of dust source.
- 2. Time and duration of dust episode.
- 3. Meteorological conditions during the dust episode.
- 4. Total number and type of fugitive dust activities and dust producing equipment within each operation boundary. If no change has occurred from the existing dust control plan, the source should state that the activity/equipment is the same.
- 5. Fugitive dust activities or dust producing equipment that caused a violation of R-307-309-3 or the sources dust control plan.
- 6. Reasons for failing to control dust from the dust generating activity or equipment.
- 7. New and/or additional fugitive dust control strategies necessary to achieve compliance with R307-309-3, 4, 5, 6, or 7.
- 8. If it can not be demonstrated that the current approved Dust Control Plan can result in compliance with R307-309-3 through 7, the Dust Control Plan must be revised so as to demonstrate compliance with 307-309-3 through 7. Within 30 days of receiving a fugitive dust Notice of Violation, the source must submit the revised Plan to the Executive Secretary for review and approval.

Submit the Dust Control Plan to:

Executive Secretary Phone: (801) 536-4000 Utah Air Quality Board FAX: (801) 536-4099

POB 144820

15 North 1950 West

Salt Lake City, Utah 84114-4820

Attachments: DFCM Form FDR R-307-309, Rule 307-309

300/300/	/FVA/	/	/ /
	Project	No.	

CONTRACTOR'S AGREEMENT

FOR:
THIS CONTRACTOR'S AGREEMENT, made and entered into this day of, 20, by and between the DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT, hereinafter referred to as "DFCM", and, incorporated in the State of, and authorized to do business in the State of Utah, hereinafter referred to as "Contractor" whose address is
WITNESSETH: WHEREAS, DFCM intends to have Work performed at
WHEREAS, Contractor agrees to perform the Work for the sum stated herein.
NOW, THEREFORE, DFCM and Contractor for the consideration provided in this Contractor's Agreement, agree as follows:
ARTICLE 1. SCOPE OF WORK. The Work to be performed shall be in accordance with the Contract Documents prepared by and entitle
The DFCM General Conditions ("General Conditions") dated May 25, 2005 on file at the office of DFCM and available on the DFCM website, are hereby incorporated by reference as part of this Agreement and are included in the specifications for this Project. All terms used in this Contractor's Agreement shall be as defined in the Contract Documents, and in particular, the General Conditions.
The Contractor Agrees to furnish labor, materials and equipment to complete the Work as required in the Contract Documents which are hereby incorporated by reference. It is understood and agreed by the parties hereto that all Work shall be performed as required in the Contract Documents and shall be subject to inspection and approval of DFCM or its authorized representative. The relationship of the Contractor to the DFCM hereunder is that of an independent Contractor.
ARTICLE 2. CONTRACT SUM. The DFCM agrees to pay and the Contractor agrees to accept in full performance of this Contractor's Agreement, the sum of
DOLLARS AND NO CENTS (\$00), which is the base bid, and which sum also includes the cost of a 100%

CONTRACTOR'S AGREEMENT PAGE NO. 2

Performance Bond and a 100% Payment Bond as well as all insurance requirements of the Contractor. Said bonds have already been posted by the Contractor pursuant to State law. The required proof of insurance certificates have been delivered to DFCM in accordance with the General Conditions before the execution of this Contractor's Agreement.

ARTICLE 3. TIME OF COMPLETION AND DELAY REMEDY. The Work shall be Substantially Complete within _____ (___) calendar days after the date of the Notice to Proceed. Contractor agrees to pay liquidated damages in the amount of \$_____ per day for each day after expiration of the Contract Time until the Contractor achieves Substantial Completion in accordance with the Contract Documents, if Contractor's delay makes the damages applicable. The provision for liquidated damages is: (a) to compensate the DFCM for delay only; (b) is provided for herein because actual damages can not be readily ascertained at the time of execution of this Contractor's Agreement; (c) is not a penalty; and (d) shall not prevent the DFCM from maintaining Claims for other non-delay damages, such as costs to complete or remedy defective Work.

No action shall be maintained by the Contractor, including its or Subcontractor or suppliers at any tier, against the DFCM or State of Utah for damages or other claims due to losses attributable to hindrances or delays from any cause whatsoever, including acts and omissions of the DFCM or its officers, employees or agents, except as expressly provided in the General Conditions. The Contractor may receive a written extension of time, signed by the DFCM, in which to complete the Work under this Contractor's Agreement in accordance with the General Conditions.

ARTICLE 4. CONTRACT DOCUMENTS. The Contract Documents consist of this Contractor's Agreement, the Conditions of the Contract (DFCM General Conditions, Supplementary and other Conditions), the Drawings, Specifications, Addenda and Modifications. The Contract Documents shall also include the bidding documents, including the Notice to Contractors, Instructions to Bidders/Proposers and the Bid/Proposal, to the extent not in conflict therewith and other documents and oral presentations that are documented as an attachment to the contract.

All such documents are hereby incorporated by reference herein. Any reference in this Contractor's Agreement to certain provisions of the Contract Documents shall in no way be construed as to lessen the importance or applicability of any other provisions of the Contract Documents.

ARTICLE 5. PAYMENT. The DFCM agrees to pay the Contractor from time to time as the Work progresses, but not more than once each month after the date of Notice to Proceed, and only upon Certificate of the A/E for Work performed during the preceding calendar month, ninety-five percent (95%) of the value of the labor performed and ninety-five percent (95%) of the value of materials furnished in place or on the site. The Contractor agrees to furnish to the DFCM invoices for materials purchased and on the site but not installed, for which the

CONTRACTOR'S AGREEMENT PAGE NO. 3

Contractor requests payment and agrees to safeguard and protect such equipment or materials and is responsible for safekeeping thereof and if such be stolen, lost or destroyed, to replace same.

Such evidence of labor performed and materials furnished as the DFCM may reasonably require shall be supplied by the Contractor at the time of request for Certificate of Payment on account. Materials for which payment has been made cannot be removed from the job site without DFCM's written approval. Five percent (5%) of the earned amount shall be retained from each monthly payment. The retainage, including any additional retainage imposed and the release of any retainage, shall be in accordance with UCA 13-8-5 as amended. Contractor shall also comply with the requirements of UCA 13-8-5, including restrictions of retainage regarding subcontractors and the distribution of interest earned on the retention proceeds. The DFCM shall not be responsible for enforcing the Contractor's obligations under State law in fulfilling the retention law requirements with subcontractors at any tier.

ARTICLE 6. INDEBTEDNESS. Before final payment is made, the Contractor must submit evidence satisfactory to the DFCM that all payrolls, materials bills, subcontracts at any tier and outstanding indebtedness in connection with the Work have been properly paid. Final Payment will be made after receipt of said evidence, final acceptance of the Work by the DFCM as well as compliance with the applicable provisions of the General Conditions.

Contractor shall respond immediately to any inquiry in writing by DFCM as to any concern of financial responsibility and DFCM reserves the right to request any waivers, releases or bonds from Contractor in regard to any rights of Subcontractors (including suppliers) at any tier or any third parties prior to any payment by DFCM to Contractor.

ARTICLE 7. ADDITIONAL WORK. It is understood and agreed by the parties hereto that no money will be paid to the Contractor for additional labor or materials furnished unless a new contract in writing or a Modification hereof in accordance with the General Conditions and the Contract Documents for such additional labor or materials has been executed. The DFCM specifically reserves the right to modify or amend this Contractor's Agreement and the total sum due hereunder either by enlarging or restricting the scope of the Work.

ARTICLE 8. INSPECTIONS. The Work shall be inspected for acceptance in accordance with the General Conditions.

ARTICLE 9. DISPUTES. Any dispute, PRE or Claim between the parties shall be subject to the provisions of Article 7 of the General Conditions. DFCM reserves all rights to pursue its rights and remedies as provided in the General Conditions.

ARTICLE 10. TERMINATION, SUSPENSION OR ABANDONMENT. This Contractor's Agreement may be terminated, suspended or abandoned in accordance with the General Conditions.

ARTICLE 11. DFCM'S RIGHT TO WITHHOLD CERTAIN AMOUNT AND MAKE USE THEREOF. The DFCM may withhold from payment to the Contractor such amount as, in DFCM's judgment, may be necessary to pay just claims against the Contractor or Subcontractor at any tier for labor and services rendered and materials furnished in and about the Work. The DFCM may apply such withheld amounts for the payment of such claims in DFCM's discretion. In so doing, the DFCM shall be deemed the agent of Contractor and payment so made by the DFCM shall be considered as payment made under this Contractor's Agreement by the DFCM to the Contractor. DFCM shall not be liable to the Contractor for any such payment made in good faith. Such withholdings and payments may be made without prior approval of the Contractor and may be also be prior to any determination as a result of any dispute, PRE, Claim or litigation.

ARTICLE 12. INDEMNIFICATION. The Contractor shall comply with the indemnification provisions of the General Conditions.

ARTICLE 13. SUCCESSORS AND ASSIGNMENT OF CONTRACT. The DFCM and Contractor, respectively bind themselves, their partners, successors, assigns and legal representatives to the other party to this Agreement, and to partners, successors, assigns and legal representatives of such other party with respect to all covenants, provisions, rights and responsibilities of this Contractor's Agreement. The Contractor shall not assign this Contractor's Agreement without the prior written consent of the DFCM, nor shall the Contractor assign any moneys due or to become due as well as any rights under this Contractor's Agreement, without prior written consent of the DFCM.

ARTICLE 14. RELATIONSHIP OF THE PARTIES. The Contractor accepts the relationship of trust and confidence established by this Contractor's Agreement and covenants with the DFCM to cooperate with the DFCM and A/E and use the Contractor's best skill, efforts and judgment in furthering the interest of the DFCM; to furnish efficient business administration and supervision; to make best efforts to furnish at all times an adequate supply of workers and materials; and to perform the Work in the best and most expeditious and economic manner consistent with the interests of the DFCM.

ARTICLE 15. AUTHORITY TO EXECUTE AND PERFORM AGREEMENT. Contractor and DFCM each represent that the execution of this Contractor's Agreement and the performance thereunder is within their respective duly authorized powers.

ARTICLE 16. ATTORNEY FEES AND COSTS. Except as otherwise provided in the dispute resolution provisions of the General Conditions, the prevailing party shall be entitled to reasonable attorney fees and costs incurred in any action in the District Court and/or appellate body to enforce this Contractor's Agreement or recover damages or any other action as a result of a breach thereof.

CONTRACTOR'S AGREEMENT PAGE NO. 5

IN WITNESS WHEREOF, the parties hereto have executed this Contractor's Agreement on the day and year stated hereinabove.

	CONTRACTOR:			
	Signature	Date		
	Title:			
State of				
County of)	Please type/print name clearly			
On this day of, 20, per whose identity is personally known to me (or who by me duly sworn (or affirmed), did say the firm and that said document was signed be	sonally appeared before me, that he (she) is the (title y him (her) in behalf of said firm.	dence) and or office)		
(SEAL)	Notary Public My Commission Expires			
APPROVED AS TO AVAILABILITY OF FUNDS:	DIVISION OF FACILITIES CONSTRUCTION AND MANAGE	EMENT		
Financial Manager, Date Division of Facilities Construction and Management	Manager - Capital	Date		
APPROVED AS TO FORM: ATTORNEY GENERAL May 25, 2005	APPROVED FOR EXPENDITURE:			
By: Alan S. Bachman Asst Attorney General	Division of Finance	Date		

PERFORMANCE BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

That		ereinafter referred to as	•
	, a corporation organized		
, with its principal office in the City of			
Listed (Circular 570, Companies Holding Certificates of Authorit			
hereinafter referred to as the "Surety," are held and firmly bound un			
said Principal and Surety bind themselves and their heirs, administr	DOLLARS (\$) for the p	bayment whereof, the
said Principal and Surety bind themselves and their neirs, administration	rators, executors, successors and assigns, jointi-	y and severally, firmly	by these presents.
WHEREAS, the Principal has entered into a certain wr	itton Contract, with the Obliger, detail the	day of	20 to
w nekeas, the Principal has entered into a certain wil	inten Contract with the Obligee, dated the	day of	, 20, it
construct, State of Utah, Project No Contract is hereby incorporated by reference herein.	for the approximate sum of	√f	
, state of otali, i roject ivo.	, for the approximate sum (Dollars (\$) which
Contract is hereby incorporated by reference herein.		Donars (\$	
Contract is nereby incorporated by reference nerein.			
NOW, THEREFORE, the condition of this obligation	is such that if the said Principal shall faithfully	nerform the Contract in	accordance with the
Contract Documents including, but not limited to, the Plans, Specif			
Contract as said Contract may be subject to Modifications or change			
Contract as said Contract may be subject to Modifications of change	ses, then this obligation shall be void, otherwise	c it shan remain in run i	force and effect.
No right of action shall accrue on this bond to or for the	e use of any person or corporation other than th	ne state named herein or	the heirs executors
administrators or successors of the Owner.	ase of any person of corporation other than the	ie state named nerem of	the helfs, executors
administrators of successors of the Owner.			
The parties agree that the dispute provisions provided in	the Contract Documents apply and shall constit	ute the sale dispute prod	redures of the parties
The parties agree that the dispute provisions provided in	the Contract Documents apply and shall constit	ate the sole dispute proc	bedules of the parties.
PROVIDED, HOWEVER, that this Bond is executed	nursuant to the Provisions of Title 63 Chanter 5	56. Utah Code Annotate	d 1953 as amended
and all liabilities on this Bond shall be determined in accordance w			
and an macrices on any Bond sharr be determined in decordance w	tal sala provisions to the same extent as if it we	ere copied at length her	C111.
IN WITNESS WHEREOF, the said Principal and Sur	ety have signed and sealed this instrument this	day of	20
The will be a second of the se	ory nave signed and search and moralment and	uu) 01	, 20
WITNESS OR ATTESTATION:	PRINCIPAL:		
, , , , , , , , , , , , , , , , , , ,	1141, (611,125,		
	By:		
	<u> </u>		(Seal)
	Title:		
WITNESS OR ATTESTATION:	SURETY:		
	By:		
	Attorney-in-Fact		(Seal)
STATE OF)			
) ss.			
COUNTY OF)			
On this day of, 20, personally	appeared before me		, whose
identity is personally known to me or proved to me on the basis of	satisfactory evidence, and who, being by me du	lly sworn, did say that h	e/she is the Attorney
in-fact of the above-named Surety Company and that he/she is du	ly authorized to execute the same and has comp	olied in all respects with	the laws of Utah in
reference to becoming sole surety upon bonds, undertakings and ob	oligations, and that he/she acknowledged to me	that as Attorney-in-fac	t executed the same.
Subscribed and sworn to before me this day of	, 20		
My commission expires:			
Resides at:			
	NOTARY PUBLIC		
Agency:			
Agent:			
Address:		A 1 A . T. T.	M. 25 2005
Phone:		Approved As To For	rm: May 25, 2005
<u> </u>	II By Ala	an S. Bachman, Assi	ı Attornev General

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PAYMENT BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

KNOW ALL PERSONS BY THESE PRESENTS:

That		hereinafter referred to as	the "Principal," and
and U. S. Department of the Acceptable Reinsuring Conthe State of Utah hereinafte		Holding Certificates of Authority as Acc	eptable Securities on Federal Bonds and as s the "Surety," are held and firmly bound unto
Dollars (\$) for the payment whereof, the said Princi rerally, firmly by these presents.	ipal and Surety bind themselves and their	heirs, administrators, executors, successors
WHEREAS, the	e Principal has entered into a certain written Co	ontract with the Obligee, dated the	day of, 20,
in the County of	, State of Utah, Project No	for the approximate sum of Dollars (\$	f), which contract is hereby
incorporated by reference h	erein.		· · · · · · · · · · · · · · · · · · ·
or Principal's Subcontractor Work provided for in said (FORE, the condition of this obligation is such the sin compliance with the provisions of Title 63, Contract, then, this obligation shall be void; other	Chapter 56, of Utah Code Annotated, 193 nerwise it shall remain in full force and e	53, as amended, and in the prosecution of the ffect.
of the Contract or to the Wo	to this Bond, for value received, hereby stipulater to be performed thereunder, or the specification of any such changes, extensions of time, alter they shall become part of the Contract Docume	ons or drawings accompanying same shall rations or additions to the terms of the Co	in any way affect its obligation on this Bond,
	OWEVER, that this Bond is executed pursuant shall be determined in accordance with said pro		
IN WITNESS V	WHEREOF, the said Principal and Surety have	e signed and sealed this instrument this	day of, 20
WITNESS OR ATTESTA	ATION:	PRINCIPAL:	
		•	(Seal)
WITNESS OR ATTESTA	ATION:	SURETY:	
		Ву:	
STATE OF)) ss.	Attorney-in-Fact	(Seal)
COUNTY OF			
On this	_day of, 20	_, personally appeared before me, whose identity is personally k	known to me or proved to me on the basis of
authorized to execute the s	who, being by me duly sworn, did say that he/she came and has complied in all respects with the acknowledged to me that as Attorney-in-fact e	e is the Attorney-in-fact of the above-nar e laws of Utah in reference to becoming	ned Surety Company, and that he/she is duly
Subscribed and sworn to be	efore me this day of		
		NOTA BY BUDLIC	
Agency:		NOTARY PUBLIC	
Agent:			Approved As To Form: May 25, 2005 y Alan S. Bachman, Asst Attorney General



Page _____ of ____page(s)



Division of Facilities Construction and Management

CHANGE ORDER #							
CONT	CONTRACTOR: AGENCY OR INSTITUTION: PROJECT NAME: PROJECT NUMBER: CONTRACT NUMBER:						
ARCH	HITECT:			TE:	<i>5</i> 2.73.		
	CONSTRUCTION PROPOSAL		AMOUNT		DAYS		
	CHANGE DIRECTIVE NO.	REQUEST NO.	INCREASE	DECREASE	INCREASE	DECREASE	
				Amount	Days	Date	
	ORIGINAL CONTRA	ACT					
	TOTAL PREVIOUS CHANGE ORDERS						
	TOTAL THIS CHANGE ORDER						
	ADJUSTED CONTRACT						
shall o	A and Contractor agree constitute the full accord ct costs and effects rel scope of the Work and	rd and satisfactio ated to, incidenta	n, and complete	adjustment to the	ne Contract and	d includes all direc	ct and
Contra	actor:)ate	
Archit	ect/Engineer:						
Agend	cy or Institution:					oate	
DFCN	1:					ate	
	ng Verification:					ate	
					D	ate	





Division of Facilities Construction and Management

CERTIFICATE OF SUBSTANTIAL COMPLETION

PROJECT		PROJECT NO:
AGENCY/INSTITUTION		
AREA ACCEPTED		
Completed as defined in the General C accordance with the Contract Documents,	onditions; as modifie	as been reviewed on this date and found to be Substantially including that the construction is sufficiently completed in d by any change orders agreed to by the parties, so that the State he Project for the use for which it is intended.
		he Project as Substantially Complete and will assume full ject at (date).
		rees to assume full responsibility for maintenance and operation, et to the itemized responsibilities and/or exceptions noted below:
		ed hereto. The failure to include an item on it does not alter the Work in accordance with the Contract Documents, including
		on the list of items appended hereto within Certificate. The amount withheld pending completion of the list
CONTRACTOR (include name of firm)	by:	DATE
A /E	by:	DATE
A/E	by:	DATE
USING INSTITUTION OR AGENCY	oy.	DATE
DFCM	by:	DATE

cc: Parties Noted DFCM, Director

LEHI NATIONAL GUARD COOLING ADDITION AND ELECTRICAL SERVICE UPGRADE LEHI, UTAH

DFCM PROJECT #05122470



State of Utah—Department of Administrative Services

DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT

4110 State Office Building / Salt Lake City, Utah 84114 / 538-3018

SPECIFICATIONS

PREPARED BY

WHW ENGINEERING INC. 1354 EAST 3300 SOUTH, SUITE 200 SALT LAKE CITY, UTAH 84106 PHONE: (801) 466-4021 FAX: (801) 466-8536

NOVEMBER 2005

WHW Engineering Project # 05034

DIVISION 1 - GENERAL REQUIREMENTS

01100 SUMMARY

01732 SELECTIVE DEMOLITION

01781 PROJECT RECORD DOCUMENTS

01782 OPERATION AND MAINTENANCE DATA

DIVISION 15 - MECHANICAL SPECIFICATION

15050 BASIC MECHANICAL MATERIALS AND METHODS

15074 VIBRATION AND SEISMIC CONTROLS FOR HVAC

15075 MECHANICAL IDENTIFICATION

15083 HVAC INSULATION

15183 REFRIGERANT PIPING

15195 FACILITY NATURAL GAS PIPING

15733 ROOFTOP REPLACEMENT-AIR UNITS

15738 SPLIT-SYSTEM AIR-CONDITIONING UNITS

15815 METAL DUCTS

15820 DUCT ACCESSORIES

15855 DIFFUSERS, REGISTERS AND GRILLES

15900 HVAC INSTRUMENTATION AND CONTROLS

15950 TESTING, ADJUSTING, AND BALANCING

DIVISION 16 - ELECTRICAL WORK

16000 GENERAL PROVISIONS, ELECTRICAL

16060 MINOR ELECTRICAL DEMOLITION AND REMODELING

16110 RACEWAYS

16120 CONDUCTORS

16130 ELECTRICAL BOXES

16140 OUTLETS AND WIRING DEVICES

16190 SUPPORTING DEVICES

16195 ELECTRICAL IDENTIFICATION

16400 SERVICE AND DISTRIBUTION

16440 SAFETY SWITCHES

16450 GROUNDING

16470 PANELBOARDS

16475 FUSES

16480 MOTOR STARTERS AND CONTROLS

DIVISION 1 GENERAL REQUIREMENTS

01100 SUMMARY 01732 SELECTIVE DEMOLITION 01781 PROJECT RECORD DOCUMENTS 01782 OPERATION AND MAINTENANCE DATA

SECTION 01100 - SUMMARY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Work covered by the Contract Documents.
 - 2. Use of premises.
 - 3. Owner's occupancy requirements.
 - 4. Work restrictions.
 - 5. Specification formats and conventions.

1.3 WORK COVERED BY CONTRACT DOCUMENTS

- A. Project Identification: Lehi National Guard Cooling Addition and Electrical Service Upgrade DFCM#05122470
 - 1. Project Location: Lehi, Utah.
- B. Owner: Utah National Guard
 - 1. Owner's Representative: DFCM
- C. Architect: WHW Engineering
- D. The Work consists of the following:
 - 1. The Work includes providing new wall mounted split system cooling units, and 1 packaged heating/cooling rooftop unit.
 - 2. Electrical service upgrade

1.4 USE OF PREMISES

A. General: Contractor shall have limited use of interior space for construction operations. Work in occupied areas shall be coordinated with occupants. Work on the roof and in the equipment room is not limited unless it shuts down the building systems.

SUMMARY 01100 - 1

- 1. Owner Occupancy: Allow for Owner occupancy of Project site and use by the public.
- 2. Entrances: Keep entrances serving premises clear and available to Owner, Owner's employees, and the public.
- B. Use of Existing Building: Maintain existing building in a weathertight condition throughout construction period. Repair damage caused by construction operations. Protect building and its occupants during construction period.

1.5 OWNER'S OCCUPANCY REQUIREMENTS

- A. Full Owner Occupancy: Owner will occupy site and building during entire construction period. Cooperate with Owner during construction operations to minimize conflicts and facilitate Owner usage. Perform the Work so as not to interfere with Owner's day-to-day operations.
 - Maintain access to existing walkways, corridors, and other adjacent occupied or used facilities. Do not close or obstruct walkways, corridors, or other occupied or used facilities without written permission from Owner and authorities having jurisdiction.
 - 2. Provide not less than 72 hours' notice to Owner of activities that will affect Owner's operations. See paragraph 1.4 B.

1.6 WORK RESTRICTIONS

- A. On-Site Work Hours: Work shall be generally performed inside the existing building during normal business working hours of 7:00 a.m. to 6:00 p.m., Monday through Friday, except otherwise indicated.
 - 1. Weekend Hours: As approved by the courts.
 - 2. Early Morning Hours: As approved by the courts.
 - 3. Hours for Utility Shutdowns: 72 hours notice. See paragraph 1.5 A 2.
- B. Existing Utility Interruptions: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
 - 1. Notify Owner not less than 72 hours in advance of proposed utility interruptions.
 - 2. Do not proceed with utility interruptions without Owner's written permission.

1.7 SPECIFICATION FORMATS AND CONVENTIONS

- A. Specification Format: The Specifications are organized into Divisions and Sections using the 16-division format and CSI/CSC's "MasterFormat" numbering system.
 - 1. Section Identification: The Specifications use Section numbers and titles to help cross-referencing in the Contract Documents. Sections in the Project Manual are in numeric sequence; however, the sequence is incomplete because all available

SUMMARY 01100 - 2

Section numbers are not used. Consult the table of contents at the beginning of the Project Manual to determine numbers and names of Sections in the Contract Documents.

- 2. Division 1: Sections in Division 1 govern the execution of the Work of all Sections in the Specifications.
- B. Specification Content: The Specifications use certain conventions for the style of language and the intended meaning of certain terms, words, and phrases when used in particular situations. These conventions are as follows:
 - Abbreviated Language: Language used in the Specifications and other Contract Documents is abbreviated. Words and meanings shall be interpreted as appropriate. Words implied, but not stated, shall be inferred as the sense requires. Singular words shall be interpreted as plural, and plural words shall be interpreted as singular where applicable as the context of the Contract Documents indicates.
 - Imperative mood and streamlined language are generally used in the Specifications. Requirements expressed in the imperative mood are to be performed by Contractor. Occasionally, the indicative or subjunctive mood may be used in the Section Text for clarity to describe responsibilities that must be fulfilled indirectly by Contractor or by others when so noted.
 - a. The words "shall," "shall be," or "shall comply with," depending on the context, are implied where a colon (:) is used within a sentence or phrase.

1.8 MISCELLANEOUS PROVISIONS

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION (Not Used)

END OF SECTION 01100

SUMMARY 01100 - 3

SECTION 01732 - SELECTIVE DEMOLITION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Selective demolition where indicated on drawings.
- B. Related Sections include the following:
 - 1. Division 1 Section "Summary" for use of premises and Owner-occupancy requirements.

1.3 **DEFINITIONS**

- A. Remove: Detach items from existing construction and legally dispose of them off-site, unless indicated to be removed and salvaged or removed and reinstalled.
- B. Remove and Salvage: Detach items from existing construction and deliver them to Owner.
- C. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

1.4 QUALITY ASSURANCE

- A. Demolition Firm Qualifications: An experienced firm that has specialized in demolition work similar in material and extent to that indicated for this Project.
- B. Refrigerant Recovery Technician Qualifications: Certified by an EPA-approved certification program.
- C. Regulatory Requirements: Comply with governing EPA notification regulations before beginning selective demolition. Comply with hauling and disposal regulations of authorities having jurisdiction.
- D. Standards: Comply with ANSI A10.6 and NFPA 241.

1.5 PROJECT CONDITIONS

- A. Owner will occupy portions of building immediately adjacent to selective demolition area. Conduct selective demolition so Owner's operations will not be disrupted.
 - 1. Comply with requirements specified in Division 1 Section "Summary."
- B. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.
- C. Notify Engineer of discrepancies between existing conditions and Drawings before proceeding with selective demolition.
- D. Hazardous Materials: It is not expected that hazardous materials will be encountered in the Work.
 - 1. If materials suspected of containing hazardous materials are encountered, do not disturb; immediately notify Engineer and Owner. Owner will remove hazardous materials under a separate contract.
- E. Storage or sale of removed items or materials on-site is not permitted.
- F. Utility Service: Maintain existing utilities indicated to remain in service and protect them against damage during selective demolition operations.
 - 1. Maintain fire-protection facilities in service during selective demolition operations.

1.6 WARRANTY

A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during selective demolition, by methods and with materials so as not to void existing warranties.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Survey existing conditions and correlate with requirements indicated to determine extent of selective demolition required.
- B. Inventory and record the condition of items to be removed and reinstalled and items to be removed and salvaged.

C. When unanticipated mechanical, electrical, or structural elements that conflict with intended function or design are encountered, investigate and measure the nature and extent of conflict. Promptly submit a written report to Engineer.

3.2 UTILITY SERVICES AND MECHANICAL/ELECTRICAL SYSTEMS

- A. Existing Services/Systems: Maintain services/systems indicated to remain and protect them against damage during selective demolition operations.
 - 1. Comply with requirements for existing services/systems interruptions specified in Division 1 Section "Summary."
- B. Service/System Requirements: Locate, identify, disconnect, and seal or cap off indicated utility services and mechanical/electrical systems serving areas to be selectively demolished at the time of their removal.

3.3 PREPARATION

- A. Temporary Facilities: Provide temporary barricades and other protection required to prevent injury to people and damage to building and facilities to remain.
 - 1. Provide protection to ensure safe passage of people around selective demolition area and to and from occupied portions of building.
 - 2. Provide temporary weather protection, during interval between selective demolition of existing construction on exterior surfaces and new construction, to prevent water leakage and damage to structure and interior areas.
 - 3. Protect walls, ceilings, floors, and other existing finish work that are to remain or that are exposed during selective demolition operations.
 - 4. Cover and protect furniture, furnishings, and equipment that have not been removed.
 - 5. Comply with requirements for temporary enclosures, dust control, heating, and cooling specified in Division 1.

3.4 SELECTIVE DEMOLITION, GENERAL

- A. General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:
 - Maintain adequate ventilation.
 - 2. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.
 - 3. Dispose of demolished items and materials promptly.
- B. Removed and Salvaged Items:
 - 1. Clean salvaged items (10 Ton air cooled condensing units).
 - 2. Store items in a secure area until delivery to Owner.

- 3. Transport items to Owner's storage area designated by Owner.
- 4. Protect items from damage during transport and storage.

3.5 SELECTIVE DEMOLITION PROCEDURES FOR SPECIFIC MATERIALS

A. Air-Conditioning Equipment: Remove equipment without releasing refrigerants.

3.6 DISPOSAL OF DEMOLISHED MATERIALS

- A. General: Except for items or materials indicated to be salvaged or otherwise indicated to remain Owner's property, remove demolished materials from Project site and legally dispose of them in an EPA-approved landfill.
 - 1. Do not allow demolished materials to accumulate on-site.
 - 2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
- B. Burning: Do not burn demolished materials.
- C. Disposal: Transport demolished materials off Owner's property and legally dispose of them.

3.7 CLEANING

A. Clean adjacent structures and improvements of dust, dirt, and debris caused by selective demolition operations. Return adjacent areas to condition existing before selective demolition operations began.

END OF SECTION 01732

<u>SECTION 01781 - PROJECT RECORD DOCUMENTS</u>

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes administrative and procedural requirements for Project Record Documents, including the following:
 - 1. Record Drawings.
 - 2. Record Specifications.
- B. Related Sections include the following:
 - 1. Division 1 Section "Closeout Procedures" for general closeout procedures.
 - 2. Division 1 Section "Operation and Maintenance Data" for operation and maintenance manual requirements.
 - 3. All divisions of the specifications for specific requirements for Project Record Documents of the Work in those Sections.

1.3 SUBMITTALS

- A. Record Drawings: Comply with the following:
 - 1. Number of Copies: Submit one set of marked-up Record Prints.
 - 2. Number of Copies: Submit Record Drawings as follows:
 - a. Final Submittal: Submit one set of marked-up Record Prints. Print each Drawing, whether or not changes and additional information were recorded.
- B. Record Specifications: Submit one copy of Project's Specifications, including addenda and contract modifications.

PART 2 - PRODUCTS

2.1 RECORD DRAWINGS

A. Record Prints: Maintain one set of prints of the Contract Drawings.

- 1. Preparation: Mark Record Prints to show the actual installation where installation varies from that shown originally. Require individual or entity who obtained record data, whether individual or entity is Installer, subcontractor, or similar entity, to prepare the marked-up Record Prints.
 - a. Give particular attention to information on concealed elements that would be difficult to identify or measure and record later.
 - b. Accurately record information in an understandable drawing technique.
 - c. Record data as soon as possible after obtaining it. Record and check the markup before enclosing concealed installations.
- 2. Content: Types of items requiring marking include, but are not limited to, the following:
 - a. Dimensional changes to Drawings.
 - b. Revisions to details shown on Drawings.
 - c. Revisions to routing of piping and conduits.
 - d. Revisions to electrical circuitry.
 - e. Actual equipment locations.
 - f. Duct size and routing.
 - g. Changes made by Change Order or Construction Change Directive.
 - h. Changes made following Engineer's written orders.
 - i. Details not on the original Contract Drawings.
 - i. Field records for variable and concealed conditions.
- 3. Mark the Contract Drawings completely and accurately.
- Mark record sets with erasable, red-colored pencil. Use other colors to distinguish between changes for different categories of the Work at same location.
- 5. Mark important additional information that was either shown schematically or omitted from original Drawings.
- 6. Note Construction Change Directive numbers, alternate numbers, Change Order numbers, and similar identification, where applicable.

2.2 RECORD SPECIFICATIONS

- A. Preparation: Mark Specifications to indicate the actual product installation where installation varies from that indicated in Specifications, addenda, and contract modifications.
 - 1. Give particular attention to information on concealed products and installations that cannot be readily identified and recorded later.
 - 2. Mark copy with the proprietary name and model number of products, materials, and equipment furnished, including substitutions and product options selected.
 - 3. Record the name of manufacturer, supplier, Installer, and other information necessary to provide a record of selections made.
 - 4. For each principal product, indicate whether Record Product Data has been submitted in operation and maintenance manuals instead of submitted as Record Product Data.
 - 5. Note related Change Orders and Record Drawings where applicable.

2.3 MISCELLANEOUS RECORD SUBMITTALS

A. Assemble miscellaneous records required by other Specification Sections for miscellaneous record keeping and submittal in connection with actual performance of the Work. Bind or file miscellaneous records and identify each, ready for continued use and reference.

PART 3 - EXECUTION

3.1 RECORDING AND MAINTENANCE

- A. Recording: Maintain one copy of each submittal during the construction period for Project Record Document purposes. Post changes and modifications to Project Record Documents as they occur; do not wait until the end of Project.
- B. Maintenance of Record Documents and Samples: Store Record Documents and Samples in the field office apart from the Contract Documents used for construction. Do not use Project Record Documents for construction purposes. Maintain Record Documents in good order and in a clean, dry, legible condition, protected from deterioration and loss. Provide access to Project Record Documents for Engineer's reference during normal working hours.

END OF SECTION 01781

SECTION 01782 - OPERATION AND MAINTENANCE DATA

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes administrative and procedural requirements for preparing operation and maintenance manuals, including the following:
 - 1. Operation and maintenance documentation directory.
 - 2. Operation manuals for systems, subsystems, and equipment.
 - 3. Maintenance manuals for the care and maintenance of systems and equipment.
- B. Related Sections include the following:
 - 1. Division 1 Section "Closeout Procedures" for submitting operation and maintenance manuals.
 - 2. Division 1 Section "Project Record Documents" for preparing Record Drawings for operation and maintenance manuals.
 - 3. All divisions of the specifications for specific operation and maintenance manual requirements for the Work in those Sections.

1.3 DEFINITIONS

- A. System: An organized collection of parts, equipment, or subsystems united by regular interaction.
- B. Subsystem: A portion of a system with characteristics similar to a system.

1.4 SUBMITTALS

- A. Final Submittal: Submit four copies of O&M manual in final form at least 2 days before final inspection. Engineer will return copy with comments within 10 days after final inspection.
 - Correct or modify each manual to comply with Engineer's comments. Submit 4 copies of each corrected manual within 10 days of receipt of Engineer's comments.

1.5 COORDINATION

A. Where operation and maintenance documentation includes information on installations by more than one factory-authorized service representative, assemble and coordinate information furnished by representatives and prepare manuals.

PART 2 - PRODUCTS

2.1 OPERATION AND MAINTENANCE DOCUMENTATION DIRECTORY

- A. Organization: Include a section in the directory for each of the following:
 - 1. List of documents.
 - 2. List of systems.
 - 3. List of equipment.
 - Table of contents.
- B. List of Systems and Subsystems: List systems alphabetically. Include references to operation and maintenance manuals that contain information about each system.
- C. List of Equipment: List equipment for each system, organized alphabetically by system. For pieces of equipment not part of system, list alphabetically in separate list.
- D. Tables of Contents: Include a table of contents for each operation and maintenance manual.
- E. Identification: In the documentation directory and in each operation and maintenance manual, identify each system, subsystem, and piece of equipment with same designation used in the Contract Documents.

2.2 MANUALS, GENERAL

- A. Organization: Unless otherwise indicated, organize each manual into a separate section for each system and subsystem, and a separate section for each piece of equipment not part of a system. Each manual shall contain the following materials, in the order listed:
 - 1. Title page.
 - 2. Table of contents.
 - Manual contents.
- B. Title Page: Enclose title page in transparent plastic sleeve. Include the following information:
 - 1. Subject matter included in manual.
 - 2. Name and address of Project.
 - 3. Name and address of Owner.
 - 4. Date of submittal.

- 5. Name, address, and telephone number of Contractor.
- 6. Name and address of Architect.
- 7. Cross-reference to related systems in other operation and maintenance manuals.
- C. Table of Contents: List each product included in manual, identified by product name, indexed to the content of the volume, and cross-referenced to Specification Section number in Project Manual.
- D. Manual Contents: Organize into sets of manageable size. Arrange contents alphabetically by system, subsystem, and equipment. If possible, assemble instructions for subsystems, equipment, and components of one system into a single binder.
 - 1. Binders: Heavy-duty, 3-ring, vinyl-covered, loose-leaf binders, in thickness necessary to accommodate contents, sized to hold 8-1/2-by-11-inch (215-by-280-mm) paper; with clear plastic sleeve on spine to hold label describing contents and with pockets inside covers to hold folded oversize sheets.
 - a. Identify each binder on front and spine, with printed title "OPERATION AND MAINTENANCE MANUAL," Project title or name, and subject matter of contents. Indicate volume number for multiple-volume sets.
 - 2. Dividers: Heavy-paper dividers with plastic-covered tabs for each section. Mark each tab to indicate contents. Include typed list of products and major components of equipment included in the section on each divider, cross-referenced to Specification Section number and title of Project Manual.
 - 3. Protective Plastic Sleeves: Transparent plastic sleeves designed to enclose diagnostic software diskettes for computerized electronic equipment.
 - 4. Supplementary Text: Prepared on 8-1/2-by-11-inch (215-by-280-mm) white bond paper.
 - 5. Drawings: Attach reinforced, punched binder tabs on drawings and bind with text.
 - a. If oversize drawings are necessary, fold drawings to same size as text pages and use as foldouts.

2.3 OPERATION MANUALS

- A. Content: In addition to requirements in this Section, include operation data required in individual Specification Sections and the following information:
 - 1. System, subsystem, and equipment descriptions.
 - 2. Performance and design criteria if Contractor is delegated design responsibility.
 - 3. Operating standards.
 - 4. Operating procedures.
 - 5. Operating logs.
 - 6. Wiring diagrams.
 - 7. Control diagrams.
 - 8. Piped system diagrams.

- 9. Precautions against improper use.
- 10. License requirements including inspection and renewal dates.
- B. Descriptions: Include the following:
 - Product name and model number.
 - 2. Manufacturer's name.
 - 3. Equipment identification with serial number of each component.
 - 4. Equipment function.
 - 5. Operating characteristics.
 - 6. Limiting conditions.
 - 7. Performance curves.
 - 8. Engineering data and tests.
 - 9. Complete nomenclature and number of replacement parts.
- C. Operating Procedures: Include the following, as applicable:
 - 1. Startup procedures.
 - 2. Equipment or system break-in procedures.
 - 3. Routine and normal operating instructions.
 - 4. Regulation and control procedures.
 - 5. Instructions on stopping.
 - 6. Normal shutdown instructions.
 - 7. Seasonal and weekend operating instructions.
 - 8. Required sequences for electric or electronic systems.
 - 9. Special operating instructions and procedures.
- D. Systems and Equipment Controls: Describe the sequence of operation, and diagram controls as installed.
- E. Piped Systems: Diagram piping as installed, and identify color-coding where required for identification.

2.4 SYSTEMS AND EQUIPMENT MAINTENANCE MANUAL

- A. Content: For each system, subsystem, and piece of equipment not part of a system, include source information, manufacturers' maintenance documentation, maintenance procedures, maintenance and service schedules, spare parts list and source information, maintenance service contracts, and warranty and bond information, as described below.
- B. Source Information: List each system, subsystem, and piece of equipment included in manual, identified by product name and arranged to match manual's table of contents. For each product, list name, address, and telephone number of Installer or supplier and maintenance service agent, and cross-reference Specification Section number and title in Project Manual.
- C. Manufacturers' Maintenance Documentation: Manufacturers' maintenance documentation including the following information for each component part or piece of equipment:

- 1. Standard printed maintenance instructions and bulletins.
- 2. Drawings, diagrams, and instructions required for maintenance, including disassembly and component removal, replacement, and assembly.
- 3. Identification and nomenclature of parts and components.
- 4. List of items recommended to be stocked as spare parts.
- D. Maintenance Procedures: Include the following information and items that detail essential maintenance procedures:
 - 1. Test and inspection instructions.
 - 2. Troubleshooting guide.
 - 3. Precautions against improper maintenance.
 - 4. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 - 5. Aligning, adjusting, and checking instructions.
- E. Maintenance and Service Schedules: Include service and lubrication requirements, list of required lubricants for equipment, and separate schedules for preventive and routine maintenance and service with standard time allotment.
 - 1. Scheduled Maintenance and Service: Tabulate actions for daily, weekly, monthly, quarterly, semiannual, and annual frequencies.
 - 2. Maintenance and Service Record: Include manufacturers' forms for recording maintenance.
- F. Spare Parts List and Source Information: Include lists of replacement and repair parts, with parts identified and cross-referenced to manufacturers' maintenance documentation and local sources of maintenance materials.
- G. Warranties and Bonds: Include copies of warranties and bonds and lists of circumstances and conditions that would affect validity of warranties or bonds.
 - 1. Include procedures to follow and required notifications for warranty claims.

PART 3 - EXECUTION

3.1 MANUAL PREPARATION

- A. Operation and Maintenance Manuals: Assemble a complete set of operation and maintenance data indicating operation and maintenance of each system, subsystem, and piece of equipment not part of a system.
 - 1. Engage a factory-authorized service representative to assemble and prepare information for each system, subsystem, and piece of equipment not part of a system.
 - 2. Prepare a separate manual for each system and subsystem, in the form of an instructional manual for use by Owner's operating personnel.

- B. Manufacturers' Data: Where manuals contain manufacturers' standard printed data, include only sheets pertinent to product or component installed. Mark each sheet to identify each product or component incorporated into the Work. If data include more than one item in a tabular format, identify each item using appropriate references from the Contract Documents. Identify data applicable to the Work and delete references to information not applicable.
- C. Drawings: Prepare drawings supplementing manufacturers' printed data to illustrate the relationship of component parts of equipment and systems and to illustrate control sequence and flow diagrams. Coordinate these drawings with information contained in Record Drawings to ensure correct illustration of completed installation.
 - 1. Comply with requirements of newly prepared Record Drawings in Division 1 Section "Project Record Documents."
- D. Comply with Division 1 Section "Closeout Procedures" for schedule for submitting operation and maintenance documentation.

END OF SECTION 01782

DIVISION 15 MECHANICAL SPECIFICATIONS

15050 BASIC MECHANICAL MATERIALS AND METHOI	อร
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- 15074 VIBRATION AND SEISMIC CONTROLS FOR HVAC
- 15075 MECHANICAL IDENTIFICATION
- 15080 MECHANICAL INSULATION
- 15083 HVAC INSULATION
- 15195 FACILITY NATURAL GAS PIPING
- 15733 ROOFTOP REPLACEMENT-AIR UNITS
- 15738 SPLIT-SYSTEM AIR-CONDITIONING UNITS
- 15815 METAL DUCTS
- 15820 DUCT ACCESSORIES
- 15855 DIFFUSERS, REGISTERS AND GRILLES
- 15900 HVAC INSTRUMENTATION AND CONTROLS
- 15950 TESTING, ADJUSTING, AND BALANCING

SECTION 15050 - BASIC MECHANICAL MATERIALS AND METHODS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Piping materials and installation instructions common to most piping systems.
 - 2. Transition fittings.
 - 3. Dielectric fittings.
 - 4. Mechanical sleeve seals.
 - Sleeves.
 - 6. Escutcheons.
 - 7. Grout.
 - 8. Mechanical demolition.
 - 9. Equipment installation requirements common to equipment sections.
 - 10. Painting and finishing.
 - 11. Concrete bases.
 - 12. Supports and anchorages.

1.3 **DEFINITIONS**

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in duct shafts.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
 - 1. ABS: Acrylonitrile-butadiene-styrene plastic.

- 2. CPVC: Chlorinated polyvinyl chloride plastic.
- 3. PVC: Polyvinyl chloride plastic.

1.4 SUBMITTALS

- A. Product Data: For the following:
 - 1. Dielectric fittings.
 - 2. Mechanical sleeve seals.
- B. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.7 COORDINATION

- A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for mechanical installations.
- B. Coordinate installation of required supporting devices and set sleeves in poured-inplace concrete and other structural components as they are constructed.
- C. Coordinate requirements for access panels and doors for mechanical items requiring access that are concealed behind finished surfaces.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the manufacturers specified.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 15 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

- A. Refer to individual Division 15 piping Sections for special joining materials not listed below.
- B. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- C. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.

2.4 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 - 1. Available Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico. Inc.
 - c. Metraflex Co.
 - d. Pipeline Seal and Insulator, Inc.
 - e. Linkseal.
 - f. Prior Approved Equal.
 - 2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.

- 3. Pressure Plates: Carbon steel. Include two for each sealing element.
- Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.5 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- E. PVC Pipe: ASTM D 1785, Schedule 40.

2.6 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Stamped-Steel Type: With set screw or spring clips and chrome-plated finish.

2.7 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 MECHANICAL DEMOLITION

- A. Disconnect, demolish, and remove mechanical systems, equipment, and components indicated to be removed.
 - 1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.

- 2. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material.
- 3. Ducts to Be Removed: Remove portion of ducts indicated to be removed and plug remaining ducts with same or compatible ductwork material.
- 4. Ducts to Be Abandoned in Place: Cap or plug ducts with same or compatible ductwork material.
- 5. Equipment to Be Removed: Disconnect and cap services and remove equipment.
- 6. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
- 7. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.
- B. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

3.2 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 15 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Drawings do not show every offset, or bend that may be required. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.

- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors where indicated on drawings and where penetrating will be visible to public.
- M. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend castiron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 - 3. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - 4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint.
- N. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- O. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- P. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials.
- Q. Verify final equipment locations for roughing-in.
- R. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.3 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 15 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.

3.4 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.5 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.

- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install mechanical equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.6 PAINTING

- A. Paint exterior gas piping as called out in drawings.
- B. Paint refrigerant piping sheet metal cover as called out in drawings
- C. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.7 GROUTING

- A. Mix and install grout for mechanical equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

END OF SECTION 15050

<u>SECTION 15074 - VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT</u>

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Isolation pads.

1.3 **DEFINITIONS**

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic-Restraint Loading:
 - 1. Site Class: As defined in the IBC.
 - 2. Assigned Seismic Use Group or Building Category: As defined in the IBC.
 - a. Component Importance Factor: 1.5.

1.5 SUBMITTALS

- A. Product Data: For the following:
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an evaluation service member of ICC-ES or an agency acceptable to authorities having jurisdiction.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.

- 3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Delegated-Design Submittal: For vibration isolation and seismic-restraint details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, seismic forces required to select vibration isolators, seismic restraints, and for designing vibration isolation bases.
 - a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Division 15 Sections for equipment mounted outdoors.
 - 2. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system has been examined for excessive stress and that none will exist.
 - 3. Vibration Isolation Base Details: Detail overall dimensions, including anchorages and attachments to structure and to supported equipment. Include auxiliary motor slides and rails, base weights, equipment static loads, power transmission, component misalignment, and cantilever loads.
 - 4. Seismic -Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Coordinate seismic-restraint and vibration isolation details with windrestraint details required for equipment mounted outdoors. Comply with requirements in other Division 15 Sections for equipment mounted outdoors.
 - d. Preapproval and Evaluation Documentation: By an evaluation service member of ICC-ES or an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).
- C. Coordination Drawings: Show coordination of seismic bracing for HVAC piping and equipment with other systems and equipment in the vicinity, including other supports and seismic restraints.
- D. Welding certificates.
- E. Qualification Data: For professional engineer and testing agency.
- F. Field quality-control test reports.

1.6 QUALITY ASSURANCE

- A. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- B. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- C. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Amber/Booth Company, Inc.
 - 2. Kinetics Noise Control.
 - 3. Mason Industries.
 - 4. Vibration Eliminator Co., Inc.
 - 5. Prior approved equal.
- B. Pads: Arranged in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
 - 1. Resilient Material: Oil- and water-resistant neoprene or rubber.

2.2 FACTORY FINISHES

- A. Finish: Manufacturer's standard paint applied to factory-assembled and -tested equipment before shipping.
 - 1. Powder coating on springs and housings.
 - 2. All hardware shall be galvanized. Hot-dip galvanize metal components for exterior use.
 - 3. Baked enamel or powder coat for metal components on isolators for interior use.
 - 4. Color-code or otherwise mark vibration isolation and seismic -control devices to indicate capacity range.

PART 3 - EXECUTION

3.1 **EXAMINATION**

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an evaluation service member of ICC-ES or an agency acceptable to authorities having jurisdiction.
- B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.3 VIBRATION-CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

A. Equipment Restraints:

- 1. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
- 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
- 3. Install seismic-restraint devices using methods approved by an evaluation service member of ICC-ES or an agency acceptable to authorities having jurisdiction providing required submittals for component.
- B. Install seismic-restraint devices using methods approved by an evaluation service member of ICC-ES or an agency acceptable to authorities having jurisdiction providing required submittals for component.
- C. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- D. Drilled-in Anchors:

- Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
- 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
- 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
- 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
- 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
- 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Adjust air-spring leveling mechanism.
- D. Adjust active height of spring isolators.
- E. Adjust restraints to permit free movement of equipment within normal mode of operation.

3.5 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain air-mounting systems. Refer to Division 1 Section "Demonstration and Training."

END OF SECTION 15074

<u>SECTION 15075 - MECHANICAL IDENTIFICATION</u>

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following mechanical identification materials and their installation:
 - 1. Equipment signs.
 - 2. Access panel and door markers.
 - 3. Pipe markers.
 - 4. Warning tags.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Valve numbering scheme.
- D. Valve Schedules: For each piping system. Furnish extra copies (in addition to mounted copies) to include in maintenance manuals.

1.4 QUALITY ASSURANCE

A. ASME Compliance: Comply with ASME A13.1, "Scheme for the Identification of Piping Systems," for letter size, length of color field, colors, and viewing angles of identification devices for piping.

1.5 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with location of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT IDENTIFICATION DEVICES

- A. Equipment Signs: ASTM D 709, Type I, cellulose, paper-base, phenolic-resin-laminate engraving stock; Grade ES-2, black surface, black phenolic core, with white melamine subcore, unless otherwise indicated. Fabricate in sizes required for message. Provide holes for mechanical fastening.
 - 1. Data: Instructions for operation of equipment and for safety procedures.
 - 2. Engraving: Manufacturer's standard letter style, 1/5" or larger with terms to match equipment identification.
 - 3. Thickness: 1/8 inch, unless otherwise indicated.
 - 4. Fasteners: Self-tapping, stainless-steel screws or contact-type, permanent adhesive.
- B. Access Panel and Door Markers: 1/16-inch- thick, engraved laminated plastic, with abbreviated terms and numbers corresponding to identification. Provide 1/8-inch center hole for attachment.
 - 1. Fasteners: Self-tapping, stainless-steel screws or contact-type, permanent adhesive.

2.2 PIPING IDENTIFICATION DEVICES

- A. Manufactured Pipe Markers, General: Preprinted, color-coded, with lettering indicating service, and showing direction of flow.
 - 1. Colors: Comply with ASME A13.1, unless otherwise indicated.
 - 2. Lettering: Use piping system terms indicated and abbreviate only as necessary for each application length.
 - 3. Pipes with OD, Including Insulation, Less Than 6 Inches: Full-band pipe markers extending 360 degrees around pipe at each location.
 - 4. Pipes with OD, Including Insulation, 6 Inches and Larger: Either full-band or strip-type pipe markers at least three times letter height and of length required for label.
 - 5. Arrows: Integral with piping system service lettering to accommodate both directions; or as separate unit on each pipe marker to indicate direction of flow.
- B. Self-Adhesive Pipe Markers: Plastic with pressure-sensitive, permanent-type, self-adhesive back.

PART 3 - EXECUTION

3.1 APPLICATIONS, GENERAL

A. Products specified are for applications referenced in other Division 15 Sections. If more than single-type material, device, or label is specified for listed applications, selection is Installer's option.

3.2 EQUIPMENT IDENTIFICATION

- A. Install equipment signs with screws or permanent adhesive on or near each major item of mechanical equipment. Locate signs where accessible and visible.
 - 1. Letter Size: Minimum 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 2. Data: Distinguish among multiple units, indicate operational requirements, indicate safety and emergency precautions, warn of hazards and improper operations, and identify units.
 - 3. Include signs for the following general categories of equipment:
 - a. Main control and operating valves, including safety devices and hazardous units such as gas outlets.
 - b. Fuel-burning units, including boilers, furnaces, heaters, etc.
 - c. Pumps, compressors, chillers, condensers, and similar motor-driven units.
 - d. Heat exchangers, coils, evaporators, cooling towers, heat recovery units, and similar equipment.
 - e. Fans, blowers, primary balancing dampers, and mixing boxes.
 - f. Packaged HVAC central-station and zone-type units.
 - g. Tanks and pressure vessels.
 - h. Strainers, filters, humidifiers, water-treatment systems, and similar equipment.
- B. Install access panel markers with screws on equipment access panels.

3.3 PIPING IDENTIFICATION

- A. Install manufactured pipe markers indicating service on each piping system. Install with flow indication arrows showing direction of flow.
- B. Locate pipe markers and color bands where piping is exposed in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior nonconcealed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.

- 3. Near penetrations through walls, floors, ceilings, and nonaccessible enclosures.
- 4. At access doors, manholes, and similar access points that permit view of concealed piping.
- 5. Near major equipment items and other points of origination and termination.
- 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
- 7. On piping above removable acoustical ceilings. Omit intermediately spaced markers.

3.4 ADJUSTING

A. Relocate mechanical identification materials and devices that have become visually blocked by other work.

3.5 CLEANING

A. Clean faces of mechanical identification devices and glass frames of valve schedules.

END OF SECTION 15075

SECTION 15083 - HVAC INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Insulation Materials:
 - Flexible elastomeric.
 - b. Mineral fiber.
 - 2. Fire-rated insulation systems.
 - 3. Insulating cements.
 - 4. Adhesives.
 - 5. Lagging adhesives.
 - 6. Sealants.
- B. Related Sections:
 - 1. Division 15 Section "Metal Ducts" for duct liners.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, thickness, and jackets (both factory and field applied, if any).
- B. Qualification Data: For qualified Installer.
- C. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- D. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

- B. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 15 Section "Hangers and Supports."
- B. Coordinate clearance requirements with piping Installer for piping insulation application, duct Installer for duct insulation application, and equipment Installer for equipment insulation application. Before preparing piping and ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.

- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA Inc.; Aerocel.
 - b. Armacell LLC: AP Armaflex.
 - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.
 - d. Armaflex
 - e. Prior approved equal.
- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation: Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; All-Service Duct Wrap.
 - f. Prior approved equal.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA Inc.; Aeroseal.
 - b. Armacell LCC; 520 Adhesive.
 - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
 - d. RBX Corporation; Rubatex Contact Adhesive.
 - e. Prior approved equal.

- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC. Division of Illinois Tool Works: S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
 - f. Prior approved equal.

2.3 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-52.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-42.
 - c. Marathon Industries, Inc.; 130.
 - d. Mon-Eco Industries, Inc.; 11-30.
 - e. Vimasco Corporation; 136.
 - f. Prior approved equal.
 - 2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct, equipment, and pipe insulation.
 - 3. Service Temperature Range: Minus 50 to plus 180 deg F.
 - 4. Color: White.

PART 3 - EXECUTION

3.1 **EXAMINATION**

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
 - 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 - 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 - 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, ducts and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, duct system, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.

- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct and pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.

- 4. Manholes.
- Handholes.
- 6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions. Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
 - 1. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Duct: Install insulation continuously through floor penetrations that are not fire rated. For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match

- adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
- 2. Pipe: Install insulation continuously through floor penetrations.
- 3. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
 - 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 - 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 - 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers,

- valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
- 9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
 - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 - 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
 - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 - 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 - 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.
 - Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 MINERAL-FIBER INSULATION INSTALLATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch

outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factoryor field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
- b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
- 5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
- 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
- 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.8 FIELD QUALITY CONTROL

A. Tests and Inspections:

- 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- 2. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
- 3. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, exposed supply and outdoor air.
 - 3. Indoor, concealed return, Air.
 - 4. Indoor, exposed return, Air.
 - 5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
 - 6. Indoor, concealed exhaust.
 - 7. Indoor, exposed exhaust.

B. Items Not Insulated:

- 1. Fibrous-glass ducts.
- 2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
- 3. Factory-insulated flexible ducts.
- 4. Factory-insulated plenums and casings.
- Flexible connectors.
- 6. Vibration-control devices.
- 7. Factory-insulated access panels and doors.

3.10 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Concealed, round duct insulation shall be the following:
 - 1. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.

3.11 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

3.12 INDOOR PIPING INSULATION SCHEDULE

- A. Refrigerant Suction and Hot-Gas Piping:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 1 inch thick.

SECTION 15183 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes refrigerant piping used for air-conditioning applications.

1.3 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-22:
 - 1. Suction Lines for Air-Conditioning Applications: 185 psig.
 - 2. Suction Lines for Heat-Pump Applications: 325 psig.

1.4 SUBMITTALS

- A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop, based on manufacturer's test data, for the following:
 - 1. Thermostatic expansion valves.
 - 2. Solenoid valves.
 - 3. Hot-gas bypass valves.
 - 4. Filter dryers.
 - 5. Strainers.
 - 6. Pressure-regulating valves.
- B. Shop Drawings: Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes, flow capacities, valve arrangements and locations, slopes of horizontal runs, oil traps, double risers, wall and floor penetrations, and equipment connection details. Show interface and spatial relationships between piping and equipment.
 - 1. Refrigerant piping indicated on Drawings is schematic only. Size piping and design actual piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
- C. Welding certificates.
- D. Field quality-control test reports.

E. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
- B. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
- C. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.6 PRODUCT STORAGE AND HANDLING

A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

1.7 COORDINATION

A. Coordinate size and location of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 7 Section "Roof Accessories."

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B 280, Type ACR.
- B. Wrought-Copper Fittings: ASME B16.22.
- C. Wrought-Copper Unions: ASME B16.22.
- D. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.
- E. Brazing Filler Metals: AWS A5.8.
- F. Flexible Connectors:
 - 1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
 - 2. End Connections: Socket ends.
 - 3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
 - 4. Pressure Rating: Factory test at minimum 500 psig.
 - 5. Maximum Operating Temperature: 250 deg F.

2.2 VALVES AND SPECIALTIES

A. Service Valves:

- 1. Body: Forged brass with brass cap including key end to remove core.
- 2. Core: Removable ball-type check valve with stainless-steel spring.
- 3. Seat: Polytetrafluoroethylene.
- 4. End Connections: Copper spring.
- 5. Working Pressure Rating: 500 psig.
- B. Solenoid Valves: Comply with ARI 760 and UL 429; listed and labeled by an NRTL.
 - 1. Body and Bonnet: Plated steel.
 - 2. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
 - 3. Seat: Polytetrafluoroethylene.
 - 4. End Connections: Threaded.
 - 5. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and [24] [115] [208]-V ac coil.
 - 6. Working Pressure Rating: 400 psig.
 - 7. Maximum Operating Temperature: 240 deg F.
 - 8. Manual operator.
- C. Thermostatic Expansion Valves: Comply with ARI 750.
 - 1. Body, Bonnet, and Seal Cap: Forged brass or steel.
 - 2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
 - 3. Packing and Gaskets: Non-asbestos.
 - 4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
 - 5. Suction Temperature: 40 deg F.
 - 6. Superheat: Adjustable.
 - 7. Reverse-flow option (for heat-pump applications).
 - 8. End Connections: Socket, flare, or threaded union.
 - 9. Working Pressure Rating: 450 psig.

D. Moisture/Liquid Indicators:

- 1. Body: Forged brass.
- 2. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
- 3. Indicator: Color coded to show moisture content in ppm.
- 4. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
- 5. End Connections: Socket or flare.
- 6. Working Pressure Rating: 500 psig.
- 7. Maximum Operating Temperature: 240 deg F.
- E. Replaceable-Core Filter Dryers: Comply with ARI 730.
 - 1. Body and Cover: Painted-steel shell with ductile-iron cover, stainless-steel screws, and neoprene gaskets.
 - 2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
 - 3. Designed for reverse flow (for heat-pump applications).

- 4. End Connections: Socket.
- 5. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
- 6. Maximum Pressure Loss: 2 psig.
- 7. Working Pressure Rating: 500 psig.
- 8. Maximum Operating Temperature: 240 deg F.

2.3 REFRIGERANTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Atofina Chemicals, Inc.
 - 2. DuPont Company; Fluorochemicals Div.
 - 3. Honeywell, Inc.; Genetron Refrigerants.
 - 4. INEOS Fluor Americas LLC.
 - 5. Or equal
- C. ASHRAE 34, R-22: Monochlorodifluoromethane.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS FOR REFRIGERANT R-22

- A. Suction Lines for Conventional Air-Conditioning Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with soldered joints.
- B. Liquid Lines: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with soldered joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

- A. Install thermostatic expansion valves as close as possible to distributors on evaporators.
 - 1. Install valve so diaphragm case is warmer than bulb.
 - 2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
 - 3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.
- B. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.

- C. Install filter dryers in liquid line between compressor and thermostatic expansion valve.
- D. Install flexible connectors at compressors.

3.3 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Refer to Division 15 Sections "HVAC Instrumentation and Controls" and "Sequence of Operation" for solenoid valve controllers, control wiring, and sequence of operation.
- K. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- L. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Division 8 Section "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- M. Install refrigerant piping in protective conduit where installed belowground.
- N. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- O. Slope refrigerant piping as follows:

- 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
- 2. Install horizontal suction lines with a uniform slope downward to compressor.
- 3. Install traps and double risers to entrain oil in vertical runs.
- 4. Liquid lines may be installed level.
- P. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- Q. Install pipe sleeves at penetrations in exterior walls and floor assemblies.
- R. Seal penetrations through fire and smoke barriers according to Division 7 Section "Through-Penetration Firestop Systems."
- S. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- T. Install sleeves through floors, walls, or ceilings, sized to permit installation of full-thickness insulation.
- U. Seal pipe penetrations through exterior walls according to Division 7 Section "Joint Sealants" for materials and methods.
- V. Identify refrigerant piping and valves according to Division 15 Section "Mechanical Identification."

3.4 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide), during brazing or welding, to prevent scale formation.
- D. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."

3.5 HANGERS AND SUPPORTS

- A. Hanger, support, and anchor products are specified in Division 15 Section "Hangers and Supports."
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
 - 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.

- 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
- 4. Spring hangers to support vertical runs.
- 5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- C. Install hangers for copper tubing with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1/2: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 - 2. NPS 5/8: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 - 3. NPS 1: Maximum span, 72 inches; minimum rod size, 1/4 inch.
 - 4. NPS 1-1/4: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 5. NPS 1-1/2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 6. NPS 2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 7. NPS 2-1/2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 8. NPS 3: Maximum span, 10 feet; minimum rod size, 3/8 inch.
 - 9. NPS 4: Maximum span, 12 feet; minimum rod size, 1/2 inch.

3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 - 1. Comply with ASME B31.5, Chapter VI.
 - 2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
 - 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in Part 1 "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System shall maintain test pressure at the manifold gage throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

3.7 SYSTEM CHARGING

- A. Charge system using the following procedures:
 - 1. Install core in filter dryers after leak test but before evacuation.
 - 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
 - 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
 - 4. Charge system with a new filter-dryer core in charging line.

3.8 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.
- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
 - 1. Open shutoff valves in condenser water circuit.
 - 2. Verify that compressor oil level is correct.
 - 3. Open compressor suction and discharge valves.
 - 4. Open refrigerant valves except bypass valves that are used for other purposes.
 - 5. Check open compressor-motor alignment and verify lubrication for motors and bearings.
- E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION 15183

SECTION 15195 - FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, tubes, and fittings.
 - 2. Piping specialties.
 - 3. Piping and tubing joining materials.
 - 4. Valves.
 - 5. Pressure regulators.
 - 6. Mechanical sleeve seals.

1.3 **DEFINITIONS**

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

1.4 PERFORMANCE REQUIREMENTS

- A. Minimum Operating-Pressure Ratings:
 - 1. Piping and Valves: 100 psig minimum unless otherwise indicated.

1.5 SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Piping specialties.
 - 2. Corrugated, stainless-steel tubing with associated components.
 - 3. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.

- 4. Pressure regulators. Indicate pressure ratings and capacities.
- 5. Dielectric fittings.
- 6. Mechanical sleeve seals.
- 7. Escutcheons.
- B. Welding certificates.
- C. Field quality-control reports.
- D. Operation and Maintenance Data: For pressure regulators to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Handling Flammable Liquids: Remove and dispose of liquids from existing natural-gas piping according to requirements of authorities having jurisdiction.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.
- D. Protect stored PE pipes and valves from direct sunlight.

1.8 PROJECT CONDITIONS

- A. Perform site survey, research public utility records, and verify existing utility locations. Contact utility-locating service for area where Project is located.
- B. Interruption of Existing Natural-Gas Service: Do not interrupt natural-gas service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide purging and startup of natural-gas supply according to requirements indicated:

- 1. Notify Owner no fewer than two days in advance of proposed interruption of natural-gas service.
- 2. Do not proceed with interruption of natural-gas service without Owner's written permission.

1.9 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces. Comply with requirements in Division 8 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
 - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
 - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
 - 4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - a. Material Group: 1.1.
 - b. End Connections: Threaded or butt welding to match pipe.
 - c. Lapped Face: Not permitted underground.
 - d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum orings, and spiral-wound metal gaskets.
 - e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.
 - 5. Protective Coating for Underground Piping: Factory-applied, three-layer coating of epoxy, adhesive, and PE.
 - a. Joint Cover Kits: Epoxy paint, adhesive, and heat-shrink PE sleeves.
- B. Corrugated, Stainless-Steel Tubing: Comply with ANSI/IAS LC 1.
 - Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. OmegaFlex, Inc.

- b. Parker Hannifin Corporation; Parflex Division.
- c. Titeflex.
- d. Tru-Flex Metal Hose Corp.
- e. Prior approved equal.
- 2. Tubing: ASTM A 240/A 240M, corrugated, Series 300 stainless steel.
- 3. Coating: PE with flame retardant.
 - a. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1) Flame-Spread Index: 25 or less.
 - 2) Smoke-Developed Index: 50 or less.
- 4. Fittings: Copper-alloy mechanical fittings with ends made to fit and listed for use with corrugated stainless-steel tubing and capable of metal-to-metal seal without gaskets. Include brazing socket or threaded ends complying with ASME B1.20.1.
- 5. Striker Plates: Steel, designed to protect tubing from penetrations.
- 6. Manifolds: Malleable iron or steel with factory-applied protective coating. Threaded connections shall comply with ASME B1.20.1 for pipe inlet and corrugated tubing outlets.
- 7. Operating-Pressure Rating: 5 psig.

2.2 PIPING SPECIALTIES

- A. Appliance Flexible Connectors:
 - 1. Indoor, Fixed-Appliance Flexible Connectors: Comply with ANSI Z21.24.
 - 2. Indoor, Movable-Appliance Flexible Connectors: Comply with ANSI Z21.69.
 - 3. Outdoor, Appliance Flexible Connectors: Comply with ANSI Z21.75.
 - 4. Corrugated stainless-steel tubing with polymer coating.
 - Operating-Pressure Rating: 0.5 psig.
 - 6. End Fittings: Zinc-coated steel.
 - 7. Threaded Ends: Comply with ASME B1.20.1.
 - 8. Maximum Length: 72 inches.

2.3 JOINING MATERIALS

- A. Joint Compound and Tape: Suitable for natural gas.
- B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 MANUAL GAS SHUTOFF VALVES

- A. See "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles for where each valve type is applied in various services.
- B. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.
 - 1. CWP Rating: 125 psig.
 - 2. Threaded Ends: Comply with ASME B1.20.1.
 - 3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
 - 4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
 - 6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.
- C. General Requirements for Metallic Valves, NPS 2-1/2 and Larger: Comply with ASME B16.38.
 - 1. CWP Rating: 125 psig.
 - 2. Flanged Ends: Comply with ASME B16.5 for steel flanges.
 - 3. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 4. Service Mark: Initials "WOG" shall be permanently marked on valve body.
- D. One-Piece, Bronze Ball Valve with Bronze Trim: MSS SP-110.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. BrassCraft Manufacturing Company; a Masco company.
 - b. Conbraco Industries, Inc.; Apollo Div.
 - c. Lyall, R. W. & Company, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Perfection Corporation; a subsidiary of American Meter Company.
 - f. Prior approved equal..
 - 2. Body: Bronze, complying with ASTM B 584.
 - 3. Ball: Chrome-plated brass.
 - 4. Stem: Bronze; blowout proof.
 - 5. Seats: Reinforced TFE; blowout proof.
 - 6. Packing: Separate packnut with adjustable-stem packing threaded ends.
 - 7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.

- 8. CWP Rating: 600 psig.
- 9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
- 10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

E. Valve Boxes:

- 1. Cast-iron, two-section box.
- 2. Top section with cover with "GAS" lettering.
- 3. Bottom section with base to fit over valve and barrel a minimum of 5 inches in diameter.
- 4. Adjustable cast-iron extensions of length required for depth of bury.
- 5. Include tee-handle, steel operating wrench with socket end fitting valve nut or flat head, and with stem of length required to operate valve.

2.5 EARTHQUAKE VALVES

- A. Earthquake Valves: Comply with ASCE 25.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Vanguard Valves, Inc.
 - b. Safe-T-Quake.
 - c. Koso
 - d. Trembler Tech
 - e. Prior approved equal.
 - 2. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction.
 - 3. Maximum Operating Pressure: 5 psig.
 - 4. Cast-aluminum body with nickel-plated chrome steel internal parts.
 - 5. Nitrile-rubber valve washer.
 - 6. Sight windows for visual indication of valve position.
 - 7. Threaded end connections complying with ASME B1.20.1.
 - 8. Wall mounting bracket with bubble level indicator.

2.6 PRESSURE REGULATORS

- A. General Requirements:
 - 1. Single stage and suitable for natural gas.
 - 2. Steel jacket and corrosion-resistant components.
 - 3. Elevation compensator.
 - 4. End Connections: Threaded for regulators NPS 2 and smaller; flanged for regulators NPS 2-1/2 and larger.
- B. Pressure Regulators: Comply with ANSI Z21.80.

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Actaris.
 - b. American Meter Company.
 - c. Fisher Control Valves and Regulators; Division of Emerson Process Management.
 - d. Invensys.
 - e. Richards Industries; Jordan Valve Div.
 - f. Prior approved equal..
- 2. Body and Diaphragm Case: Cast iron or die-cast aluminum.
- 3. Springs: Zinc-plated steel; interchangeable.
- 4. Diaphragm Plate: Zinc-plated steel.
- 5. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
- 6. Orifice: Aluminum; interchangeable.
- 7. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
- 8. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
- 9. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
- 10. Overpressure Protection Device: Factory mounted on pressure regulator.
- 11. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
- 12. Maximum Inlet Pressure: [100 psig] < Insert pressure >.

2.7 SLEEVES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

2.8 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Advance Products & Systems, Inc.
 - b. Calpico Inc.
 - c. Metraflex Company (The).
 - d. Pipeline Seal and Insulator, Inc.

- e. Link-Seal.
- f. Prior approved equal.
- 2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe and sleeve.
- 3. Pressure Plates: Carbon steel.
- Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one nut and bolt for each sealing element.

2.9 ESCUTCHEONS

- A. General Requirements for Escutcheons: Manufactured wall and ceiling escutcheons and floor plates, with ID to fit around pipe or tube, and OD that completely covers opening.
- B. One-Piece, Deep-Pattern Escutcheons: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Escutcheons: With set screw.
 - 1. Finish: Polished chrome-plated.
- D. Split-Casting, Cast-Brass Escutcheons: With concealed hinge and set screw.
 - 1. Finish: Polished chrome-plated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Close equipment shutoff valves before turning off natural gas to premises or piping section.
- B. Inspect natural-gas piping according to the International Fuel Gas Code to determine that natural-gas utilization devices are turned off in piping section affected.
- C. Comply with the International Fuel Gas Code requirements for prevention of accidental ignition.

3.3 OUTDOOR PIPING INSTALLATION

- A. Comply with the International Fuel Gas Code for installation and purging of natural-gas piping.
- B. Install underground, natural-gas piping buried at least 36 inches below finished grade. Comply with requirements in Division 2 Section "Earthwork" for excavating, trenching, and backfilling.
 - 1. If natural-gas piping is installed less than 36 inches below finished grade, install it in containment conduit.
- C. Install underground, PE, natural-gas piping according to ASTM D 2774.
- D. Install fittings for changes in direction and branch connections.
- E. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Install steel pipe for sleeves smaller than 6 inches in diameter.
 - 2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.
- F. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- G. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- H. Install pressure gage upstream and downstream from each service regulator. Pressure gages are specified in Division 15 Section "Meters and Gages."

3.4 INDOOR PIPING INSTALLATION

- A. Comply with the International Fuel Gas Code for installation and purging of natural-gas piping.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.

- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- G. Locate valves for easy access.
- H. Install natural-gas piping at uniform grade of 2 percent down toward drip and sediment traps.
- I. Install piping free of sags and bends.
- J. Install fittings for changes in direction and branch connections.
- K. Install escutcheons at penetrations of interior walls, ceilings, and floors.
 - 1. New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - c. Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - d. Piping at Ceiling Penetrations in Finished Spaces: One-piece or split-casting, cast-brass type with polished chrome-plated finish.
 - e. Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished chrome-plated or rough-brass finish.
- L. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems."
- M. Verify final equipment locations for roughing-in.
- N. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- O. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
 - Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.

- P. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.
- Q. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- R. Concealed Location Installations: Except as specified below, install concealed naturalgas piping and piping installed under the building in containment conduit constructed of steel pipe with welded joints as described in Part 2. Install a vent pipe from containment conduit to outdoors and terminate with weatherproof vent cap.
 - 1. Above Accessible Ceilings: Natural-gas piping, fittings, valves, and regulators may be installed in accessible spaces without containment conduit.
 - 2. In Floors: Install natural-gas piping with welded or brazed joints and protective coating in cast-in-place concrete floors. Cover piping to be cast in concrete slabs with minimum of 1-1/2 inches of concrete. Piping may not be in physical contact with other metallic structures such as reinforcing rods or electrically neutral conductors. Do not embed piping in concrete slabs containing quick-set additives or cinder aggregate.
 - 3. In Floor Channels: Install natural-gas piping in floor channels. Channels must have cover and be open to space above cover for ventilation.
 - 4. In Walls or Partitions: Protect tubing installed inside partitions or hollow walls from physical damage using steel striker barriers at rigid supports.
 - a. Exception: Tubing passing through partitions or walls does not require striker barriers.

5. Prohibited Locations:

- a. Do not install natural-gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
- b. Do not install natural-gas piping in solid walls or partitions.
- S. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- T. Connect branch piping from top or side of horizontal piping.
- U. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.
- V. Do not use natural-gas piping as grounding electrode.
- W. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.
- X. Install pressure gage upstream and downstream from each line regulator. Pressure gages are specified in Division 15 Section "Meters and Gages."

3.5 VALVE INSTALLATION

- A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing, aluminum, or copper connector.
- B. Install underground valves with valve boxes.
- C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.
- D. Install earthquake valves aboveground outside buildings according to listing.
- E. Install anode for metallic valves in underground PE piping.

3.6 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Threaded Joints:

- 1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
- 2. Cut threads full and clean using sharp dies.
- 3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
- 4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
- 5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

D. Welded Joints:

- 1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
- 2. Bevel plain ends of steel pipe.
- 3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.

3.7 HANGER AND SUPPORT INSTALLATION

- A. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- B. Comply with requirements for pipe hangers and supports specified in Division 15 Section "Hangers and Supports."

- C. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 4. NPS 2-1/2 to NPS 3-1/2: Maximum span, 10 feet; minimum rod size, 1/2 inch.
 - 5. NPS 4 and Larger: Maximum span, 10 feet; minimum rod size, 5/8 inch.

3.8 CONNECTIONS

- A. Connect to utility's gas main according to utility's procedures and requirements.
- B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- C. Install piping adjacent to appliances to allow service and maintenance of appliances.
- D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.9 LABELING AND IDENTIFYING

- A. Comply with requirements in Division 15 Section "Mechanical Identification" for piping and valve identification.
- B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.10 PAINTING

- A. Paint exposed, exterior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.
 - 1. Alkyd System: MPI EXT 5.1D.
 - a. Prime Coat: Alkyd anticorrosive metal primer.
 - b. Intermediate Coat: Exterior alkyd enamel matching topcoat.
 - c. Topcoat: Exterior alkyd enamel (flat).
 - d. Color: By owner.

- B. Paint exposed, interior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.
 - Latex Over Alkyd Primer System: MPI INT 5.1Q.
 - a. Prime Coat: Quick-drying alkyd metal primer.
 - b. Intermediate Coat: Interior latex matching topcoat.
 - c. Topcoat: Interior latex (semigloss).
 - d. Color: By owner.
- C. Damage and Touchup: Repair marred and damaged factory-applied finishes with materials and by procedures to match original factory finish.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Test, inspect, and purge natural gas according to the International Fuel Gas Code and authorities having jurisdiction.
- C. Natural-gas piping will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.12 OUTDOOR PIPING SCHEDULE

- A. Aboveground natural-gas piping shall be the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.

3.13 INDOOR PIPING SCHEDULE

- A. Aboveground, branch piping shall be the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.
- B. Aboveground, distribution piping 2" and larger shall be the following:
 - 1. Steel pipe with wrought-steel fittings and welded joints.

3.14 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Valves for pipe sizes NPS 2 and smaller at service meter shall be the following:
 - 1. One-piece, bronze ball valve with bronze trim.

- B. Valves for pipe sizes NPS 2-1/2 and larger at service meter shall be one of the following:
 - 1. Two-piece, full-port, bronze ball valves with bronze trim.
 - 2. Bronze plug valve.
 - 3. Cast-iron, nonlubricated plug valve.
- C. Distribution piping valves for pipe sizes NPS 2 and smaller shall be one of the following:
 - 1. One-piece, bronze ball valve with bronze trim.
- D. Distribution piping valves for pipe sizes NPS 2-1/2 and larger shall be one of the following:
 - 1. Two-piece, full-port, bronze ball valves with bronze trim.
 - 2. Bronze plug valve.
 - 3. Cast-iron, lubricated plug valve.

END OF SECTION 15195

SECTION 15733 - ROOFTOP UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the installation of one electric cooling and natural gas heating rooftop unit.

1.3 **DEFINITIONS**

A. DDC: Direct-digital controls.

1.4 QUALITY ASSURANCE

- A. Product Options: Drawing schedules capacity and requirements of new rooftop unit and are based on the specific system indicated.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.5 COORDINATION

- A. Coordinate size, installation, and structural capacity of new roof curb and roof penetrations.
- B. Coordinate size, location, and installation of rooftop unit manufacturer's roof curb and equipment supports with roof manufacturer.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to replace components listed below that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Compressors: Manufacturer's standard, but not less than five years from date of Substantial Completion.

2. Warranty Period for Heat Exchangers: Manufacturer's standard, but not less than 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carrier 48TM or equal by.
 - Aaon.
 - 3. Trane.
 - 4. York.
 - 5. Bryant.

2.2 CABINET

- A. Construction: Single wall.
- B. Exterior Casing: Galvanized steel with baked-enamel paint finish with knockouts for electrical and piping connections.
- C. Interior Casing: Galvanized steel.
- D. Base Rails: Galvanized steel rails for mounting on roof curb.
- E. Service Doors: Access doors with neoprene gaskets.
- F. Internal Insulation: Fibrous-glass duct lining complying with ASTM C 1071, Type II.
 - 1. Thickness: 1 inch.
 - 2. Insulation Adhesive: Comply with ASTM C 916, Type I.
 - 3. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to casing without damaging liner and without causing air leakage when applied as recommended by manufacturer.
- G. Condensate Drain Pans: Formed sections of galvanized-steel sheet designed for self-drainage. Fabricate pans with slopes to preclude buildup of microbial slime.

2.3 SUPPLY-AIR FAN

- A. Fan: Forward-curved centrifugal; statically and dynamically balanced, coated steel, mounted on solid-steel shaft with self-aligning, permanently lubricated ball bearings.
- B. Motor: Three-speed motor.

- C. Drive: Direct drive with matching fan pulley and adjustable motor sheaves and belt assembly with minimum 1.4 service factor.
- D. Mounting: Fan wheel, motor, and drives shall be mounted in fan casing with vibration isolators.

2.4 REFRIGERATION SYSTEM

- A. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Code for Mechanical Refrigeration."
- B. Compressors: Reciprocating compressors with integral vibration isolators, internal overcurrent and overtemperature protection, internal pressure relief, and crankcase heater.
- C. EER: As scheduled in Drawings.
- D. Refrigerant: R-22, R-410A, and R-134.
- E. Refrigeration System Specialties:
 - 1. Expansion valve with replaceable thermostatic element.
 - 2. Refrigerant dryer.
 - 3. High-pressure switch.
 - 4. Low-pressure switch.
 - 5. Thermostat for coil freeze-up protection during low ambient temperature operation or loss of air.
 - 6. Brass service valves installed in discharge and liquid lines.
 - 7. Operating charge of refrigerant.
- F. Refrigerant Coils: Evaporator and condensercoils shall be designed, tested, fabricated, and rated according to ARI 410 and ASHRAE 33. Coils shall be leak tested under water with air at 315 psig.
 - 1. Tubes: Copper.
 - 2. Fins: Aluminum or Copper with minimum fin spacing of 0.071 inch.
 - 3. Fin and Tube Joint: Mechanical bond.
 - 4. Suction and Distributor: Seamless copper tube with brazed joints.
 - 5. Coating: Phenolic epoxy corrosion-protection coating on both coils.
 - 6. Source Quality Control: Test to 450 psig, and to 300 psig underwater.
- G. Condenser Fan: Propeller type, directly driven by motor.
 - 1. Provide low ambient package to operate down to 0° F outdoor ambient temperature.
- H. Safety Controls:
 - Compressor motor and outside-coil fan motor low ambient lockout.
 - 2. Overcurrent protection for compressor motor and outside-coil fan motors.

2.5 INDIRECT-FIRED GAS FURNACE

- A. Description: Factory assembled, piped, and wired; complying with NFPA 54, "National Fuel Gas Code," and ANSI Z21.47, "Gas-Fired Central Furnaces."
 - 1. AGA Approval: Designed and certified by and bearing label of AGA.
- B. Burners: Aluminum coated steel with a minimum thermal efficiency of 80 percent.
 - 1. Fuel: Natural gas.
 - 2. Ignition: Electronically controlled electric spark with flame sensor.
 - 3. High-Altitude Model: For Project elevations more than 2000 feet above sea level.
- C. Heat-Exchanger Drain Pan: Galvanized steel.
- D. Venting: Gravity vented.
- E. Safety Controls:
 - 1. Gas Control Valve: Electronic modulating.
 - 2. Gas Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

2.6 OUTDOOR-AIR INTAKE AND DAMPERS

- A. Dampers: Leakage rate, according to AMCA 500, shall not exceed 2 percent of air quantity at face velocity of 2000 fpm through damper and pressure differential of 4-inch wg.
- B. Damper Operators: Electric.
- C. Mixing Boxes: Parallel-blade, galvanized-steel dampers mechanically fastened to steel operating rod inside cabinet. Connect operating rods with common interconnecting linkages so dampers operate simultaneously.
- D. Outdoor-Air Intake Hoods: Galvanized steel, with bird screen and finish to match cabinet.

2.7 FILTERS

- A. Comply with NFPA 90A.
- B. Disposable Panel Filters: 1-inch-thick, factory-fabricated, flat-panel-type, disposable air filters with holding frames.
 - 1. Media: Interlaced glass fibers sprayed with nonflammable adhesive.
 - 2. Frame: Galvanized steel.

2.8 CONTROLS

A. Provide programmable thermostat with automatic changeover and indoor fan control.

2.10 ROOF CURB

- A. Curb shall be fully gasketed between the curb top and unit bottom with the curb providing full perimeter support, cross structure support and air seal for the unit. Options:
 - 1. Unit shall be provided with heavy duty, one piece vibration isolation adapter curb. Each curb shall have the following features:
 - a. 1 g seismic restraint and 200 mph wind restraint.
 - b. Access ports for inspection and adjustment at each spring.
 - c. 2" deflection springs.
 - d. High frequency noise isolation.
 - e. Supply and return duct support hardware.
 - f. Galvanized steel curb with wood nailer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting installation of rooftop unit.
- B. Examine roughing-in for ducts and electrical systems to verify actual locations of connections before equipment installation.
- C. Examine roof curb and equipment supports for suitable conditions where rooftop unit will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CONNECTIONS

- A. Propane piping installation requirements are specified in other Division 15 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install gas piping adjacent to machine to allow service and maintenance.
 - 1. Gas Burner Connections: Comply with requirements in Division 15 Section "Fuel Gas Piping." Connect propane piping to burner, full size of train inlet, and connect with union, pressure regulator, and shutoff valve with sufficient clearance for burner removal and service.

- C. Duct Connections: Duct installation requirements are specified in Division 15 Section "Metal Ducts." Drawings indicate the general arrangement of ducts. Connect supply and return ducts to new rooftop unit with flexible duct connectors. Flexible duct connectors are specified in Division 15 Section "Duct Accessories."
- D. Electrical Connections: Comply with requirements of unit manufacturer for power wiring.
- E. Ground equipment.

3.3 STARTUP SERVICE

A. Engage a factory-authorized service representative to perform startup service.

END OF SECTION 15733

ROOFTOP UNITS 15733 - 6

SECTION 15738 - SPLIT-SYSTEM AIR-CONDITIONING UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes split-system air-conditioning and heat pump units consisting of separate evaporator-fan and compressor-condenser components. Units are designed for exposed or concealed mounting, and may be connected to ducts.

1.3 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
- B. Field quality-control test reports.
- C. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.
- D. Warranty: Special warranty specified in this Section.

1.4 QUALITY ASSURANCE

- A. Product Options: Drawings indicate size, profiles, and dimensional requirements of split-system units and are based on the specific system indicated. Refer to Division 1 Section "Product Requirements."
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Energy-Efficiency Ratio: Equal to or greater than prescribed by ASHRAE 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."
- D. Coefficient of Performance: Equal to or greater than prescribed by ASHRAE 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."

1.5 COORDINATION

A. Coordinate size, location, and connection details with roof curbs, equipment supports, and roof penetrations.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filters: One set of filters for each unit.
 - 2. Fan Belts: One set of belts for each unit.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - Carrier.
 - Mitsubishi.
 - 3. Trane

2.2 WALL-MOUNTING, EVAPORATOR-FAN COMPONENTS

- A. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect, and discharge drain pans with drain connection.
- B. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with ARI 210/240, and with thermal-expansion valve.
- C. Fan: Direct drive, centrifugal fan.

- D. Fan Motors: Comply with requirements in Division 15 Section "Motors."
 - 1. Special Motor Features: Multitapped, multispeed with internal thermal protection and permanent lubrication.
- E. Filters: Permanent, cleanable.

2.3 AIR-COOLED, COMPRESSOR-CONDENSER COMPONENTS

- A. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
- B. Compressor: Hermetically sealed with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
 - 1. Compressor Type: Scroll.
 - 2. Two-speed compressor motor with manual-reset high-pressure switch and automatic-reset low-pressure switch.
 - 3. Refrigerant Charge: R-22] or R-410A.
- C. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with ARI 210/240, and with liquid subcooler.
- D. Fan: Aluminum-propeller type, directly connected to motor.
- E. Motor: Permanently lubricated, with integral thermal-overload protection.
- F. Low Ambient Kit: Permits operation down to 45 deg F.

2.4 ACCESSORIES

- A. Thermostat: Low voltage with subbase to control compressor and evaporator fan.
- B. Automatic-reset timer to prevent rapid cycling of compressor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.

- C. Install roof-mounting compressor-condenser components on equipment supports as shown on drawings. Coordinate with owner approved roofing contractor.
- D. Install seismic restraints.
- E. Install compressor-condenser components on rubber isolators.
- F. CONNECTIONS

3.2 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.

3.3 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.

3.4 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain units. Refer to Division 1 Section "Closeout Procedures Demonstration and Training."

END OF SECTION 15738

SECTION 15815 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes metal ducts for supply, return, outside, and exhaust airdistribution systems in pressure classes from minus 2- to plus 10-inch wg. Metal ducts include the following:
 - 1. Rectangular ducts and fittings.
 - 2. Single-wall, round spiral-seam ducts and formed fittings.
 - Duct liner.
- B. Related Sections include the following:
 - 1. Division 15 Section "Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 **DEFINITIONS**

- A. FRP: Fiberglass-reinforced plastic.
- B. NUSIG: National Uniform Seismic Installation Guidelines.

1.4 SYSTEM DESCRIPTION

A. Duct system design, as indicated, has been used to select size and type of air-moving and -distribution equipment and other air system components. Changes to layout or configuration of duct system must be specifically approved in writing by Architect. Accompany requests for layout modifications with calculations showing that proposed layout will provide original design results without increasing system total pressure.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 SHEET METAL MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods, unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Lock-forming quality; complying with ASTM A 653/A 653M; ducts shall have mill-phosphatized finish for surfaces exposed to view.
- C. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 DUCT LINER

- A. Fibrous-Glass Liner: Comply with NFPA 90A or NFPA 90B and with NAIMA AH124.
 - 1. Manufacturers:
 - a. CertainTeed Corp.; Insulation Group.
 - b. Johns Manville International, Inc.
 - c. Knauf Fiber Glass GmbH.
 - d. Owens Corning.
 - e. Prior approved equal.
 - 2. Materials: ASTM C 1071; surfaces exposed to airstream shall be coated to prevent erosion of glass fibers.
 - a. Thickness: 1 inch.
 - b. Thermal Conductivity (k-Value): 0.26 at 75 deg F mean temperature.
 - c. Fire-Hazard Classification: Maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84.
 - d. Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
 - e. Mechanical Fasteners: Galvanized steel suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in duct.
 - 1) Tensile Strength: Indefinitely sustain a 50-lb- tensile, dead-load test perpendicular to duct wall.
 - 2) Fastener Pin Length: As required for thickness of insulation and without projecting more than 1/8 inch into airstream.

3) Adhesive for Attaching Mechanical Fasteners: Comply with firehazard classification of duct liner system.

2.4 SEALANT MATERIALS

- A. Joint and Seam Sealants, General: The term "sealant" is not limited to materials of adhesive or mastic nature but includes tapes and combinations of open-weave fabric strips and mastics.
- B. Joint and Seam Tape: 2 inches wide; glass-fiber-reinforced fabric.
- C. Tape Sealing System: Woven-fiber tape impregnated with gypsum mineral compound and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
- D. Water-Based Joint and Seam Sealant: Flexible, adhesive sealant, resistant to UV light when cured, UL 723 listed, and complying with NFPA requirements for Class 1 ducts.
- E. Solvent-Based Joint and Seam Sealant: One-part, nonsag, solvent-release-curing, polymerized butyl sealant formulated with a minimum of 75 percent solids.
- F. Flanged Joint Mastic: One-part, acid-curing, silicone, elastomeric joint sealant complying with ASTM C 920, Type S, Grade NS, Class 25, Use O.
- G. Flange Gaskets: Butyl rubber or EPDM polymer with polyisobutylene plasticizer.

2.5 HANGERS AND SUPPORTS

- A. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 2. Exception: Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
- B. Hanger Materials: Galvanized sheet steel or threaded steel rod.
 - 1. Hangers Installed in Corrosive Atmospheres: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
 - 2. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for steel sheet width and thickness and for steel rod diameters.
 - 3. Galvanized-steel straps attached to aluminum ducts shall have contact surfaces painted with zinc-chromate primer.
- C. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.

- D. Trapeze and Riser Supports: Steel shapes complying with ASTM A 36/A 36M.
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel support materials.
 - 3. Supports for Aluminum Ducts: Aluminum support materials unless materials are electrolytically separated from ducts.

2.6 RECTANGULAR DUCT FABRICATION

- A. Fabricate ducts, elbows, transitions, offsets, branch connections, and other construction according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" and complying with requirements for metal thickness, reinforcing types and intervals, tie-rod applications, and joint types and intervals.
 - 1. Lengths: Fabricate rectangular ducts in lengths appropriate to reinforcement and rigidity class required for pressure class.
 - 2. Deflection: Duct systems shall not exceed deflection limits according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible."
- B. Transverse Joints: Prefabricated slide-on joints and components constructed using manufacturer's guidelines for material thickness, reinforcement size and spacing, and joint reinforcement.
- C. Formed-On Flanges: Construct according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," Figure 1-4, using corner, bolt, cleat, and gasket details.
- D. Cross Breaking or Cross Beading: Cross break or cross bead duct sides 19 inches and larger and 0.0359 inch thick or less, with more than 10 sq. ft. of nonbraced panel area unless ducts are lined.

2.7 APPLICATION OF LINER IN RECTANGULAR DUCTS

- A. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
- B. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
- C. Butt transverse joints without gaps and coat joint with adhesive.
- D. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure buttededge overlapping.
- E. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and standard liner product dimensions make longitudinal joints necessary.
- F. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.

- G. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
- H. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - 1. Fan discharges.
 - 2. Intervals of lined duct preceding unlined duct.
 - 3. Upstream edges of transverse joints in ducts where air velocities are greater than 2500 fpm (12.7 m/s) or where indicated.
- I. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
 - 1. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.
- J. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.8 ROUND DUCT AND FITTING FABRICATION

- A. Diameter as applied to flat-oval ducts in this Article is the diameter of a round duct with a circumference equal to the perimeter of a given size of flat-oval duct.
- B. Round Ducts: Fabricate supply ducts of galvanized steel according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible."
- C. Duct Joints:
 - 1. Ducts up to 20 Inches in Diameter: Interior, center-beaded slip coupling, sealed before and after fastening, attached with sheet metal screws.
 - 2. Ducts 21 to 72 Inches in Diameter: Three-piece, gasketed, flanged joint consisting of two internal flanges with sealant and one external closure band with gasket.
 - 3. Ducts Larger Than 72 Inches in Diameter: Companion angle flanged joints per SMACNA "HVAC Duct Construction Standards--Metal and Flexible," Figure 3-2.
 - 4. Round Ducts: Prefabricated connection system consisting of double-lipped, EPDM rubber gasket. Manufacture ducts according to connection system manufacturer's tolerances.
- D. 90-Degree Tees and Laterals and Conical Tees: Fabricate to comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," with metal thicknesses specified for longitudinal-seam straight ducts.

- E. Diverging-Flow Fittings: Fabricate with reduced entrance to branch taps and with no excess material projecting from fitting onto branch tap entrance.
- F. Fabricate elbows using die-formed, gored, pleated, or mitered construction. Bend radius of die-formed, gored, and pleated elbows shall be 1-1/2 times duct diameter. Unless elbow construction type is indicated, fabricate elbows as follows:
 - Mitered-Elbow Radius and Number of Pieces: Welded construction complying with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," unless otherwise indicated.
 - 2. Round Mitered Elbows: Welded construction with the following metal thickness for pressure classes from minus 2- to plus 2-inch wg:
 - a. Ducts 3 to 36 Inches in Diameter: 0.034 inch.
 - b. Ducts 37 to 50 Inches in Diameter: 0.040 inch.
 - c. Ducts 52 to 60 Inches in Diameter: 0.052 inch.
 - d. Ducts 62 to 84 Inches in Diameter: 0.064 inch.
 - 3. Round Mitered Elbows: Welded construction with the following metal thickness for pressure classes from 2- to 10-inch wg:
 - a. Ducts 3 to 26 Inches in Diameter: 0.034 inch.
 - b. Ducts 27 to 50 Inches in Diameter: 0.040 inch.
 - c. Ducts 52 to 60 Inches in Diameter: 0.052 inch.
 - d. Ducts 62 to 84 Inches in Diameter: 0.064 inch.
 - 4. Flat-Oval Mitered Elbows: Welded construction with same metal thickness as longitudinal-seam flat-oval duct.
 - 5. 90-Degree, 2-Piece, Mitered Elbows: Use only for supply systems or for material-handling Class A or B exhaust systems and only where space restrictions do not permit using radius elbows. Fabricate with single-thickness turning vanes.
 - 6. Round Elbows 8 Inches and Less in Diameter: Fabricate die-formed elbows for 45- and 90-degree elbows and pleated elbows for 30, 45, 60, and 90 degrees only. Fabricate nonstandard bend-angle configurations or nonstandard diameter elbows with gored construction.
 - 7. Round Elbows 9 through 14 Inches in Diameter: Fabricate gored or pleated elbows for 30, 45, 60, and 90 degrees unless space restrictions require mitered elbows. Fabricate nonstandard bend-angle configurations or nonstandard diameter elbows with gored construction.
 - 8. Round Elbows Larger Than 14 Inches in Diameter and All Flat-Oval Elbows: Fabricate gored elbows unless space restrictions require mitered elbows.
 - 9. Die-Formed Elbows for Sizes through 8 Inches in Diameter and All Pressures 0.040 inch thick with 2-piece welded construction.
 - 10. Round Gored-Elbow Metal Thickness: Same as non-elbow fittings specified above.
 - 11. Flat-Oval Elbow Metal Thickness: Same as longitudinal-seam flat-oval duct specified above.
 - 12. Pleated Elbows for Sizes through 14 Inches in Diameter and Pressures through 10-Inch wg: 0.022 inch.

PART 3 - EXECUTION

3.1 DUCT APPLICATIONS

- A. Static-Pressure Classes: Unless otherwise indicated, construct ducts according to the following:
 - 1. Supply Ducts (after Air Terminal Units): 1-inch wg.
 - 2. Return Ducts (Negative Pressure): 1-inch wg.
 - 3. Exhaust Ducts (Negative Pressure): 1-inch wg.

3.2 DUCT INSTALLATION

- A. Construct and install ducts according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," unless otherwise indicated.
- B. Install round and flat-oval ducts in lengths not less than 12 feet unless interrupted by fittings.
- C. Install ducts with fewest possible joints.
- D. Install fabricated fittings for changes in directions, size, and shape and for connections.
- E. Install couplings tight to duct wall surface with a minimum of projections into duct. Secure couplings with sheet metal screws. Install screws at intervals of 12 inches, with a minimum of 3 screws in each coupling.
- F. Install ducts, unless otherwise indicated, vertically and horizontally and parallel and perpendicular to building lines; avoid diagonal runs.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Conceal ducts from view in finished spaces. Do not encase horizontal runs in solid partitions unless specifically indicated.
- J. Coordinate layout with suspended ceiling, fire- and smoke-control dampers, lighting layouts, and similar finished work.
- K. Seal all joints and seams. Apply sealant to male end connectors before insertion, and afterward to cover entire joint and sheet metal screws.
- L. Electrical Equipment Spaces: Route ducts to avoid passing through transformer vaults and electrical equipment spaces and enclosures.
- M. Non-Fire-Rated Partition Penetrations: Where ducts pass through interior partitions and exterior walls and are exposed to view, conceal spaces between construction

- openings and ducts or duct insulation with sheet metal flanges of same metal thickness as ducts. Overlap openings on 4 sides by at least 1-1/2 inches.
- N. Fire-Rated Partition Penetrations: Where ducts pass through interior partitions and exterior walls, install appropriately rated fire dampers, sleeves, and firestopping sealant. Fire and smoke dampers are specified in Division 15 Section "Duct Accessories." Firestopping materials and installation methods are specified in Division 7 Section "Through-Penetration Firestop Systems."
- O. Install ducts with hangers and braces designed to withstand, without damage to equipment, seismic force required by applicable building codes. Refer to SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
- P. Protect duct interiors from the elements and foreign materials until building is enclosed. Follow SMACNA's "Duct Cleanliness for New Construction."
- Q. Paint interiors of metal ducts, that do not have duct liner, for 24 inches upstream of registers and grilles. Apply one coat of flat, black, latex finish coat over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Division 9 painting Sections.

3.3 SEAM AND JOINT SEALING

- A. Seal duct seams and joints according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for duct pressure class indicated.
 - 1. For pressure classes lower than 2-inch wg, seal transverse joints.
- B. Seal ducts before external insulation is applied.

3.4 HANGING AND SUPPORTING

- A. Support horizontal ducts within 24 inches of each elbow and within 48 inches of each branch intersection.
- B. Support vertical ducts at maximum intervals of 16 feet and at each floor.
- C. Install upper attachments to structures with an allowable load not exceeding one-fourth of failure (proof-test) load.
- D. Install concrete inserts before placing concrete.
- E. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 1. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.

3.5 CONNECTIONS

- A. Make connections to equipment with flexible connectors according to Division 15 Section "Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.6 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections according to SMACNA's "HVAC Air Duct Leakage Test Manual" and prepare test reports:
 - 1. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If pressure classes are not indicated, test entire system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure. Give seven days' advance notice for testing.
 - 3. Maximum Allowable Leakage: Comply with requirements for Leakage Class 3 for round and flat-oval ducts, Leakage Class 12 for rectangular ducts in pressure classes lower than and equal to 2-inch wg (both positive and negative pressures), and Leakage Class 6 for pressure classes from 2- to 10-inch wg.
 - 4. Remake leaking joints and retest until leakage is equal to or less than maximum allowable.

3.7 CLEANING NEW SYSTEMS

- A. Mark position of dampers and air-directional mechanical devices before cleaning, and perform cleaning before air balancing.
- B. Use service openings, as required, for physical and mechanical entry and for inspection.
 - 1. Create other openings to comply with duct standards.
 - 2. Disconnect flexible ducts as needed for cleaning and inspection.
 - 3. Remove and reinstall ceiling sections to gain access during the cleaning process.
- C. Vent vacuuming system to the outside. Include filtration to contain debris removed from HVAC systems, and locate exhaust down wind and away from air intakes and other points of entry into building.
- D. Clean the following metal duct systems by removing surface contaminants and deposits:
 - 1. Air outlets and inlets (registers, grilles, and diffusers).

- 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
- 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
- 4. Coils and related components.
- 5. Return-air ducts, dampers, and actuators except in ceiling plenums and mechanical equipment rooms.
- 6. Supply-air ducts, dampers, actuators, and turning vanes.

E. Mechanical Cleaning Methodology:

- 1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
- 2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
- 3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
- 4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet.
- 5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.

F. Cleanliness Verification:

- 1. Visually inspect metal ducts for contaminants.
- 2. Where contaminants are discovered, re-clean and reinspect ducts.

END OF SECTION 15815

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SECTION 15820 - DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Volume dampers.
 - 2. Turning vanes.
 - 3. Duct-mounting access doors.
 - 4. Flexible connectors.
 - 5. Flexible ducts.
 - 6. Duct accessory hardware.

1.3 SUBMITTALS

- A. Product Data: For the following:
 - 1. Volume dampers.
 - 2. Duct-mounting access doors.
 - 3. Flexible connectors.
 - 4. Flexible ducts.

1.4 QUALITY ASSURANCE

A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

1.5 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 SHEET METAL MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods, unless otherwise indicated.
- B. Galvanized Sheet Steel: Lock-forming quality; complying with ASTM A 653/A 653M and having G60 coating designation; ducts shall have mill-phosphatized finish for surfaces exposed to view.
- C. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- D. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 **VOLUME DAMPERS**

A. Manufacturers:

- 1. Air Balance, Inc.
- 2. American Warming and Ventilating.
- 3. Flexmaster U.S.A., Inc.
- 4. McGill AirFlow Corporation.
- 5. METALAIRE, Inc.
- 6. Nailor Industries Inc.
- 7. Penn Ventilation Company, Inc.
- 8. Ruskin Company.
- 9. Vent Products Company, Inc.
- 10. Air Rite.
- 11. Prior approved equal.
- B. General Description: Factory fabricated, with required hardware and accessories. Stiffen damper blades for stability. Include locking device to hold single-blade dampers

DUCT ACCESSORIES 15820 - 2

in a fixed position without vibration. Close duct penetrations for damper components to seal duct consistent with pressure class.

- 1. Pressure Classes of 3-Inch wg or Higher: End bearings or other seals for ducts with axles full length of damper blades and bearings at both ends of operating shaft.
- C. Standard Volume Dampers: Opposed-blade design, standard leakage rating, with linkage outside airstream, and suitable for horizontal or vertical applications.
 - Steel Frames: Hat-shaped, galvanized sheet steel channels, minimum of 0.064 inch thick, with mitered and welded corners; frames with flanges where indicated for attaching to walls and flangeless frames where indicated for installing in ducts.
 - 2. Roll-Formed Steel Blades: 0.064-inch- thick, galvanized sheet steel.
 - 3. Aluminum Frames: Hat-shaped, 0.10-inch- thick, aluminum sheet channels; frames with flanges where indicated for attaching to walls; and flangeless frames where indicated for installing in ducts.
 - 4. Roll-Formed Aluminum Blades: 0.10-inch- thick aluminum sheet.
 - 5. Extruded-Aluminum Blades: 0.050-inch- thick extruded aluminum.
 - 6. Blade Axles: Galvanized steel.
 - 7. Bearings: Oil-impregnated bronze.
 - 8. Tie Bars and Brackets: Aluminum.
 - 9. Tie Bars and Brackets: Galvanized steel.
- D. Damper Hardware: Zinc-plated, die-cast core with dial and handle made of 3/32-inch-thick zinc-plated steel, and a 3/4-inch hexagon locking nut. Include center hole to suit damper operating-rod size. Include elevated platform for insulated duct mounting.

2.4 TURNING VANES

- A. Fabricate to comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for vanes and vane runners. Vane runners shall automatically align vanes.
- B. Manufactured Turning Vanes: Fabricate 1-1/2-inch- wide, single-vane, curved blades of galvanized sheet steel set 3/4 inch o.c.; support with bars perpendicular to blades set 2 inches o.c.; and set into vane runners suitable for duct mounting.
 - 1. Available Manufacturers:
 - a. Ductmate Industries, Inc.
 - b. Duro Dyne Corp.
 - c. METALAIRE, Inc.
 - d. Ward Industries. Inc.
 - e. Prior approved equal.
- C. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.

2.5 DUCT-MOUNTING ACCESS DOORS

- A. General Description: Fabricate doors airtight and suitable for duct pressure class.
- B. Door: Double wall, duct mounting, and rectangular; fabricated of galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class. Include vision panel where indicated. Include 1-by-1-inch butt or piano hinge and cam latches.
 - Manufacturers:
 - American Warming and Ventilating.
 - b. CESCO Products.
 - c. Ductmate Industries, Inc.
 - d. Flexmaster U.S.A., Inc.
 - e. Greenheck.
 - f. McGill AirFlow Corporation.
 - g. Nailor Industries Inc.
 - h. Ventfabrics, Inc.
 - i. Ward Industries, Inc.
 - j. Air Rite.
 - k. Prior approved equal.
 - 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 - 3. Provide number of hinges and locks as follows:
 - a. Less Than 12 Inches Square: Secure with two sash locks.
 - b. Up to 18 Inches Square: Two hinges and two sash locks.
 - c. Up to 24 by 48 Inches: Three hinges and two compression latches.
 - d. Sizes 24 by 48 Inches and Larger: One additional hinge.
- C. Seal around frame attachment to duct and door to frame with neoprene or foam rubber.
- D. Insulation: 1-inch- thick, fibrous-glass or polystyrene-foam board.

2.6 FLEXIBLE CONNECTORS

- A. Manufacturers:
 - 1. Ductmate Industries, Inc.
 - 2. Duro Dyne Corp.
 - 3. Ventfabrics, Inc.
 - 4. Ward Industries, Inc.
 - 5. Prior approved equal.
- B. General Description: Flame-retardant or noncombustible fabrics, coatings, and adhesives complying with UL 181, Class 1.
- C. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Select metal compatible with ducts.

- D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd..
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- E. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd..
 - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.

2.7 FLEXIBLE DUCTS

- A. Manufacturers:
 - 1. Flexmaster U.S.A., Inc.
 - 2. Hart & Cooley, Inc.
 - 3. McGill AirFlow Corporation.
 - 4. Themaflex.
 - 5. Prior approved equal.
- B. Insulated-Duct Connectors: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor barrier film.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 210 deg F.
- C. Flexible Duct Clamps: [Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action] [Nylon strap], in sizes 3 through 18 inches to suit duct size.

2.8 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 APPLICATION AND INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Provide duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install volume dampers in ducts with liner; avoid damage to and erosion of duct liner.
- D. Provide balancing dampers at points on supply, return, and exhaust systems where branches lead from larger ducts as required for air balancing. Install at a minimum of two duct widths from branch takeoff.
- E. Provide test holes at fan inlets and outlets and elsewhere as indicated.
- F. Install duct access doors to allow for inspecting, adjusting, and maintaining accessories and terminal units as follows:
 - 1. On both sides of duct coils.
 - 2. Adjacent to fire or smoke dampers, providing access to reset or reinstall fusible links.
 - 3. To interior of ducts for cleaning; before and after each change in direction, at maximum 50-foot spacing.
 - 4. On sides of ducts where adequate clearance is available.
- G. Install the following sizes for duct-mounting, rectangular access doors:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
 - 6. Body Plus Ladder Access: 25 by 17 inches.
- H. Install the following sizes for duct-mounting, round access doors:
 - 1. One-Hand or Inspection Access: 8 inches in diameter.
 - 2. Two-Hand Access: 10 inches in diameter.
 - 3. Head and Hand Access: 12 inches in diameter.
 - 4. Head and Shoulders Access: 18 inches in diameter.
 - 5. Body Access: 24 inches in diameter.
- I. Label access doors according to Division 15 Section "Mechanical Identification."

- J. Install flexible connectors immediately adjacent to equipment in ducts associated with fans and motorized equipment supported by vibration isolators.
- K. Connect diffusers or boots to low pressure ducts with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- L. Connect flexible ducts to metal ducts with [adhesive] [liquid adhesive plus tape] [draw bands] [adhesive plus sheet metal screws].
- M. Install duct test holes where indicated and required for testing and balancing purposes.

3.2 ADJUSTING

- A. Adjust duct accessories for proper settings.
- B. Final positioning of manual-volume dampers is specified in Division 15 Section "Testing, Adjusting, and Balancing."

END OF SECTION 15820

SECTION 15855 - DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes ceiling- and wall-mounted diffusers, registers, and grilles.
- B. Related Sections include the following:
 - 1. Division 15 Section "Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.3 SUBMITTALS

- A. Product Data: For each product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate Drawing designation, room location, quantity, model number, size, and accessories furnished.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.

2.2 GRILLES AND REGISTERS

- A. Fixed Face Ceiling Return Grille:
 - 1. Products:
 - a. Carnes; RSL4.
 - b. Krueger; S85H.

- c. Price Industries; 535.
- d. Titus; 355RL.
- e. Tuttle & Bailey; T700.
- f. Or equal by:
 - 1) A-J Manufacturing Co., Inc.
 - 2) Anemostat; a Mestek Company.
 - 3) Dayus Register & Grille.
 - 4) Hart & Cooley, Inc.; Hart & Cooley Div.
 - 5) Nailor Industries of Texas Inc.
- 2. Material: Steel.
- 3. Finish: Baked enamel, white.
- 4. Face Arrangement: 1/2 inch horizontal blade spacing.
- 5. Frame: 1-1/4 inches wide.

2.3 CEILING DIFFUSER OUTLETS

- A. Rectangular and Square Ceiling Diffusers:
 - 1. Products:
 - a. Carnes; SKSA.
 - b. Krueger; SH.
 - c. METALAIRE, Inc., Metal Industries Inc.; 55005.
 - d. Price Industries; SMD.
 - e. Titus; TDC.
 - f. Tuttle & Bailey; MS.
 - g. Or equal by:
 - 1) A-J Manufacturing Co., Inc.
 - 2) Anemostat; a Mestek Company.
 - 3) Hart & Cooley, Inc.; Hart & Cooley Div.
 - 4) Nailor Industries of Texas Inc.
 - 2. Material: Steel.
 - 3. Finish: Baked enamel, white.

2.4 SOURCE QUALITY CONTROL

A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practicable. For units installed in lay-in ceiling panels, provide lay-in ceiling module. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 15855

<u>SECTION 15900 - HVAC INSTRUMENTATION AND CONTROLS</u>

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes control equipment for HVAC systems and components, including control components for terminal heating and cooling units not supplied with factory-wired controls.
- B. Related Sections include the following:
 - 1. Division 15 Section "Rooftop Units".
 - 2. Division 15 Section "Split Systems"
- C. Install thermostats and all other control accessories as provided by equipment manufacturer.

1.3 QUALITY ASSURANCE

- A. Installer Qualifications: Automatic control system manufacturer's authorized representative who is trained and approved for installation of system components required for this Project.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with ASHRAE 135 for DDC system components.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Factory-Mounted Components: Where control devices specified in this Section are indicated to be factory mounted on equipment, arrange for shipping of control devices to equipment manufacturer.

1.5 COORDINATION

A. Coordinate location of thermostats, humidistats, and other exposed control sensors with plans and room details before installation.

PART 2 - PRODUCTS - not used

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify that power supply is available to control units and operator workstation.

3.2 INSTALLATION

- A. Verify location of thermostats, humidistats, and other exposed control sensors with Drawings and room details before installation. Install devices 48 inches above the floor.
- B. Install guards on thermostats in the following locations:
 - 1. Entrances.
 - 2. Public areas.
 - Where indicated.
- C. Install labels and nameplates to identify control components according to Division 15 Section "Mechanical Identification."

3.3 ELECTRICAL WIRING AND CONNECTION INSTALLATION

A. Install raceways, boxes, and cabinets according to Division 16 Section "Raceways and Boxes."

3.4 FIELD QUALITY CONTROL

A. Replace damaged or malfunctioning controls as necessary.

3.5 ADJUSTING

A. Adjust initial temperature set points and occupancy schedules.

END OF SECTION 15900

SECTION 15950 - TESTING, ADJUSTING, AND BALANCING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes TAB to produce design objectives for the following:
 - 1. Air Systems:
 - a. Constant-volume air systems.
 - 2. HVAC equipment quantitative-performance settings.
 - 3. Verifying that automatic control devices are functioning properly.
 - 4. Reporting results of activities and procedures specified in this Section.

1.3 **DEFINITIONS**

- A. Adjust: To regulate fluid flow rate and air patterns at the terminal equipment, such as to reduce fan speed or adjust a damper.
- B. Balance: To proportion flows within the distribution system, including submains, branches, and terminals, according to indicated quantities.
- C. Barrier or Boundary: Construction, either vertical or horizontal, such as walls, floors, and ceilings that are designed and constructed to restrict the movement of airflow, smoke, odors, and other pollutants.
- D. Draft: A current of air, when referring to localized effect caused by one or more factors of high air velocity, low ambient temperature, or direction of airflow, whereby more heat is withdrawn from a person's skin than is normally dissipated.
- E. NC: Noise criteria.
- F. Procedure: An approach to and execution of a sequence of work operations to yield repeatable results.
- G. RC: Room criteria.
- H. Report Forms: Test data sheets for recording test data in logical order.
- I. TAB: Testing, adjusting, and balancing.

- J. Terminal: A point where the controlled medium, such as fluid or energy, enters or leaves the distribution system.
- K. Test: A procedure to determine quantitative performance of systems or equipment.
- L. Testing, Adjusting, and Balancing (TAB) Firm: The entity responsible for performing and reporting TAB procedures.

1.4 SUBMITTALS

- A. Qualification Data: Submit evidence that TAB firm and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Certified TAB Reports: Submit two copies of reports prepared, as specified in this Section, on approved forms certified by TAB firm.
- C. Sample Report Forms: Submit two sets of sample TAB report forms.
- D. Warranties specified in this Section.

1.5 QUALITY ASSURANCE

- A. TAB Firm Qualifications: Engage a TAB firm certified by either AABC or NEBB.
- B. Approved TAB Agencies:
 - 1. Bonneville Test and Balance.
 - 2. BTC.
 - Certified.
 - 4. Danis.
 - 5. RS Analysis.
 - 6. Testing and Balancing Inc.
 - 7. Tempco.
- C. Certification of TAB Reports: Certify TAB field data reports. This certification includes the following:
 - 1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 - 2. Certify that TAB team complied with approved TAB plan and the procedures specified and referenced in this Specification.
- D. TAB Report Forms: Use standard forms from AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems. NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems."
- E. Instrumentation Type, Quantity, and Accuracy.

- F. Instrumentation Calibration: Calibrate instruments at least every six months or more frequently if required by instrument manufacturer.
 - 1. Keep an updated record of instrument calibration that indicates date of calibration and the name of party performing instrument calibration.

1.6 PROJECT CONDITIONS

- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.
- B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

1.7 COORDINATION

- A. Coordinate the efforts of factory-authorized service representatives for systems and equipment, HVAC controls installers, and other mechanics to operate HVAC systems and equipment to support and assist TAB activities.
- B. Notice: Provide seven days' advance notice for each test. Include scheduled test dates and times.
- C. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

1.8 WARRANTY

- A. National Project Performance Guarantee: Provide a guarantee on AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" forms stating that AABC will assist in completing requirements of the Contract Documents if TAB firm fails to comply with the Contract Documents. Guarantee includes the following provisions:
- B. Special Guarantee: Provide a guarantee on NEBB forms stating that NEBB will assist in completing requirements of the Contract Documents if TAB firm fails to comply with the Contract Documents. Guarantee shall include the following provisions:
 - 1. The certified TAB firm has tested and balanced systems according to the Contract Documents.
 - 2. Systems are balanced to optimum performance capabilities within design and installation limits.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 **EXAMINATION**

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
 - 1. Contract Documents are defined in the General and Supplementary Conditions of Contract.
 - Verify that balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are required by the Contract Documents. Verify that quantities and locations of these balancing devices are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- B. Examine approved submittal data of HVAC systems and equipment.
- C. Examine Project Record Documents described in Division 1 Section "Project Record Documents."
- D. Examine design data, including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine equipment performance data including fan and pump curves. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system. Calculate system effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from those presented when the equipment was performance tested at the factory. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," Sections 7 through 10; or in SMACNA's "HVAC Systems--Duct Design," Sections 5 and 6. Compare this data with the design data and installed conditions.
- F. Examine system and equipment installations to verify that they are complete and that testing, cleaning, adjusting, and commissioning specified in individual Sections have been performed.
- G. Examine system and equipment test reports.
- H. Examine HVAC system and equipment installations to verify that indicated balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are properly installed, and that their locations are accessible and appropriate for effective balancing and for efficient system and equipment operation.

- I. Examine systems for functional deficiencies that cannot be corrected by adjusting and balancing.
- J. Examine HVAC equipment to ensure that clean filters have been installed, bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- K. Examine terminal units to verify that they are accessible and their controls are connected and functioning.
- L. Examine equipment for installation and for properly operating safety interlocks and controls.
- M. Examine automatic temperature system components to verify the following:
 - 1. Dampers, valves, and other controlled devices are operated by the intended controller.
 - 2. Dampers and valves are in the position indicated by the controller.
 - 3. Integrity of valves and dampers for free and full operation and for tightness of fully closed and fully open positions. This includes dampers in multizone units, mixing boxes, and variable-air-volume terminals.
 - 4. Automatic modulating and shutoff valves, including two-way valves and three-way mixing and diverting valves, are properly connected.
 - 5. Thermostats and humidistats are located to avoid adverse effects of sunlight, drafts, and cold walls.
 - 6. Sensors are located to sense only the intended conditions.
 - 7. Sequence of operation for control modes is according to the Contract Documents.
 - 8. Controller set points are set at indicated values.
 - 9. Interlocked systems are operating.
 - 10. Changeover from heating to cooling mode occurs according to indicated values.
- N. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system readiness checks and prepare system readiness reports. Verify the following:
 - 1. Permanent electrical power wiring is complete.
 - 2. Hydronic systems are filled, clean, and free of air.
 - 3. Automatic temperature-control systems are operational.
 - 4. Equipment and duct access doors are securely closed.
 - 5. Balance, smoke, and fire dampers are open.
 - 6. Isolating and balancing valves are open and control valves are operational.

- 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
- 8. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary to allow adequate performance of procedures. After testing and balancing, close probe holes and patch insulation with new materials identical to those removed. Restore vapor barrier and finish according to insulation Specifications for this Project.
- C. Mark equipment and balancing device settings with paint or other suitable, permanent identification material, including damper-control positions, valve position indicators, fanspeed-control levers, and similar controls and devices, to show final settings.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. Determine the best locations in main and branch ducts for accurate duct airflow measurements.
- D. Check airflow patterns from the outside-air louvers and dampers and the return- and exhaust-air dampers, through the supply-fan discharge and mixing dampers.
- E. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- F. Verify that motor starters are equipped with properly sized thermal protection.
- G. Check dampers for proper position to achieve desired airflow path.
- H. Check for airflow blockages.
- I. Check condensate drains for proper connections and functioning.
- J. Check for proper sealing of air-handling unit components.
- K. Check for proper sealing of air duct system.

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure fan static pressures to determine actual static pressure as follows:
 - Measure outlet static pressure as far downstream from the fan as practicable and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from flexible connection and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
 - 2. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Simulate dirty filter operation and record the point at which maintenance personnel must change filters.
 - 3. Measure static pressures entering and leaving other devices such as sound traps, heat recovery equipment, and air washers, under final balanced conditions.
 - 4. Compare design data with installed conditions to determine variations in design static pressures versus actual static pressures. Compare actual system effect factors with calculated system effect factors to identify where variations occur. Recommend corrective action to align design and actual conditions.
 - 5. Obtain approval from Architect for adjustment of fan speed higher or lower than indicated speed. Make required adjustments to pulley sizes, motor sizes, and electrical connections to accommodate fan-speed changes.
 - 6. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full cooling, full heating, economizer, and any other operating modes to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
 - 1. Measure static pressure at a point downstream from the balancing damper and adjust volume dampers until the proper static pressure is achieved.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.

- 2. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure terminal outlets and inlets without making adjustments.
 - 1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust terminal outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using volume dampers rather than extractors and the dampers at air terminals.
 - 1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 - 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.6 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer, model, and serial numbers.
 - 2. Motor horsepower rating.
 - 3. Motor rpm.
 - 4. Efficiency rating.
 - 5. Nameplate and measured voltage, each phase.
 - 6. Nameplate and measured amperage, each phase.
 - 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass for the controller to prove proper operation. Record observations, including controller manufacturer, model and serial numbers, and nameplate data.

3.7 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record compressor data.

3.8 PROCEDURES FOR HEAT-TRANSFER COILS

- A. Refrigerant Coils: Measure the following data for each coil:
 - 1. Dry-bulb temperature of entering and leaving air.

- 2. Wet-bulb temperature of entering and leaving air.
- Airflow.
- 4. Air pressure drop.
- 5. Refrigerant suction pressure and temperature.

3.9 PROCEDURES FOR TEMPERATURE MEASUREMENTS

- A. During TAB, report the need for adjustment in temperature regulation within the automatic temperature-control system.
- B. Measure indoor wet- and dry-bulb temperatures every other hour for a period of two successive eight-hour days, in each separately controlled zone, to prove correctness of final temperature settings. Measure when the building or zone is occupied.
- C. Measure outside-air, wet- and dry-bulb temperatures.

3.10 TEMPERATURE-CONTROL VERIFICATION

- A. Verify that controllers are calibrated and commissioned.
- B. Check transmitter and controller locations and note conditions that would adversely affect control functions.
- C. Record controller settings and note variances between set points and actual measurements.
- D. Check the operation of limiting controllers (i.e., high- and low-temperature controllers).
- E. Check free travel and proper operation of control devices such as damper and valve operators.
- F. Check the sequence of operation of control devices. Note air pressures and device positions and correlate with airflow and water flow measurements. Note the speed of response to input changes.
- G. Check the interaction of electrically operated switch transducers.
- H. Check the interaction of interlock and lockout systems.
- I. Check main control supply-air pressure and observe compressor and dryer operations.
- J. Record voltages of power supply and controller output. Determine whether the system operates on a grounded or nongrounded power supply.
- K. Note operation of electric actuators using spring return for proper fail-safe operations.

3.11 TOLERANCES

A. Set HVAC system airflow and water flow rates within the following tolerances:

- 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus 5 to plus 10 percent.
- 2. Air Outlets and Inlets: 0 to minus 10 percent.
- 3. Heating-Water Flow Rate: 0 to minus 10 percent.
- 4. Cooling-Water Flow Rate: 0 to minus 5 percent.

3.12 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: As Work progresses, prepare reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.13 FINAL REPORT

- A. General: Typewritten, or computer printout in letter-quality font, on standard bond paper, in three-ring binder, tabulated and divided into sections by tested and balanced systems.
- B. Include a certification sheet in front of binder signed and sealed by the certified testing and balancing engineer.
 - 1. Include a list of instruments used for procedures, along with proof of calibration.
- C. Final Report Contents: In addition to certified field report data, include the following:
 - 1. Pump curves.
 - 2. Fan curves.
 - Manufacturers' test data.
 - 4. Field test reports prepared by system and equipment installers.
 - 5. Other information relative to equipment performance, but do not include Shop Drawings and Product Data.
- D. General Report Data: In addition to form titles and entries, include the following data in the final report, as applicable:
 - 1. Title page.
 - 2. Name and address of TAB firm.
 - 3. Project name.
 - 4. Project location.
 - 5. Architect's name and address.

- 6. Engineer's name and address.
- 7. Contractor's name and address.
- 8. Report date.
- 9. Signature of TAB firm who certifies the report.
- 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
- 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
- 12. Nomenclature sheets for each item of equipment.
- 13. Data for terminal units, including manufacturer, type size, and fittings.
- 14. Notes to explain why certain final data in the body of reports varies from indicated values.
- 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outside-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- E. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
 - 1. Quantities of outside, supply, return, and exhaust airflows.
 - 2. Water and steam flow rates.
 - 3. Duct, outlet, and inlet sizes.
 - 4. Pipe and valve sizes and locations.
 - 5. Terminal units.
 - 6. Balancing stations.
 - 7. Position of balancing devices.
- F. Air-Handling Unit Test Reports: For air-handling units with coils, include the following:
 - 1. Unit Data: Include the following:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.

- h. Sheave make, size in inches, and bore.
- i. Sheave dimensions, center-to-center, and amount of adjustments in inches.
- j. Number of belts, make, and size.
- k. Number of filters, type, and size.

Motor Data:

- a. Make and frame type and size.
- b. Horsepower and rpm.
- c. Volts, phase, and hertz.
- d. Full-load amperage and service factor.
- e. Sheave make, size in inches, and bore.
- f. Sheave dimensions, center-to-center, and amount of adjustments in inches.

3. Test Data (Indicated and Actual Values):

- a. Total airflow rate in cfm.
- b. Total system static pressure in inches wg.
- c. Fan rpm.
- d. Discharge static pressure in inches wg.
- e. Filter static-pressure differential in inches wg.
- f. Preheat coil static-pressure differential in inches wg.
- g. Cooling coil static-pressure differential in inches wg.
- h. Heating coil static-pressure differential in inches wg.
- i. Outside airflow in cfm.
- j. Return airflow in cfm.
- k. Outside-air damper position.
- I. Return-air damper position.
- m. Vortex damper position.

G. Apparatus-Coil Test Reports:

1. Coil Data:

- a. System identification.
- b. Location.
- c. Coil type.
- d. Number of rows.
- e. Fin spacing in fins per inch o.c.
- f. Make and model number.
- g. Face area in sq. ft..
- h. Tube size in NPS.
- i. Tube and fin materials.
- j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

- a. Airflow rate in cfm.
- b. Average face velocity in fpm.

- c. Air pressure drop in inches wg.
- d. Outside-air, wet- and dry-bulb temperatures in deg F.
- e. Return-air, wet- and dry-bulb temperatures in deg F.
- f. Entering-air, wet- and dry-bulb temperatures in deg F.
- g. Leaving-air, wet- and dry-bulb temperatures in deg F.
- h. Water flow rate in gpm.
- i. Water pressure differential in feet of head or psig.
- j. Entering-water temperature in deg F.
- k. Leaving-water temperature in deg F.
- I. Refrigerant expansion valve and refrigerant types.
- m. Refrigerant suction pressure in psig.
- n. Refrigerant suction temperature in deg F.
- o. Inlet steam pressure in psig.
- H. Gas- and Oil-Fired Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:

1. Unit Data:

- a. System identification.
- b. Location.
- c. Make and type.
- d. Model number and unit size.
- e. Manufacturer's serial number.
- f. Fuel type in input data.
- g. Output capacity in Btuh.
- h. Ignition type.
- i. Burner-control types.
- j. Motor horsepower and rpm.
- k. Motor volts, phase, and hertz.
- I. Motor full-load amperage and service factor.
- m. Sheave make, size in inches, and bore.
- n. Sheave dimensions, center-to-center, and amount of adjustments in inches.
- 2. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Entering-air temperature in deg F.
 - c. Leaving-air temperature in deg F.
 - d. Air temperature differential in deg F.
 - e. Entering-air static pressure in inches wg.
 - f. Leaving-air static pressure in inches wg.
 - g. Air static-pressure differential in inches wg.
 - h. Low-fire fuel input in Btuh.
 - i. High-fire fuel input in Btuh.
 - j. Manifold pressure in psig.
 - k. High-temperature-limit setting in deg F.
 - I. Operating set point in Btuh.
 - m. Motor voltage at each connection.
 - n. Motor amperage for each phase.

- o. Heating value of fuel in Btuh.
- I. Fan Test Reports: For supply, return, and exhaust fans, include the following:
 - 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Sheave dimensions, center-to-center, and amount of adjustments in inches.
 - Motor Data:
 - a. Make and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Sheave dimensions, center-to-center, and amount of adjustments in inches.
 - g. Number of belts, make, and size.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- J. Round and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 - 1. Report Data:
 - a. System and air-handling unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.

- K. Compressor and Condenser Reports: For refrigerant side of unitary systems, standalone refrigerant compressors, air-cooled condensing units, or water-cooled condensing units, include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Unit make and model number.
 - d. Compressor make.
 - e. Compressor model and serial numbers.
 - f. Refrigerant weight in lb.
 - g. Low ambient temperature cutoff in deg F.
 - 2. Test Data (Indicated and Actual Values):
 - a. Inlet-duct static pressure in inches wg.
 - b. Outlet-duct static pressure in inches wg.
 - c. Entering-air, dry-bulb temperature in deg F.
 - d. Leaving-air, dry-bulb temperature in deg F.
 - e. Condenser entering-water temperature in deg F.
 - f. Condenser leaving-water temperature in deg F.
 - g. Condenser-water temperature differential in deg F.
 - h. Condenser entering-water pressure in feet of head or psig.
 - i. Condenser leaving-water pressure in feet of head or psig.
 - j. Condenser-water pressure differential in feet of head or psig.
 - k. Control settings.
 - I. Unloader set points.
 - m. Low-pressure-cutout set point in psig.
 - n. High-pressure-cutout set point in psig.
 - o. Suction pressure in psig.
 - p. Suction temperature in deg F.
 - g. Condenser refrigerant pressure in psig.
 - r. Condenser refrigerant temperature in deg F.
 - s. Oil pressure in psig.
 - t. Oil temperature in deg F.
 - u. Voltage at each connection.
 - v. Amperage for each phase.
 - w. Kilowatt input.
 - x. Crankcase heater kilowatt.
 - y. Number of fans.
 - z. Condenser fan rpm.
 - aa. Condenser fan airflow rate in cfm.
 - bb. Condenser fan motor make, frame size, rpm, and horsepower.
 - cc. Condenser fan motor voltage at each connection.
 - dd. Condenser fan motor amperage for each phase.
- L. Instrument Calibration Reports:
 - 1. Report Data:

- a. Instrument type and make.
- b. Serial number.
- c. Application.
- d. Dates of use.
- e. Dates of calibration.

3.14 INSPECTIONS

A. Initial Inspection:

- 1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the Final Report.
- 2. Randomly check the following for each system:
 - a. Measure airflow of at least 10 percent of air outlets.
 - b. Measure water flow of at least 5 percent of terminals.
 - c. Measure room temperature at each thermostat/temperature sensor. Compare the reading to the set point.
 - d. Measure sound levels at two locations.
 - e. Measure space pressure of at least 10 percent of locations.
 - f. Verify that balancing devices are marked with final balance position.
 - g. Note deviations to the Contract Documents in the Final Report.

B. Final Inspection:

- 1. After initial inspection is complete and evidence by random checks verifies that testing and balancing are complete and accurately documented in the final report, request that a final inspection be made by Architect.
- 2. TAB firm test and balance engineer shall conduct the inspection in the presence of Architect.
- 3. Architect shall randomly select measurements documented in the final report to be rechecked. The rechecking shall be limited to either 10 percent of the total measurements recorded, or the extent of measurements that can be accomplished in a normal 8-hour business day.
- 4. If the rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- 5. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- 6. TAB firm shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes and resubmit the final report.
- 7. Request a second final inspection. If the second final inspection also fails, Owner shall contract the services of another TAB firm to complete the testing and balancing in accordance with the Contract Documents and deduct the cost of the services from the final payment.

END OF SECTION 15950

INDEX

DIVISION 16 - ELECTRICAL WORK

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SECTION 16000 - GENERAL PROVISIONS, ELECTRICAL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions and Division 1 Specification Sections apply to work of this section and all other Division 16 specification sections.
- B. This section applies to all Division 16 specification sections.

1.2 SUMMARY

A. This section includes general administrative and procedural requirements for electrical installations to expand the requirements of the General Conditions and Division 1 Specification Sections.

1.3 STANDARDS

- A. The following industry standards are considered minimum requirements for electrical work and are made a part of the contract documents:
 - 1. National Electrical Code, 2002 Edition (NEC)
 - 2. Electrical Ordinances of Local Governing Authority
 - 3. Utah State Fire Marshal's Rules and Regulations
 - 4. International Building Code
 - 5. International Fire Code
 - 6. Underwriters Laboratories (UL) Standards
 - 7. American National Standards Institute (ANSI)
 - 8. National Electrical Manufacturer's Association (NEMA)
 - 9. National Fire Protection Association (NFPA) Standards
 - 10. Regulations of American Standards Association
 - 11. Power Company rules governing installation of electrical service.
- B. If any conflict occurs between these rules and the contract documents or between the plans and specifications, notify the Project Engineer promptly in writing. Do not proceed with any work in conflict until a solution is approved in writing by the Project Engineer.

1.4 WORKMANSHIP

A. All Electrical Work of any nature shall be performed by qualified electricians, experienced in the type of work to be performed and licensed with the State of Utah. Electricians shall show their license upon request of the Owner, Project Engineer and/or their representatives.

1.5 FEES AND PERMITS

A. Obtain all necessary fees, permits and inspections in accordance with the General Conditions and Division 1 Specifications. Coordinate requirements with the General Contractor.

1.6 ELECTRICAL WORK INCLUDED

- A. The basic contract work includes all labor, material, tools, transportation, equipment, and superintendence specified, indicated on the drawings or necessary to make a complete installation of, but not limited to, the following:
 - 1. Appliances, apparatus and materials not specifically noted on drawings or mentioned herein,

but which are necessary to make a complete working installation of all electrical systems required for the project.

- 2. Hangers, anchors, sleeves, chases, supports and fittings as may be required and as indicated.
- 3. Complete electric service with service conduits, service conductors, main distribution panel, distribution system, branch panels, and branch circuits.
- 4. All receptacles, etc. as indicated on drawings.
- 5. Electrical service to heating, ventilating and air conditioning equipment.
- 6. Safety switches and other wiring necessary to connect electric power to the controls of heating, ventilating and air conditioning equipment.

1.7 SUBSTITUTIONS

- A. Material or products specified by name of manufacturer, brand or trade name or catalogue reference will be the basis of the bid and furnished under the contract unless changed in writing by the Project Engineer. Where two or more materials are named, the choice of these will be optional with the Contractor.
- B. Submit requests for substitution in writing to the Project Engineer with copy to Consulting Engineer, in accordance with the General Conditions.

1.8 ACCURACY OF DATA

- A. Data given herein and on the drawings are as exact as could be secured, but their absolute accuracy is not guaranteed. Specifications and drawings are for the assistance and guidance of the Contractor.
- B. Electrical drawings are diagrammatic, but will be followed as closely as existing building conditions and the work of other contractors will permit. All deviations from the drawings required to make the Electrical Work conform to the existing building conditions and to the work of other contractors will be made by the Contractor as approved by the Project Engineer.

1.9 VISIT THE SITE

A. Contractors are assumed to have visited the site and thoroughly acquainted themselves with conditions affecting the proposed work. Verify existing conditions and measurements at the building before beginning work and immediately notify the Project Engineer of any discrepancies which may adversely affect completion of the work.

1.10 TEMPORARY POWER

- A. Provide temporary power for reasonable convenience during construction in accordance with the General Conditions.
- B. Provide GFCI Protection for all temporary power outlets.
- C. Use temporary power for construction purposes only. Do not use temporary power for electric space heating, etc..

1.11 SHOP DRAWING SUBMITTALS

A. As soon as possible after contract award, submit shop drawings for review in accordance with the

General Conditions and Division 1 Specifications.

- B. Submit shop drawings in three ring loose-leaf binder.
- C. Divide Electrical equipment into subsections of common equipment such as wiring devices, panelboards, safety switches, etc..
- D. Provide manufacturers' catalogue and/or descriptive literature indicating specific model and/or catalog numbers, options, accessories and modifications for the following items:
 - 1. Wiring Devices
 - 2. Metering Equipment
 - 3. Safety Switches
 - 4. Panelboards
 - 5. Motor Starters
- E. Above list is considered minimum. Additional items may be required to be submitted for review.
- F. Refer to individual Specification Sections for additional Shop Drawing Submittal requirements.

1.12 RECORD DRAWINGS

- A. Provide As-Built Record Drawings in accordance with the General Conditions and Division 1 Specifications.
- B. Indicate location and routing of all underground raceways on the As-Built Record Drawings by dimension to permanent structures such as buildings, sidewalks, curbs, etc.. Include location of existing underground utilities located during excavation.
- C. Indicate all changes made to the drawings such as changes in equipment and outlet locations, changes in circuit routing and circuit numbering, etc. Include all changes by Addenda, Change Order, Supplemental Instruction or verbal instruction.
- D. Refer to individual Specification Sections for additional Record Drawing requirements.

1.13 OPERATION AND MAINTENANCE MANUALS

- A. Provide Operation and Maintenance Manuals in accordance with the General Conditions and Division 1 Specifications.
- B. Include manufacturers' catalog and/or descriptive literature of equipment actually installed. Clearly indicate on literature the specific model and/or catalog numbers of equipment installed, including all options, accessories and/or modifications.
- C. All copies of literature will be new, clean and clearly legible.
- D. Divide Electrical equipment into subsections of common equipment such as wiring devices, panelboards, safety switches, etc..
- E. Refer to individual Specification Sections for additional Operation and Maintenance Manual requirements.

1.14 WARRANTY

 A. Provide Warranty for Electrical Work in accordance with the General Conditions and Division 1 Specifications.

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PART 2 - PRODUCTS

2.1 MATERIALS

- A. All materials and equipment for which U.L. Standards have been established, will be listed by and bear the label of Underwriters Laboratories, Inc..
- B. All materials will be new and bear the manufacturer's name, trade name and catalog or model numbers. Similar items will be of the same manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation of materials will comply with all codes and be accomplished with good workmanship in the judgement of the Project Engineer and Consulting Engineer.

3.2 COOPERATION WITH OTHER CONTRACTORS

- A. Cooperate with other contractors doing work on the building as may be necessary for the proper execution of the work of various trades employed in construction of the building.
- B. Refer to all drawings, for construction details, and coordinate the electrical work with that of other contractors to the end that unnecessary delays and conflicts will be avoided.

3.3 MATERIAL HANDLING

- A. Use all means necessary to protect materials before, during and after installation and to protect the installed work and materials of all other trades.
- B. In the event of damage, immediately make all repairs and replacements necessary to the approval of the Project Engineer and at no additional cost to the Owner.

3.4 CUTTING AND REPAIRING

- A. Provide all required digging, cutting, etc. incidental to the Electrical Work. Make required repairs thereafter to the satisfaction of the Project Engineer.
- B. Do not cut into any major structural element, beam or column, without written approval of the Project Engineer.
- C. Install the Electrical Work to proceed with other trades in order to avoid unnecessary cutting of the construction.

3.5 CONSTRUCTION REVIEW

- A. The Owner, Project Engineer and/or Consulting Engineer will perform construction review throughout the construction of the project. The construction review does not relieve the contractor from the responsibility of providing all materials and performing the work in accordance with the Contract Documents.
- B. Notify the Project Engineer in writing, giving ample notice, at the following stages of construction and allow the Owner, Project Engineer and/or Engineer to review the installed work.
 - 1. When underground electrical work is complete, before backfilling.
 - 2. When all electrical rough-in is complete, but not covered.
 - 3. Pre-Final, upon completion of all electrical work.

- 4. Final, upon completion of all items noted in the Pre-Final Construction Review Report.
- C. Prerequisite for Final Electrical Construction Review:
 - 1. Electrical Engineer/Consultant must be present.
 - 2. Electrical Contractor's job foreman must be present.
 - 3. DFCM Representative must be present.
 - 4. Service Disconnect and all Panelboard Enclosures must be open.
 - 5. Clear access must be provided to all devices and equipment.
 - 6. All panels, disconnects, etc. must be labeled and typed panel index cards installed.
 - 7. All light fixtures, outlets, equipment, etc., must be energized and operable.
 - 8. Contractor must have pad and pencil to list all deficient items.
 - 9. Make all corrections and adjustments after the Final Construction Review, not during. Items requiring correction will appear on the Final Construction Field Report.
 - 10. Contractor must have all required keys to provide access to all panels and doors.
- D. Test all systems and equipment provided and/or connected under the Contract for short circuits, ground faults, proper neutral connections and proper operation in the presence of the Owner, Project Engineer and/or Consulting Engineer.
- E. The entire construction will be installed in accordance with the contract documents and be free of mechanical and electrical defects prior to final acceptance of the work.

* END OF SECTION 16000 *

SECTION 16060 - MINOR ELECTRICAL DEMOLITION FOR REMODELING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 General Provisions, Electrical apply to work of this section.
- B. Division 1 Demolition Sections.

1.2 SCOPE

- A. Remove electrical equipment and wiring systems and make required extensions and reconnections as shown on Drawings and specified herein.
- B. Repair all damage resulting from demolition and extension work.

PART 2 - PRODUCTS

2.1 MATERIALS AND EQUIPMENT

- A. Provide new materials and equipment for patching and extending work as specified in the appropriate Specification Section for the materials and equipment involved.
- B. Where materials or methods not included in the Specifications are required, provide materials and methods in accordance with normal construction industry standards and as approved by the Project Engineer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Field verify existing measurements and circuiting arrangements are as shown on Drawings.
- B. Verify that abandoned wiring and equipment serve only abandoned facilities.
- C. Demolition Drawings are based on field observation of existing surface conditions and available existing building electrical drawings. Report discrepancies to the Project Engineer before disturbing existing installation.
- D. All demolition and extension work is not necessarily indicated on Drawings. Include all such work without additional cost to Owner.

3.2 PREPARATION

- A. Coordinate utility service outages with Utility Company.
- B. Provide temporary wiring and connections to maintain existing systems in service during construction. When work must be performed on energized equipment or circuits, use electricians experienced in such operations.
- C. Protect all existing electrical equipment to remain from damage during demolition and new construction. Survey all existing equipment prior to beginning work and document in writing any existing damage to existing equipment.

3.3 DEMOLITION

- A. Coordinate with Owner for equipment and materials to be removed by Owner or salvaged by the contractor for Owner. Place salvaged equipment and materials in storage at the project site as directed by the Owner.
- B. Legally dispose of all removed equipment and materials not salvaged for the Owner.
- C. Remove abandoned wiring to source of supply, i.e. panelboard, circuit breaker, etc...
- D. Remove accessible abandoned conduit, cables, junction boxes, etc., including above accessible ceilings. Cut conduit flush with walls and floors.
- E. Disconnect abandoned outlets and remove devices. Remove abandoned outlet boxes and conduit servicing them where indicated on drawings. Provide blank cover for abandoned outlets which are not indicated to be removed.

3.4 EXTENSION OF EXISTING ELECTRICAL WORK

- A. Reconnect existing equipment where demolition interrupts existing branch circuits or feeders to the equipment.
- B. Repair adjacent construction and finishes damaged during demolition and extension work to match surrounding surfaces.
- C. Maintain access to existing electrical installations which remain active. Modify installation or provide access panel as appropriate.
- D. Extend existing installations using materials and methods as specified for new work. Remove and replace existing installations which are not compatible with new work.

3.5 CLEANING AND REPAIR

A. Clean and repair existing materials and equipment which remain or are to be reused.

3.6 INSTALLATION

A. Install relocated materials and equipment as required for new materials and equipment.

3.7 OUTAGES

- A. Maintain Existing Electrical Systems in service until new systems are complete and ready for service. Disable systems only to make switchovers and connections. Minimize outage duration.
- B. Obtain permission from Owner before partially or completely disabling systems in accordance with Division 1 Specification Sections.

* END OF SECTION 16060 *

SECTION 16110 - RACEWAYS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 - General Provisions, Electrical apply to work of this section.

1.2 SCOPE

A. Provide a complete raceway system for all wiring as shown on the drawings and as specified herein.

PART 2 - PRODUCTS

2.1 RACEWAYS

- A. Provide minimum 3/4" trade diameter raceways for all wiring systems.
 - 1. Minimum 1/2" trade diameter raceways may be used for remote control, signaling and power-limited circuits which meet the requirements of National Electrical Code Article 725 as allowed in other Specification Sections and/or as approved by the Project Engineer.
- B. Do not use aluminum conduit, intermediate steel conduit (IMC), BX cable, MC cable, Flexible Non-metallic Tubing, NM cable, Direct Burial Cable or any other wiring methods not allowed by this specification unless approved in writing by the Project Engineer.

2.2 ABOVEGROUND RACEWAYS

- A. Provide Electrical Metallic Tubing (EMT), galvanized inside and out, for raceways not subject to permanent moisture or damage.
- B. Provide Galvanized Rigid Steel Conduit (GRC) where raceways are subject to permanent moisture such as underground, or damage such as vehicular traffic, etc..

2.3 UNDERGROUND RACEWAYS

- A. Provide Schedule 40 PVC electrical conduit in earth or in concrete in contact with earth.
 - 1. Provide a separate ground wire in all PVC conduits, except main electrical service conduits.
 - 2. Provide Galvanized Rigid Steel Conduit (GRC) for all bends greater than 22 degrees in PVC conduits.
 - 3. Do not use PVC conduit above grade nor for penetrations through structural elements such as foundation walls, floor slabs, etc..
- B. Provide Galvanized Rigid Steel Conduit (GRC) for conduit penetrations through floor slab or grade to extend minimum 12" above floor or grade.
- C. Provide Galvanized Rigid Steel Conduit (GRC) for conduit penetrations through foundation walls to extend minimum 36" beyond the foundation wall.
- D. Corrosion protect all galvanized rigid steel conduit (GRC) installed in earth or in concrete in contact with earth with two (2) half-lapped layers of 0.010" thick approved waterproof PVC tape

equal to Scotch No. 50 or use factory PVC coated rigid steel conduit with all field joints coated after installation.

2.4 FLEXIBLE RACEWAY CONNECTIONS

- A. Provide Flexible Steel Conduit for final connection to motors and other equipment subject to vibrations or movement, not to exceed 3 feet in length.
- B. Provide liquid-tight flexible steel conduit outside and in wet, humid, corrosive and oily locations.
 - 1. Provide Sunlight Resistant liquid-tight flexible steel conduit outdoors.
- C. Provide a ground conductor in all flexible steel conduit.
- D. Flexible Steel Conduit may be used where misalignment or cramped quarters exist only with prior approval of the Project Engineer.
- E. Flexible Steel Conduit may be used to fish through existing walls and ceilings only with prior approval of the Project Engineer and/or Engineer.

2.5 CONDUIT FITTINGS

- A. Provide steel compression type or steel set screw type fittings for Electrical Metallic Tubing.
- B. Provide malleable iron clamp type fittings for Flexible Steel Conduit.
- C. Provide steel compression type fittings for Liquid-Tight Flexible Steel Conduit.
- D. Provide threaded fittings for GRC conduit. Provide double locknuts and plastic bushing for GRC conduit terminations or provide boxes and enclosures with threaded hubs.
- E. Provide liquid-tight and gas-tight conduit fittings underground using fittings and PVC cement as recommended by the conduit manufacturer.
- F. Provide steel rain-tight, compression type fittings for all conduit installed outside and in wet, humid, corrosive and oily locations.
- G. Provide Insulated Throat Connectors for all conduit terminations 1" diameter and smaller. Provide insulating bushings for all conduit terminations 1-1/4" diameter and larger.
- H. Provide Grounding Bushings bonded to the electrical system ground:
 - On each end of all service conduits.
 - 2. On each end of all feeder conduits in which a separate ground conductor is installed.
 - 3. On each end of all conduits used to protect ground conductors.
 - On all conduit terminations installed in concentric or eccentric knockouts or where reducing washers have been installed.
- I. Do not use cast metal or indenter type fittings. Do not use screw-in type fittings for Flexible Steel Conduit. Do not use spray (aerosol) PVC cement.

2.6 RACEWAY SEALS

A. Seal all conduit penetrations through fire rated walls, ceilings and floors with a UL classified fire

- barrier system as manufactured by Scotch 3M or Nelson Electric which will provide an immediate fire seal, require no curing time, and emit no hazardous or toxic fumes.
- B. Seal all conduit penetrations through airtight spaces and plenums with an approved mastic compound acceptable to the Project Engineer to prevent air leakage.
- C. Seal underground conduit penetrations into interior basements, tunnels, etc., watertight with OZ Gedney type CSML or Link Seal Model 'C' conduit sealing fittings.

2.7 ROOF PENETRATIONS

- A. Provide pre-molded pipe flashing boots or field fabricated pipe flashing of suitable style and material for all conduit penetrations through roof to provide a weathertight seal in accordance with the applicable Roofing Specification Sections. Coordinate style, material and installation with the roofing contractor.
 - 1. New roof will be installed under a separate contract. Coordinate installation of new roof penetrations with the roofing contractor and Owner to maintain all roof warranties.

2.8 PULL BOXES

- A. Provide pull boxes or conduit bodies in accessible locations where required to reduce the number of bends in the conduit run to less than 360 degrees and at points not exceeding 100 feet in long branch circuit conduit runs.
 - 1. Indicate exact location of pull boxes and conduit bodies on the As-Built Record Drawings.

2.9 PULL STRING

A. Provide a nylon or polypropylene pull string with not less than 200 lb tensile strength in all spare conduits and conduits installed for use by others. Provide a hard cardboard tag for each raceway to indicate location of the opposite end of the raceway.

PART 3 - EXECUTION

3.1 SUPPORTS

- A. Securely support all raceways with full (2 hole) pipe straps, hangers, or ceiling trapeze directly from building structure such as roof trusses, beams, floor joists, etc., in accordance with Specification Section 16190 Supporting Devices.
 - 1. Do not support raceways from other electrical systems or mechanical systems.
- B. Provide supports at 5'-0" on center with a minimum of two supports for each ten foot length of conduit or fraction thereof up to 6 feet.
- C. Provide a support within 12" of each coupling, fitting, box, enclosure and bend.
 - 1. Install supports at vertical to horizontal conduit bends on the upper side of the bend.

3.2 INSTALLATION

- A. Raceway layouts on the drawings are generally diagrammatic and the exact routing of raceways will be governed by structural conditions and the work of other contractors.
- B. Install raceways concealed within finished ceilings, walls and floors except where exposed raceways are specifically shown on the drawings or permitted by the Project Engineer.

- C. Install exposed raceways parallel with or perpendicular to walls and ceilings, with right angle turns consisting of symmetrical bends or conduit bodies equal to Crouse-Hinds "Condulet". Avoid all bends and offsets where possible.
 - Paint exposed raceways to match surrounding surfaces in accordance with Division 9
 Specification Sections, except raceways in unfinished areas such as boiler rooms will not be required to be painted.
- D. Install raceways minimum 12" from insulation of hot water piping, steam piping and other systems or equipment with temperatures in excess of 104° F (40° C).
- E. Make all field bends and offsets with a radius not less than allowed by the National Electrical Code for the type of raceway system.
 - Do not install bends or offsets which are flattened, kinked, rippled or which destroy the smooth internal bore or surface of the conduit.
- F. Cap the open ends of raceways during construction to prevent the accumulation of water, dirt or concrete in the raceways. Thoroughly clean raceways in which water or other foreign matter has been permitted to accumulate or replace the raceway where such accumulation cannot be removed by a method approved by the Project Engineer.
- G. Install raceways for parallel feeder conductors with the same physical characteristics and in exactly the same manner. Maintain spacing between raceways for entire run.
- H. Do not install raceways which have been crushed or deformed in any manner.
- Do not install wiring until work which might cause damage to the wires or raceways has been completed.

3.3 UNDERGROUND RACEWAY INSTALLATION

- A. Install underground raceways outside of building minimum 24" below finished grade to the top of the raceway, except primary service conduit shall be buried minimum 36" below finished grade to the top of the conduit.
 - Provide a plastic red magnetic warning ribbon stating "CAUTION BURIED ELECTRICAL" buried 6" below finish grade and directly above each raceway.
- B. Provide imported sand backfill, free of rocks or hard clumps with sharp or angular edges, for the first 6" of backfill around underground raceways
- C. Install underground raceways minimum 3'-0" from parallel runs, and minimum 1'-0" from perpendicular runs, of underground natural gas and propane lines.
- D. Do not use torches to heat PVC conduit for field bends. Do not install PVC conduit that has been scorched by heating for bends.

* END OF SECTION 16110 *

SECTION 16120 - CONDUCTORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 - General Provisions, Electrical apply to work of this section.

1.2 SCOPE

A. Provide all conductors for power and lighting as shown on drawings and as specified herein.

PART 2 - PRODUCTS

2.1 CONDUCTORS

- A. Provide Copper building wire, minimum #12 AWG, with type THHN/THWN or XHHW 600 volt insulation, except as otherwise noted on the drawings or required by NEC.
 - 1. Provide conductors in underground raceways with insulation approved for wet locations such as type THWN or XHHW.
- B. Provide stranded conductors for wires #8 AWG and larger and for terminal connections to all motors. Stranded or solid conductors may be used for sizes smaller than #8 AWG at the contractor's option.
- C. Provide conductors with surface printed identification showing conductor size and material, insulation type, voltage rating and approvals at regularly spaced intervals of 24".
- D. Do not use sizes smaller than #12 AWG in branch circuits carrying load. Circuits requiring larger sizes to meet voltage drop conditions, etc., are indicated on the drawings.
 - 1. Where branch circuit homeruns indicate conductor size, use that size conductor for the entire branch circuit, including switch legs, etc.
- E. Do not use aluminum conductors.

2.2 SPLICES

- A. Provide Ideal wirenuts or Scotchlock spring connectors for all conductor splices #8 AWG and smaller. Provide split-bolt or compression type connectors for all conductor splices larger than #8 AWG.
- B. Provide splices which are UL listed for the type, quantity and size of the conductors to be spliced.
- C. Provide all splices with insulation at least equal to that of the conductor.
- D. Splice conductors only in approved boxes. Do not splice conductors in conduit bodies.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install all conductors in approved raceway systems.

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- B. Install conductors continuous without splice between outlet boxes, devices and panelboards.
 - 1. Provide suitable junction boxes in readily accessible locations where splices are necessary at intermediate points. Indicate exact location of all boxes on the As-Built Record Drawings.
- C. Cut parallel feeder conductors to exactly the same length for each phase, neutral and ground prior to installing the conductors.
 - Install all phase conductors, neutral conductor and ground conductor in each conduit of parallel feeders.
 - Terminate each conductor of each phase, neutral and ground in exactly the same manner including type of connector and torque tightening of the connectors. Provide multi-conductor lugs for conductor termination where possible, suitable for the quantity and size of conductors.
- D. Do not install wiring until work which might cause damage to the wires has been completed.

3.2 COLOR CODING

- A. Color code all wiring at each enclosure and box where conductors are accessible and at each splice, tap or termination by means of colored conductor insulation.
 - For conductors #6 AWG and larger, colored self-adhesive tape with the appropriate color designations may be used.
- B. Color code each conductor of each circuit as follows.
 - 1. Ground: Green or Bare Copper
 - 2. 120/208 Volt, 3 Phase, 4 Wire System
 - a. Phase A Black
 - b. Phase B Red
 - c. Phase C Blue
 - d. Neutral White

3.3 MULTI-WIRE BRANCH CIRCUITS

- A. Where a common neutral is run for multi-wire branch circuits, connect phase conductors to separate phases such that the neutral conductor will carry only the unbalanced current. Use neutral conductors of the same size as the phase conductors unless specifically noted otherwise.
- B. Do not install more than three phase conductors in any raceway except where specifically shown on the drawings or approved by the Project Engineer.

3.4 PHASE ROTATION

A. Phase rotation for Three Phase System will be A leads B Leads C from front to back, from left to right or from top to bottom as viewed from the front of the enclosure.

* END OF SECTION 16120 *

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SECTION 16130 - ELECTRICAL BOXES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 - General Provisions, Electrical apply to work of this section.

1.2 SCOPE

A. Provide junction boxes and outlet boxes at each outlet, fixture and other device location as shown on drawings and as specified herein.

PART 2 - PRODUCTS

2.1 OUTLET AND DEVICE BOXES

- A. Provide galvanized or cadmium plated sheet steel electrical boxes in indoor dry locations, of the most suitable size and shape for the conditions encountered and in accordance with NEC requirements for the number of conductors allowed.
- B. Provide minimum 4" Square or Octagonal, 1-1/2" Deep Boxes unless specifically indicated otherwise on the drawings.
 - 1. Provide minimum 4" Square or Octagonal, 2-1/8" Deep Boxes where Three (3) conduit connections are required.
 - 2. Provide minimum 4-11/16" Square, 2-1/8" Deep Boxes where Four (4) or more conduit connections are required.
 - 3. Provide gang boxes where more than one device is located at the same point.
 - 4. Boxes smaller than 4" Square or Octagonal, even though of equivalent cubic inch capacity, are not acceptable.
- C. Provide Type FD cast metal boxes outside, in wet, humid or corrosive locations and where exposed to damage such as vehicular traffic.
- D. Confer with the various equipment suppliers and either use or properly provide for boxes which are furnished with the equipment, such as speakers, horns, bells, etc..
- E. Do not use "THRU-THE-WALL" boxes, sectional (gangable) boxes or non-metallic boxes.

2.2 JUNCTION BOXES

A. Provide junction boxes as specified for outlet and device boxes except that boxes 6" square and larger may be painted sheet steel.

2.3 BOX ACCESSORIES

- A. Provide fittings, plaster rings, cover plates and other accessories suitable for the purpose and location of each box.
- B. Provide industrial raised covers for surface mounted outlet and device boxes.

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PART 3 - EXECUTION

3.1 SUPPORTS

- A. Support each box from the building structure independent of the raceway system.
- B. Support flush mounted wall boxes with metal bar hangers or metal stud backing behind the box secured to wall studs.
- Secure surface mounted boxes to building structure with minimum of 2 screws or bolts as required.
- D. Do not use side mounted boxes or brackets.

3.2 INSTALLATION

- A. Install flush mounted boxes, after being equipped with extensions, accessories, etc., flush with finished face of wall, ceiling or floor.
 - 1. Replace or repair all boxes not installed flush with finished surfaces to the satisfaction of the Project Engineer and/or Owner.
- B. Seal around the surface of all switch and outlet boxes with plaster or grout to close any opening between the outlet box and the wall finish.
- C. Install boxes level and plumb.

3.3 LOCATIONS

- A. The wiring system layouts on the drawings are generally diagrammatic and the location of outlets and equipment are approximate.
- B. Study all available drawing details, shop drawings, equipment drawings, building conditions and materials surrounding each outlet and device box prior to installing the box to ascertain the exact location required for each box.
- C. Rough in the electrical work such that electrical outlets, fixtures and other fittings are properly fitted to the work of other trades.
- D. The right is reserved to make any reasonable change in the location of the outlets before roughing in, without involving additional expense.

3.4 MOUNTING HEIGHT

A. Install outlet and device boxes at the heights shown on the drawings or as directed by the Project Engineer. In general, mount outlets as follows.

Convenience Outlet, interior
 Convenience Outlet, exterior
 18" to center
 24" to bottom

B. All mounting heights, including mounting heights indicated on drawings, are to the center of the outlet box above finished floor or grade unless noted otherwise.

* END OF SECTION 16130 *

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SECTION 16140 - OUTLETS AND WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 - General Provisions, Electrical apply to work of this section.

1.2 SCOPE

A. Provide all wiring devices complete with coverplates and necessary accessories as shown on the drawings and as specified herein.

1.3 SUBMITTALS

A. Provide submittals for each type of wiring device to be used on the project in accordance with Division 1 Specifications and Section 16000 - General Provisions, Electrical to verify compliance with the contract documents.

PART 2 - PRODUCTS

2.1 WIRING DEVICES

A. Provide wiring devices rated 20 amps minimum, as specified below, or equivalent of Bryant, Eagle, General Electric, Hubbell, Leviton, or Pass & Seymour.

1.	Switch, Single Pole	Bryant 4901
2.	Receptacle, duplex convenience, 3-wire	Bryant 5352
3.	Receptacle, duplex, GFCI protected	Bryant GFR53FT
4.	Receptacle, single twist-lock, 50A, 2P, 3W, 125 Volt	Hubbell CS6370
5.	Plug, twist-lock, 50A, 2P, 3W, 125 Volt	Hubbell CS6361C

- B. Color of devices in finished areas will be as selected by the Project Engineer from the manufacturer's standard colors to compliment the color of architectural finishes.
- C. Provide Gray devices in unfinished spaces such as mechanical and electrical rooms.
- D. Provide convenience outlets with GFCI protection in accordance with NEC requirements, where installed outside or within 6 feet of any sink and as indicated on the drawings.
 - 1. Provide a self-adhesive printed label stating "GFCI PROTECTED" for each outlet protected by feed-through GFCI receptacles or GFCI circuit breakers.
 - Use feed-through GFCI outlets only to protect other outlets within sight of the GFCI protected outlet.

2.2 COVERPLATES

- A. Provide a cover plate for each outlet and box suitable for the location and function of the outlet and box.
- B. Provide blank cover plates for junction boxes and outlet boxes not used.
- C. Provide Type 302/304 stainless steel coverplates for all receptacles and outlets installed indoors.

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D. Provide UV Stabilized Polycarbonate, "Raintight While In Use" coverplates with spring return lids and suitable gasket as manufactured by Eagle or Taymac for all devices installed outside or in wet locations.

2.3 ACCESSORIES

A. Equip each outlet with devices suitable for the purpose of the outlet and with means of properly connecting the equipment served, whether or not such devices are specifically mentioned.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Properly locate each outlet to fulfill its particular purpose. Do not install receptacles or boxes inside cupboards, behind drawers, or otherwise so located, as to be inaccessible or unsuited for the purpose intended.
- B. Install all outlets and wiring devices flush with face of coverplate, with the coverplate in contact with the finished face of the wall and with mounting strap of device in contact with the outlet box.

* END OF SECTION 16140 *

SECTION 16190 - SUPPORTING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 - General Provisions, Electrical apply to work of this section.

1.2 SCOPE

- A. Provide suitable supporting devices for all electrical equipment, raceways and components as specified herein and as shown on the drawings.
- B. Refer to individual specification sections for additional supporting requirements.

PART 2 - PRODUCTS

2.1 SUPPORTING DEVICES

- A. Provide support anchors which will support in tension a minimum of 4 times the weight of the equipment to be supported but not less 100 lbs.
- B. Provide wood screws in wood; toggle bolts in hollow masonry units; expansion bolts with lead shield or shot anchors in concrete and brick; and machine screws, threaded 'C' clamps or spring-tension clamps on steel work.
- C. Do not use tie wire for support unless specifically called for in individual specification sections.
- D. Do not use threaded C Clamps on tapered steel sections.
- E. Do not weld supports, equipment, boxes, raceways, etc., to steel structures.
- F. Do not use wooden plugs or plastic inserts as a base for supports.
- G. Do not use shot anchors or drilled anchors of any kind in prestressed or post-tensioned concrete slabs and beams except as approved in writing by the Project Engineer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Secure supporting devices to building structure.
- B. Do not install supporting devices with sheetrock or plaster as the sole means of support. Provide proper blocking behind the sheetrock or plaster as required to support equipment.

* END OF SECTION 16190 *

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SECTION 16195 - ELECTRICAL IDENTIFICATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 - General Provisions, Electrical apply to work of this section.

1.2 SCOPE

- A. Provide identification of all electrical equipment, devices, enclosures, conductors, cables, etc., as shown on the drawings and as specified herein.
- B. Refer to individual specification sections for additional identification requirements.

PART 2 - PRODUCTS

2.1 NAMEPLATES

- A. Provide engraved laminated micarta or plastic nameplates to identify each panelboard, cabinet, motor starter, disconnect, etc., with the following minimum lettering heights:
 - 1. Panelboards, etc. 3/8"
 - 2. Safety switches, motor starters, etc. 1/4"
- B. Provide Black Nameplates with White Lettering unless noted otherwise, or required to contrast with equipment enclosures.
- C. Do not use Dynamo Labels, printed labels, etc., unless specifically called for in other specification sections or approved by the Project Engineer.

2.2 EQUIPMENT IDENTIFICATION

- A. Provide engraved nameplates on the exterior of each Motor Starter, Safety Switch, etc., to include the Equipment Description, Number or Designation, Voltage, Motor Horsepower and/or Full Load Amps and the Circuit from which the equipment is served.
 - 1. Example: COND. UNIT CU-2

12.75 AMP, 208 VOLT, 10

CIRCUIT M-20

B. Provide engraved nameplates on the exterior of feeder and other major junction boxes and pull boxes to indicate the function of the wiring within the box such as "PANEL 'A' FEEDER" or "FIRE ALARM PULLBOX".

2.3 PANELBOARD IDENTIFICATION

- A. Provide one engraved nameplate on the exterior trim of each Panelboard, visible without opening the door, to include the Panel Designation and the System Voltage.
 - 1. Example: PANEL 'A' 120/208 V, 30
- B. Provide nameplates on each Branch Breaker of Distribution Panelboards to indicate the Panel or Equipment served by the Branch Breaker and the location of the Panel or Equipment.

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 Example: PANEL 'A' DRILL HALL

2. Install the branch breaker nameplates on the wireway cover trim of panelboards. Do not install the nameplates on interchangeable dead-front trims.

2.4 CONDUCTOR IDENTIFICATION

- A. Identify each branch circuit and each feeder conductor at each outlet box, pull box or other accessible location with hand lettering in black India ink in the enclosure to indicate panel and circuit numbers of all conductors in the enclosure.
- B. Identify individual conductors in each outlet box, pull box or other accessible location according to the circuit number with self adhesive printed markers equal to Thomas & Betts "E-Z Code" markers. Identify neutral according to associated phase circuit numbers where multiple neutral occur.

2.5 PANELBOARD CIRCUIT INDEX

- A. Provide a neatly typed index, to include type of load served and the specific location of the load for each branch circuit of each panelboard.
- B. Examples
 - 1. Lighting, Southwest Conference Room
 - 2. Lighting, 2nd Floor Conf. Rm and Office 208
 - 3. Outlets, SW Conf. Rm, west and north walls
- C. Do not use room numbers shown on plans, use room numbers or nomenclature assigned to rooms by the Owner. Do not use remarks from panel schedules on drawing, the remarks are for the Contractor's reference only.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install nameplates to be visible from normal viewing angles.
- B. Attach nameplates to equipment enclosures with stainless steel screws or rivets. Adhesives are not acceptable.
- C. Install panel index behind protective plastic covering.
 - * END OF SECTION 16195 *

SECTION 16400 - SERVICE AND DISTRIBUTION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 General Provisions, Electrical apply to work of this section.
- B. Section 16110 Raceways
- C. Section 16120 Conductors

1.2 SCOPE

A. Provide complete electrical service as shown on drawings and as specified herein.

1.3 SUBMITTALS

- A. Provide shop drawing submittals for Metering Equipment in accordance with Division 1 Specifications and Section 16000 - General Provision, Electrical to verify compliance with the Contract Documents.
- B. Include Manufacturer's standard published literature for Metering Equipment. Clearly indicate all options, accessories, finishes, etc., to be provided.
- C. Include literature to verify compliance with referenced EUSERC, ANSI and UL Standards.

PART 2 - PRODUCTS

2.1 SYSTEM

- A. The new Secondary Electrical Distribution System will be 120/208 Volt, Three Phase, Four Wire, 60 Cycle for Lighting, Equipment, Appliances and Outlets.
- B. Remove existing 120/240 Volt, Three Phase, Four Wire distribution system.

2.2 SERVICE ENTRANCE

- A. Provide new underground secondary electrical service conduits and conductors as shown on the drawings from the current transformer cabinet to the new main service transformer.
 - 1. Terminate the service conduits and conductors at the main service transformer as directed by the Power Company.
 - 2. Provide lugs as required for conductor termination at transformer and metering cabinet.
- B. Provide new underground primary electrical service conduit as shown on the drawings from the new main service transformer to the existing power company pole.
 - 1. Provide Galvanized Rigid Steel (GRC) Conduit elbows with minimum 36" radius for all bends in the underground primary electrical service conduit.
 - 2. Terminate the service conduit at the base of the Power Company load break junction as directed by the Power Company.

3. Primary Electrical Service Conductors will be provided by the Power Company from the transformer to the existing overhead power line.

2.3 METERING

- A. Provide meter sockets to meet the requirements of ANSI C12.7, Requirements for Watthour Meter Sockets and 7UL/ANSI 414 Standard for Safety, Standard for Meter Sockets.
- B. Provide a raintight steel housing, 36" x 48" x 11", with hinged door, sealing provisions and current transformer mounting base to meet the requirements of EUSERC 329A and connect load side service conductors there to.
- C. Provide a 13 terminal, Current Transformer Rated meter socket with drilled and tapped perch for installation of a test switch to meet requirements of EUSERC 339.
- D. Provide a 1 inch steel raceway with pull string from the metering cabinet to the meter base. Secondary wiring from the metering transformers to the meter will be provided by the Power Company.
- E. Metering transformers and meter will be provided by the Power Company.

2.4 FEEDERS

- A. Sizes and connection of feeders are shown on the Power Riser Diagram. Feeders are sized to handle rated loads and to meet voltage drop conditions.
- B. Do not install conductors of different sizes or types in the same conduits.

PART 3 - EXECUTION

3.1 COORDINATION

- A. Coordinate electrical service and metering with local power company prior to beginning work.
- B. Arrange with serving utility for proper voltage.

3.2 FEEDERS

A. Before or during final job site observation, check each panel feeder and main feeder for balance of load on each phase, and make necessary adjustments to insure acceptable balance.

3.3 POWER OUTAGES

- A. Power outages to any portion of the existing building will not be allowed except on weekends, holidays and/or as directed by the Owner.
 - 1. Submit written requests for power outages to the DFCM Project Manager not less than Seven (7) working days prior to all proposed outages.
 - 2. Do not take any power outages without the Owners permission.
 - * END OF SECTION 16400 *

SECTION 16440 - SAFETY SWITCHES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 General Provisions, Electrical apply to work of this section.
- B. Section 16475 Fuses

1.2 SCOPE

A. Provide all disconnect switches required by NEC or local regulations as shown on drawings and specified herein.

1.3 SUBMITTALS

- A. Provide shop drawing submittals for each Safety Switch type in accordance with Division 1 Specifications and Section 16000 General Provision, Electrical to verify compliance with the Contract Documents.
- B. Include Manufacturer's standard published literature for each switch type. Clearly indicate all options, accessories, finishes, etc., to be provided with each switch type.

PART 2 - PRODUCTS

2.1 SAFETY SWITCHES

- A. Provide NEMA KS1, Heavy Duty Type HD, horsepower rated, quick-make, quick-break enclosed load interrupter knife switches, fusible or non-fusible as required, with externally operable handle, lockable in the OFF position and interlocked to prevent opening front cover with switch in ON position.
 - 1. 30 Ampere General Duty safety switches may used for equipment with branch circuit rating of 20 Amperes or less.
- B. Maximum voltage, current rating and horsepower rating will be clearly indicated on a metal plate riveted or otherwise permanently fastened to the switch enclosure.
- Provide switches with NEMA 1 enclosures or where indicated as weatherproof, NEMA 3R enclosures.
- Provide fusible switches rated 600 amps or less with a UL listed rejection feature to reject all fuses except Class R fuses.

2.2 ACCEPTABLE MANUFACTURERS

A. Acceptable safety switch manufacturers, subject to compliance with the contract documents, are Cutler Hammer, General Electric, Siemens, and Square 'D'.

PART 3 - EXECUTION

3.1 SUPPORTS

A. Provide a minimum of four supports, located at each corner of each switch enclosure. Where the

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enclosure exceeds 36 inches in any dimension, provide additional supports at 24 inches on center maximum.

3.2 MOUNTING HEIGHT

- A. In general, mount safety switches 5'-0" above finished floor or grade to center of switch.
- B. For exterior disconnects at condensing units or packaged rooftop units, mount top of switch at the same height as the top of the unit but not less than 24" above grade or roof to the bottom of the switch.

3.3 IDENTIFICATION

- A. Provide an engraved nameplate for each switch in accordance with Section 16195 Identification.
- B. Provide adhesive tag on inside door of each fused switch indicating NEMA fuse class and rating installed.

* END OF SECTION 16440 *

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SECTION 16450 - GROUNDING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 - General Provisions, Electrical apply to work of this section.

1.2 SCOPE

A. Ground all non-current carrying metallic parts of electrical equipment, raceway systems and the neutral conductor of the wiring system as shown on the drawings and specified herein.

PART 2 - PRODUCTS

2.1 GROUND CONDUCTORS

- A. Provide copper grounding conductors, sized in accordance with NEC requirements.
- B. Provide bare copper grounding electrode conductors where installed in earth. Provide insulated grounding electrode conductors where installed in raceways.
- C. Provide insulated ground conductors for all equipment grounding conductors.

2.2 GROUND CONNECTIONS

- A. Make the electrical service ground connection at the main service equipment and connect to metallic water service, and ground rods as shown on the drawings and in accordance with NEC Article 250-50.
- B. Bond the neutral conductor to electrical service ground system at the main transformer and the main service equipment only.
- C. Bond all interior metallic piping systems to the electrical service ground system.
- D. Make above ground connections by means of pressure connectors, compression connectors, clamps or other means which are UL Listed and classified as suitable for purpose.
- E. Make all underground connections by means of an exothermic welding process equal to Cadweld or Thermoweld, in strict accordance with manufacturer's written instructions and recommendations.

2.3 GROUND RODS

A. Provide copper ground rods, minimum 3/4" diameter and 10'-0" long, which conform to UL 467, Grounding and Bonding Equipment where indicated on the drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Leave ground connections accessible for inspection.
- B. Install ground rods minimum 8 feet into earth. Space adjacent ground rods minimum 6 feet apart.

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- C. Connect grounding conductors for grounding receptacles, etc., to a ground terminal in the panelboard. Provide a separate ground terminal for each grounding conductor as it is brought into the panelboard.
- D. Install all grounding in accordance with the latest edition of the National Electrical Code.

3.2 GROUND RESISTANCE MEASUREMENTS

- A. Measure the resistance to ground using the fall-of-potential method described in IEEE No. 81. The resistance values, soil conditions at the time of measurement and the location of each ground rod shall be recorded and forwarded to the Project Engineer.
- B. If a ground resistance of 25 Ohms or less cannot be obtained with the indicated ground electrodes, provide a supplementary ground electrode consisting of 3/4" x 10'-0" copper ground rods or deep driven sectional ground rods until a resistance of 25 Ohms or less is obtained. Total length of additional ground rods will not be required to exceed 30 feet. Space additional ground rods as evenly as possible and at least 6 feet from any other ground rods.

* END OF SECTION 16450 *

GROUNDING 16450 - 2

SECTION 16470 - PANELBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 - General Provisions, Electrical apply to work of this section.

1.2 SCOPE

A. Provide new panelboards complete with all necessary accessories as shown on drawings and as specified herein.

1.3 SUBMITTALS

- A. Provide shop drawing submittals for each Panelboard in accordance with Division 1 Specifications and Section 16000 - General Provision, Electrical to verify compliance with the Contract Documents.
- B. Include dimensioned construction drawings for each Panelboard. Clearly indicate voltage, ampacities, breaker types, conduit entrance areas, materials, options, accessories, finishes, etc., to be provided with each Panelboard. Include Series-Rated verification where required.

PART 2 - PRODUCTS

2.1 PANELBOARDS

- A. Provide dead front safety type panelboards, constructed in accordance with NEMA and UL standards, with plated aluminum or copper bus bars.
- B. Provide each panelboard with main circuit breaker, single lugs or double lugs for attaching feeder conductors and/or sub-feeder conductors as shown on the drawings.
- C. All panelboards to be 20" wide minimum.
- D. Provide panelboards with NEMA 1 enclosures unless indicated otherwise on the drawings.
- E. Arrange circuit breakers in double vertical row configuration with bolted bus connections.
- F. Provide panelboard fronts with concealed indicating trim clamps, concealed steel door hinges and a flush mounted combination latch and lock. Key all locks alike for all panelboards furnished for the project.
- G. Provide each panelboard with an approved circuit index holder with transparent protective cover on the inside of panelboard door.
- H. Provide a ground bus in each panelboard with a separate terminal for connection of each feeder and each branch circuit ground conductor.
- I. Panelboard schedules as shown on drawings.

2.2 CIRCUIT BREAKERS

A. Provide thermal-magnetic type circuit breakers unless noted otherwise.

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- B. Provide multi-pole breakers with trip elements in each pole and common trip handle.
- Provide "HACR" rated circuit breakers to serve heating, ventilating and air conditioning equipment branch circuits.
- D. Provide "SWD" rated circuit breakers to serve all lighting and outlet branch circuits.
- E. Plug-in breakers are not acceptable for use in panelboards.

2.3 INTERRUPTING RATING

- A. Provide panelboards with minimum short circuit current interrupting ratings as shown on the drawings.
- B. The interrupting rating of circuit breakers shall be at least equal to the available short circuit current at the line terminals of the circuit breaker and correspond to the UL listed integrated short circuit current rating specified for the panelboards.
- C. The minimum interrupting ratings of circuit breakers used as feeders and branches may be in accordance with UL 489 tested and certified series-connected circuit breaker combinations. All electrical equipment using the Series Rated circuit breaker combinations shall be clearly marked on the panel nameplate and feeder breaker indicating the same.

2.4 ACCEPTABLE MANUFACTURERS

A. Acceptable panelboard manufacturers, subject to compliance with the contract documents, are Cutler Hammer, General Electric, Siemens, and Square 'D'.

PART 3 - EXECUTION

3.1 SUPPORTS

A. Provide a minimum of four supports, located at each corner of each panelboard. Where the enclosure exceeds 36 inches in any dimension, provide additional supports at 24 inches on center maximum.

3.2 MOUNTING HEIGHT

- A. In general, mount panelboards 6 feet above finished floor or grade to top of panel.
- B. Where panelboard exceeds 6 feet in height, arrange the panelboard so that the top operating handle does not exceed 6'-6" above finished floor or grade.

3.3 IDENTIFICATION

A. Provide nameplates and neatly typed circuit index for each panelboard in accordance with Section 16195 - Electrical Identification.

* END OF SECTION 16470 *

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SECTION 16475 - FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 - General Provisions, Electrical apply to work of this section.

1.2 SCOPE

A. Provide fuses of the proper sizes and rating for each fusible switch as shown on the drawings and as specified herein.

PART 2 - PRODUCTS

2.1 FUSES

- A. Provide UL Class L or UL Class R, current limiting fuses, rated for up to 200,000 amperes interrupting capacity.
 - 1. For branch circuits feeding motors, furnish UL Class RK5, Time-Delay fuses and for branch circuits other than motors, furnish UL Class RK5 non time delay fuses.
- B. Provide fuses which are a standard product of Bussman, Cefco, Gould/Shawmut, or Reliance.

2.2 SPARE FUSES

A. Provide a 20 percent complement, but not less than three, of each rating of each type of fuse used on the project. Turn over spare fuses to the Owner during or prior to Final Inspection.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install only fuses of the same type and rating in each fusible switch.

3.2 COORDINATION

A. Coordinate fuse sizes for packaged mechanical equipment with mechanical contractor. Provide fuse sizes as indicated on the equipment nameplate.

* END OF SECTION 16475 *

FUSES 16475 - 1

SECTION 16480 - MOTOR STARTERS AND CONTROLS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General Conditions, Supplemental General Conditions, Division 1 Specification Sections and Section 16000 - General Provisions, Electrical apply to work of this section.

1.2 SCOPE

- A. Provide motor starters, pushbutton stations, and other necessary operating devices for all Motors and Equipment as shown on the drawings and as specified herein.
- B. Thermostats and similar control devices and control wiring for control of heating, ventilating and air conditioning equipment will be furnished and installed under the provisions of Division 15 Specifications.

1.3 SUBMITTALS

- A. Provide shop drawing submittals for each Motor Starter in accordance with Division 1 Specifications and Section 16000 - General Provision, Electrical to verify compliance with the Contract Documents.
- B. Include Manufacturer's standard published literature for each starter type. Clearly indicate all sizes, ratings, control devices, options, accessories, finishes, etc., to be provided with each starter.
- C. Include typical control wiring diagram for starters provided with accessories such as start-stop pushbuttons, control transformers, pilot lights, etc.. Number terminals and wiring on submittal drawings to match numbering on actual devices.

PART 2 - PRODUCTS

2.1 MOTORS

- A. Unless otherwise noted herein or on the drawings, motors will be furnished under Division 15 Specification Sections.
- B. In general, motors 1/2 HP and smaller will be Single-Phase rated at 115 or 120 volt. Motors and equipment larger than 1/2 HP will be Three-Phase with nameplate rating of 200 or 208 volt when used on a 120/208 volt system.

2.2 MAGNETIC MOTOR STARTERS

- A. Provide Square D Class 8539 combination magnetic motor starters with adjustable instantaneous trip circuit breaker disconnect of appropriate size and style for each three phase motor where indicated on drawings.
- B. Provide overload relay with three heaters for each starter, sized to accommodate overload heaters rated at 130% of the full load current of the motor which the starter controls. Install overload heaters rated approximately 115% of the motor full load current.
- C. Provide each starter with HAND-OFF-AUTO selector switch coordinated with the automatic temperature control system.

- D. Provide each starter with a Red pilot light to indicate motor operation and a Green pilot light to indicate motor is ready for operation.
- E. Provide each starter with an individual fused control transformer connected such that removal of power to the starter will remove all control voltage from the control circuit.
 - 1. Provide the starter disconnecting means with an electrical interlock or auxiliary contact where required to disconnect interlocking control circuits. Coordinate control and interlocks with the Controls Contractor to maintain this requirement.
- F. Provide each starter disconnecting means for padlocking in the OFF position.

PART 3 - EXECUTION

3.1 COORDINATION

- A. Give special attention to wiring and controls for two-speed motors or motors with special controls at no additional cost to the Owner.
- B. Determine exact location of all electrical devices controlling mechanical equipment in cooperation with the Mechanical Contractor in the field before roughing-in.
 - * END OF SECTION 16480 *